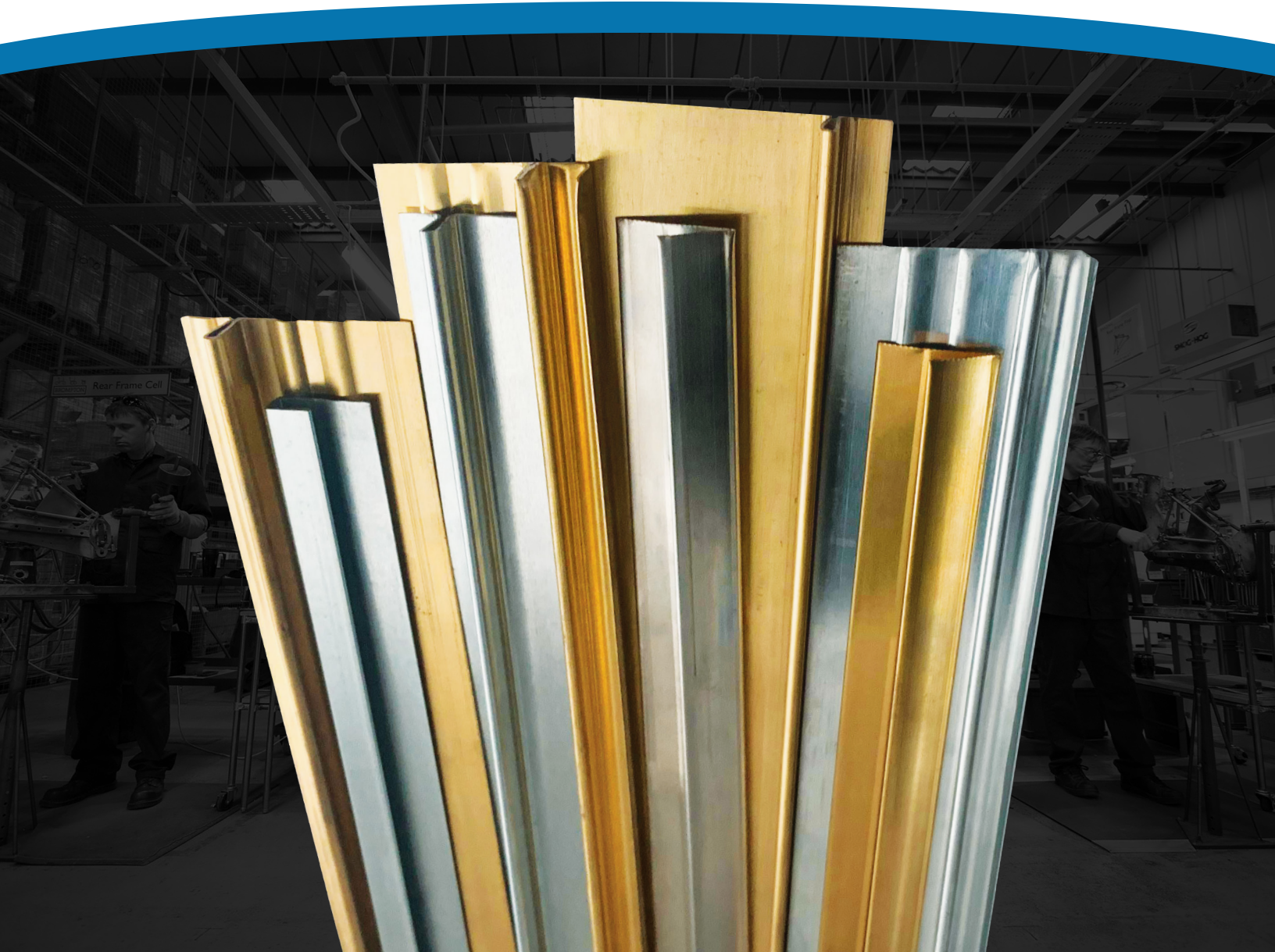


ACCURATE

Product **Catalog**

Your long-standing supplier of Door and Window Gasketing since 1898





Accurate Metal Weatherstrip

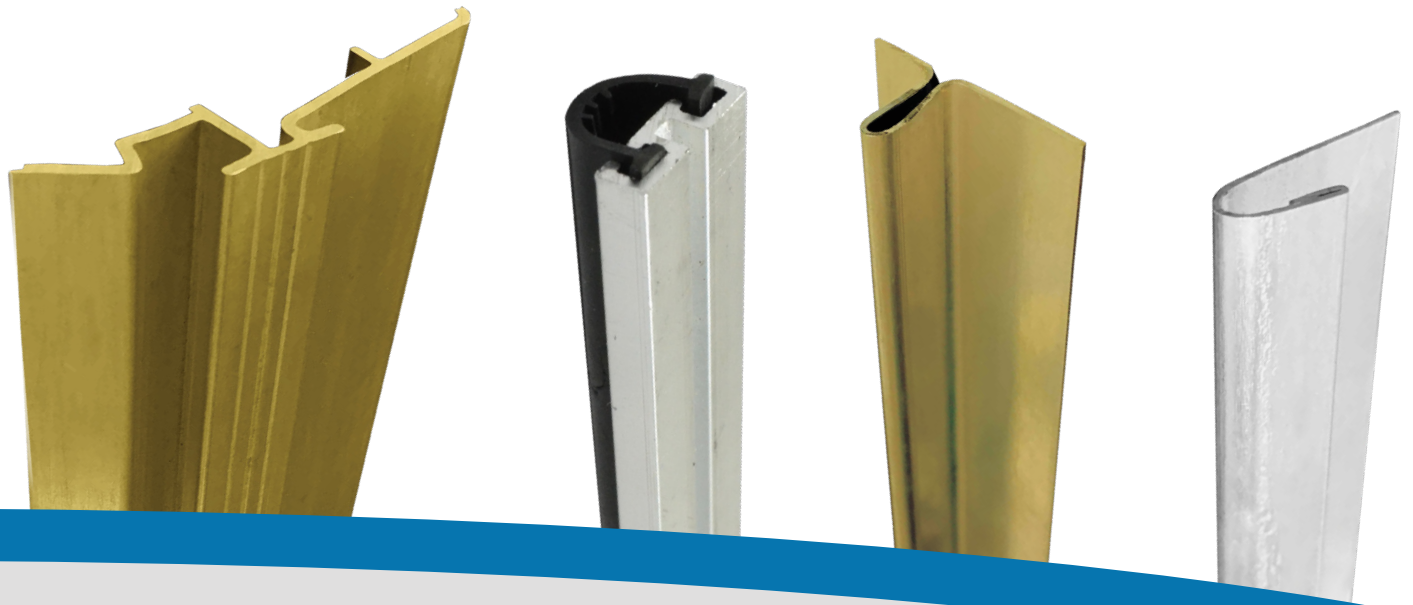
Your long-standing supplier of Door and Window Gasketing since 1898.

Since 1898, Accurate has been a pioneer in weatherstripping that meets all conditions and applications. We are proud to present Legacy's acquisition of machinery and assets from Accurate Metal Weatherstripping. We are honored to continue Accurate's legacy of quality, innovation, and customer service. This acquisition represents a harmonious integration of shared company values and product efficiencies.

We want to assure you that as Legacy continues to grow, our focus on unequalled customer service remains constant. From answering basic product and installation questions to the most complex customization requirements, our friendly, highly-trained customer service team is standing by and ready to help. We look forward to working together on your next project.

Please note Accurate's new location of **415 Concord Avenue Bronx, NY 10455.**

ACCURATE



Material Information	4
Hinged Door Weatherstrip Saddles	5 - 7
Out-Swinging Door Saddles	8
In-Swinging Door Saddles	9
Adjustable Saddles	10 - 11
Plain & Fluted Top Saddles	12
Automatic Door Bottoms	13
Door Bottoms	14
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Adjustable Door Stops	16 - 17
Meeting Stiles	18
Industrial Weather Strips	19
Window Weatherstrips	20 - 21
Interlocking Metal Weather Strips	22 - 23
Hinge Door Springs	22

Metals

TYPE OR GRADE	230	260	190	6063	301
Nominal	Cu Zn	Cu Zn	Zn Cu Pb Cd Fe	Mg Si	C Mn P Si Cr Ni
Composition %	85 15	70 30	99.9 .005 .005 .008	.45 .2-.6	.15 2 .045 1 16-18 6-8
Common Name	Red Brass	Cartridge Brass	Zinc	Aluminum	Stainless Steel

Elastomers

TYPE	CHLOROPRENE (Neoprene)	ETHYLENE (Propylene)
ASTM Designation	CR	EPDM
Mechanical Properties		
Hardness - Shore A	50 - 60	50 - 60
Flex Cracking Resistance	Very Good	Very Good
Tear Resistance	Good	Fair - Good
Abrasion Resistance	Excellent	Good - Excellent
Service Temperature (F)	-60° to -225°	-70° to 350°
Environmental Resistance		
Ozone	Very Good	Outstanding
Oxidation	Very Good	Excellent
Weathering	Very Good	Outstanding
Water Good Excellent	Good	Excellent
Radiation	Good	Good
Permeability To Gases	Low - Medium	Medium

Solid extrusions are EPDM unless noted otherwise. Closed cell sponge extrusions are a neoprene blend compound. Closed cell sponge strip meets Mil R6130 Class 2 Grade C. The preceding chart is a partial comparative list of properties.

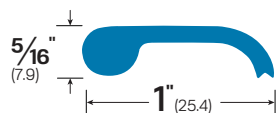
Sectional Unit Door Saddles

Please note provision must be made on lower outside edge for water damage.

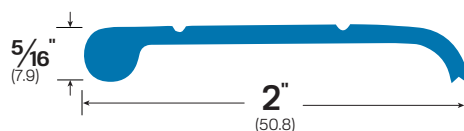
Bronze: Architectural Alloy No. 385

Mill Aluminum: Alloy 63 T5

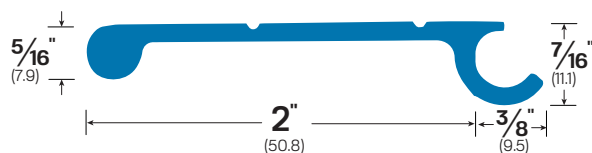
#8T1 Bronze
#9T1 Aluminum



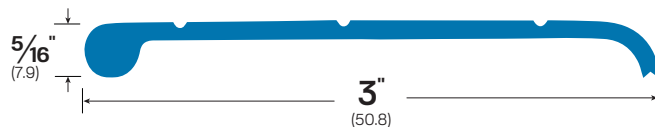
#8T2 Bronze
#9T2 Aluminum



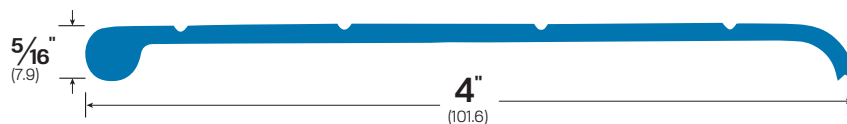
#8T2E Bronze



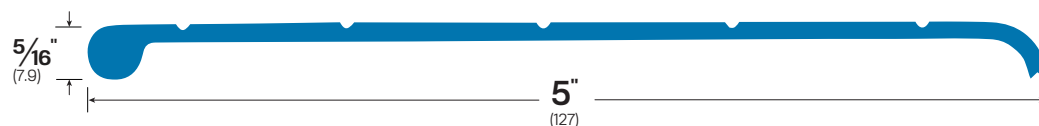
#8T3 Bronze
#9T3 Aluminum



#8T4 Bronze
#9T4 Aluminum



#8T5 Bronze
#9T5 Aluminum



Sectional Unit Door Saddles

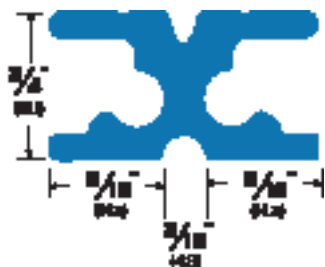
Please note provision must be made on lower outside edge for water damage.

Bronze: Architectural Alloy No. 385

Mill Aluminum: Alloy 63 T5

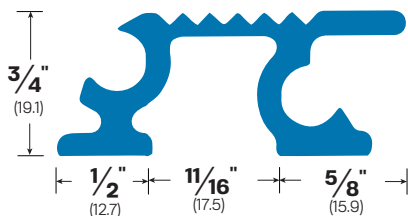
#8S5 Bronze

#9S5 Aluminum



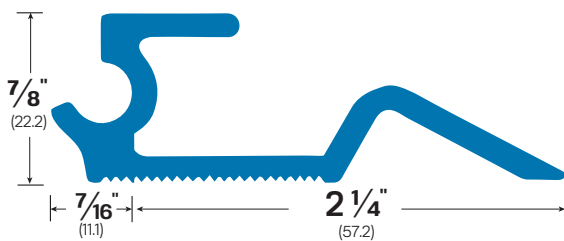
#8S11 Bronze

#9S11 Aluminum



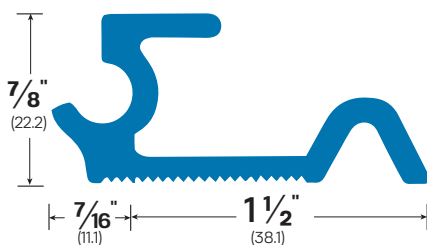
#8S13 Bronze

#9S13 Aluminum



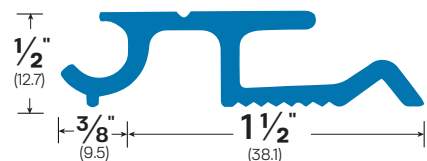
#8S14 Bronze

#9S14 Aluminum



#8S16 Bronze

#9S16 Aluminum



Sectional Extruded Saddles

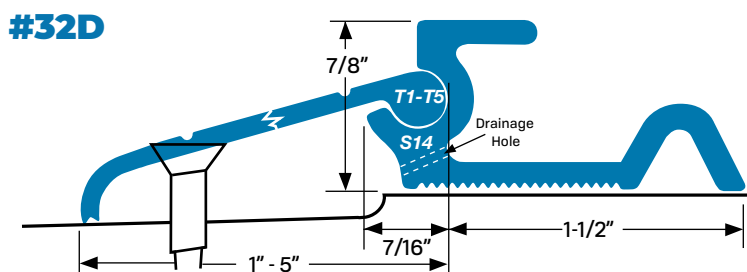
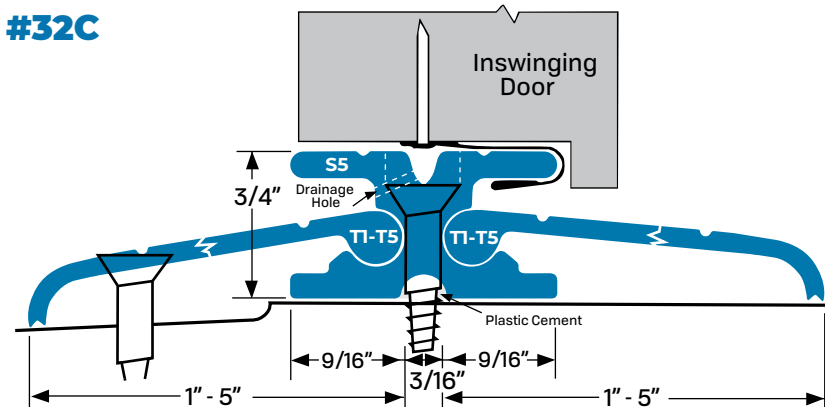
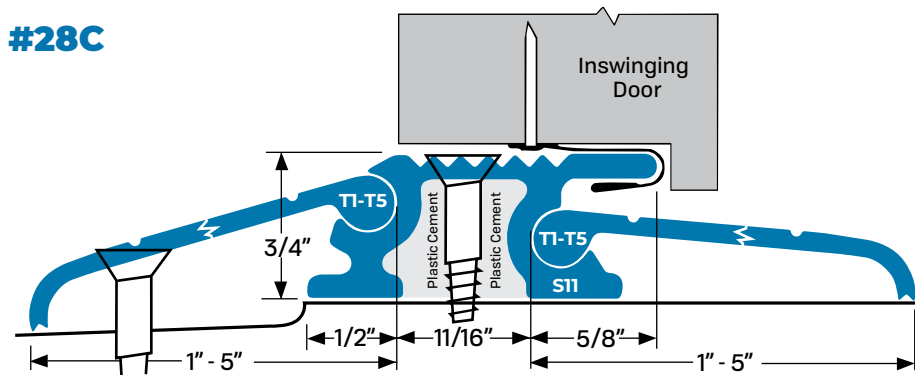
Combine features of flexibility not obtainable in the one-piece type saddles. The extension members are interchangeable and carried in stock in standard widths from one inch to five inches with a one-inch variant, making it possible to extend or decrease the width of interior or exterior members to meet practically all conditions. For example, the width of Saddles 28B, 28C, 32C, and 32B may have extensions of five inches on each side of the main member.

All Aluminum Saddles furnished in Alloy 63 TS Mill Finish. All Bronze Saddles furnished in Architectural Alloy No. 385. Finished Mill, Polished Bright, or Satin.

Self-Leveling Principle

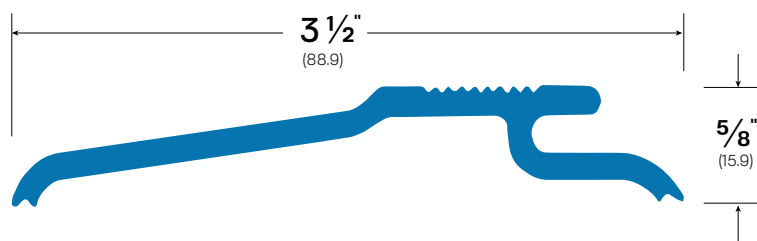
A most important feature is the Self-Leveling Principle of the pivoted extension members. This is particularly important when door and sill levels vary. Both extension members may be screwed in place or the inner extension member may be left loose and made to extend over mats, runners, or similar door coverings.

Exterior doors opening in: the extruded brass rain-drip No. 15 is recommended for use in all installations for doors opening in.

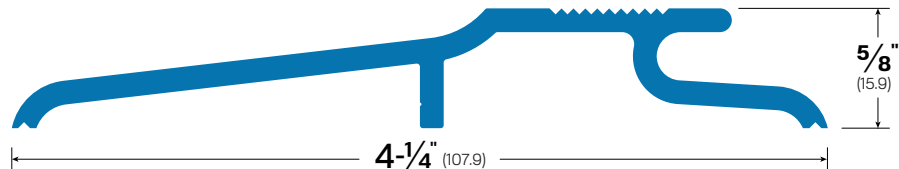


Out-Swinging Door Saddles

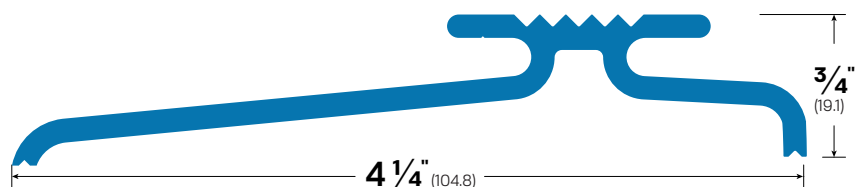
#830 Bronze
#930 Aluminum



#828S Bronze
#928S Aluminum



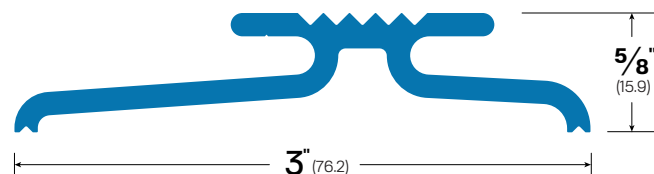
#928 Aluminum



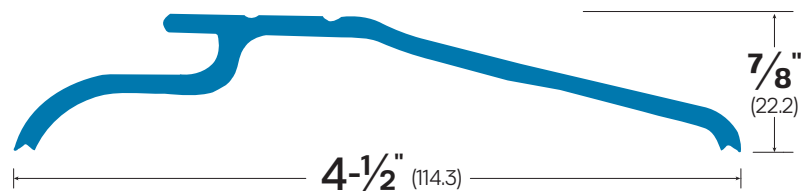
#832L Bronze
#932L Aluminum



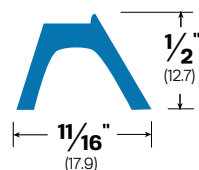
#928L Aluminum



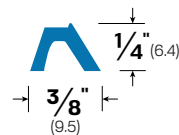
#930C Aluminum



#931 Aluminum



#931E Aluminum



ACCURATE

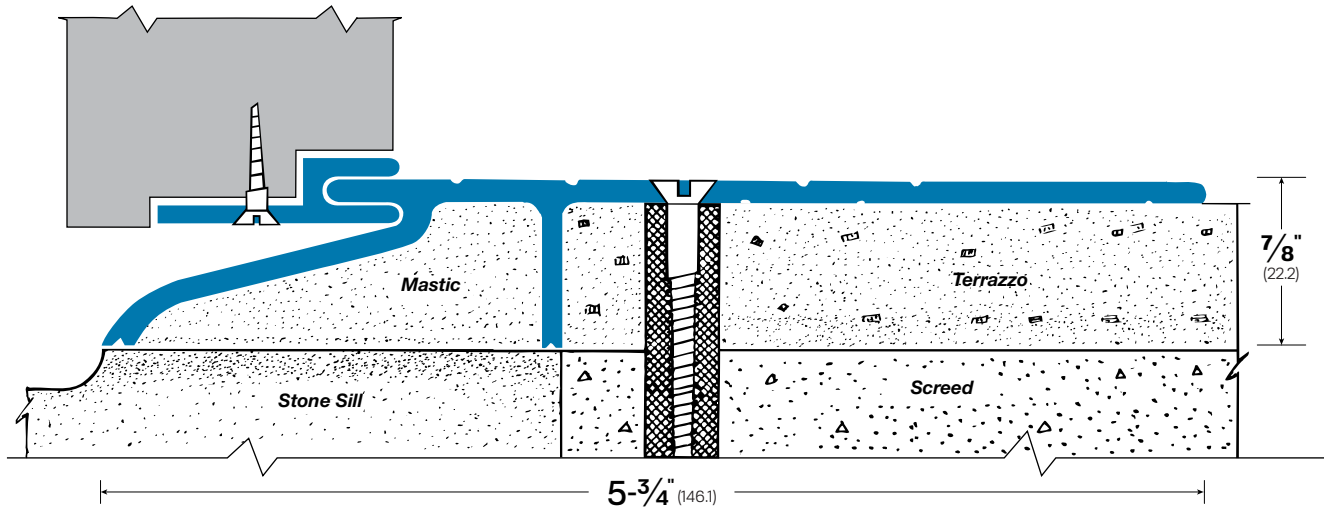
In-Swinging Door Saddles

#838F Bronze

#838H Bronze

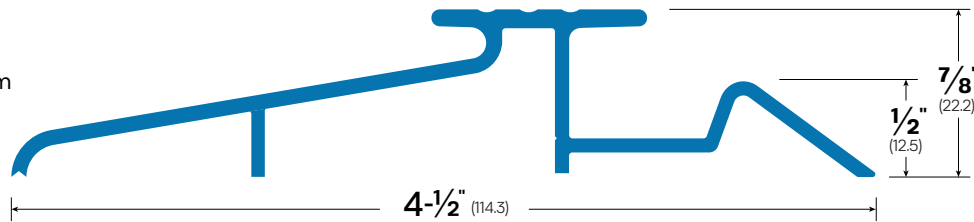
#938F Aluminum

#938H Aluminum



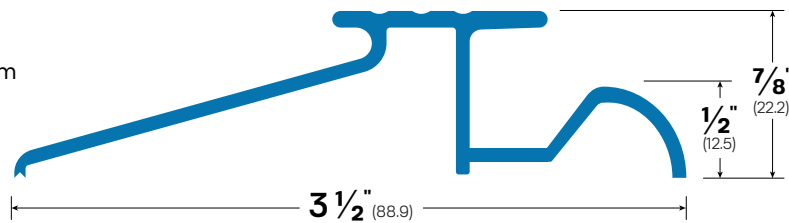
#841 Bronze

#941 Aluminum

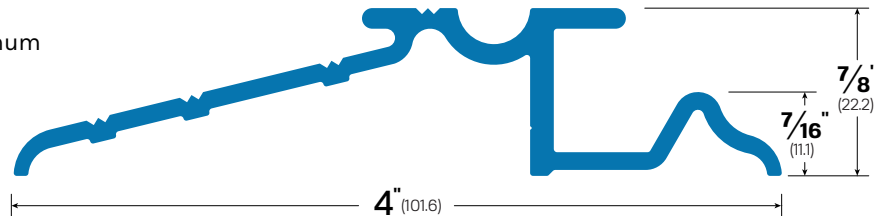


#842 Bronze

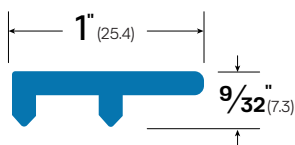
#942 Aluminum



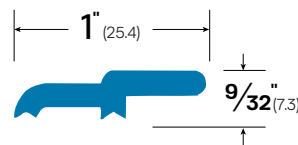
#934C Aluminum



#823 Bronze

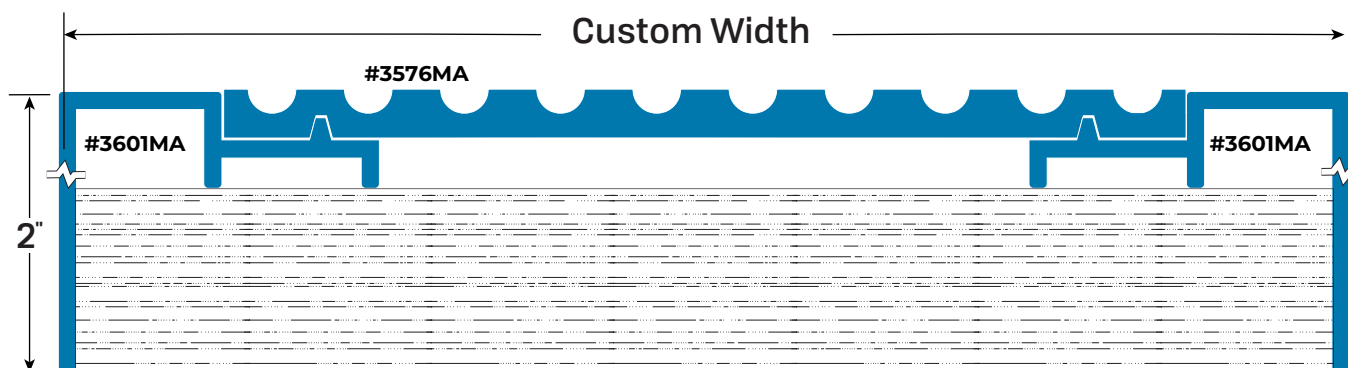
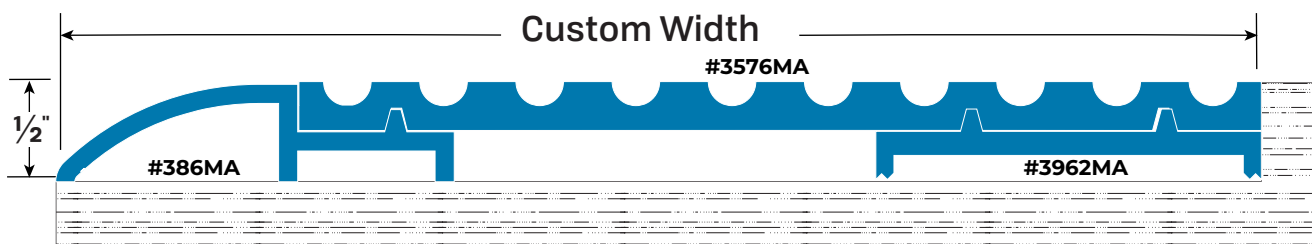
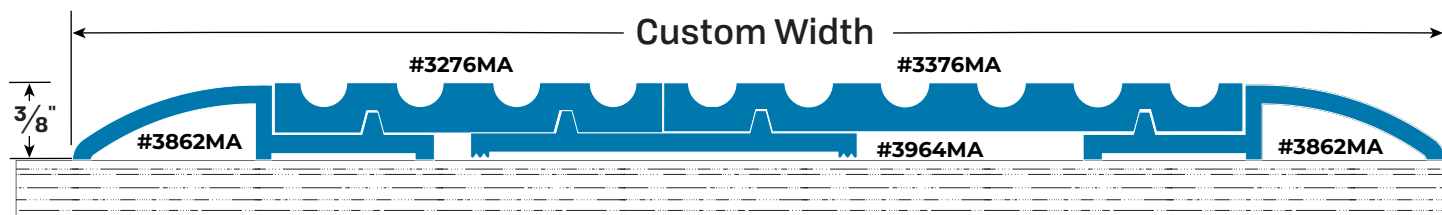


#824 Bronze



ACCURATE

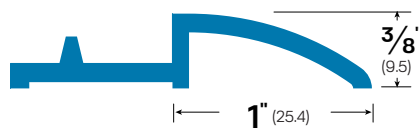
Assembly Examples



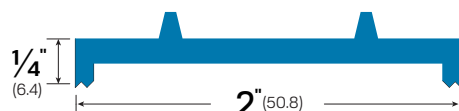
#386BR Bronze
#386MA Aluminum



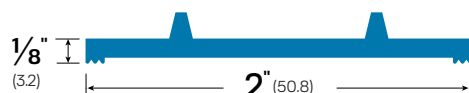
#3862MA Aluminum



#3962MA Aluminum

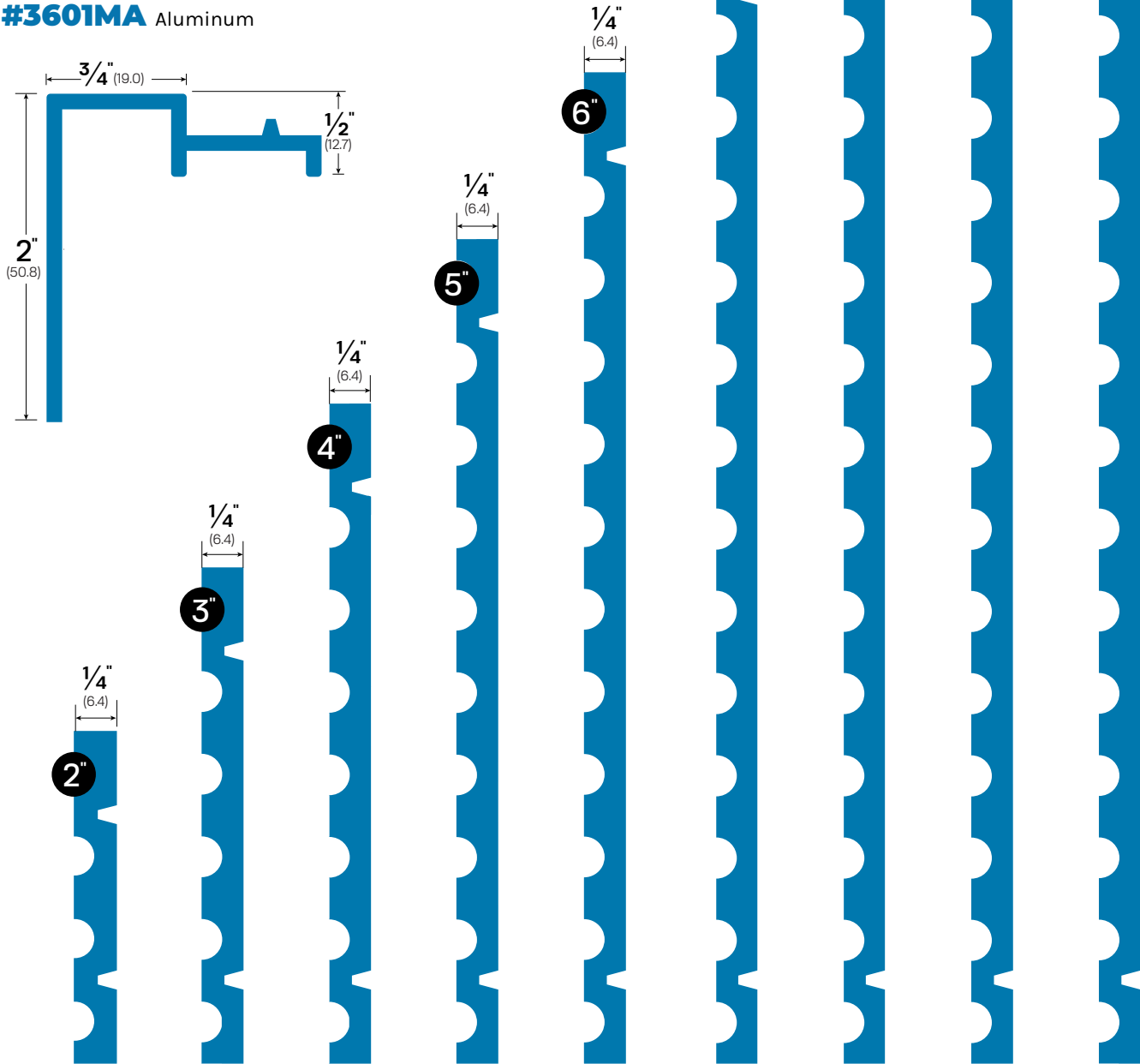


#3964MA Aluminum



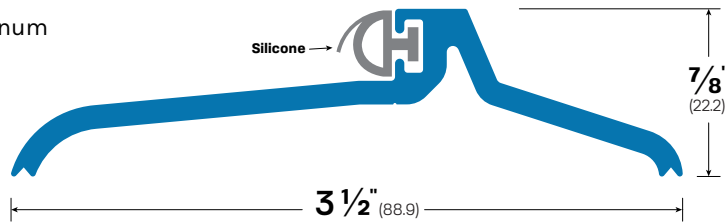
Width	Height	Aluminum Part #	Bronze Part #
2"	1 / 4"	#3276MA	#3276BR
3"	1 / 4"	#3376MA	#3376BR
4"	1 / 4"	#3476MA	#3476BR
5"	1 / 4"	#3576MA	#3576BR
6"	1 / 4"	#3676MA	#3676BR
7"	1 / 4"	#3776MA	-
8"	1 / 4"	#3876MA	-
9"	1 / 4"	#3976MA	-
10"	1 / 4"	#30176MA	-

#3601MA Aluminum

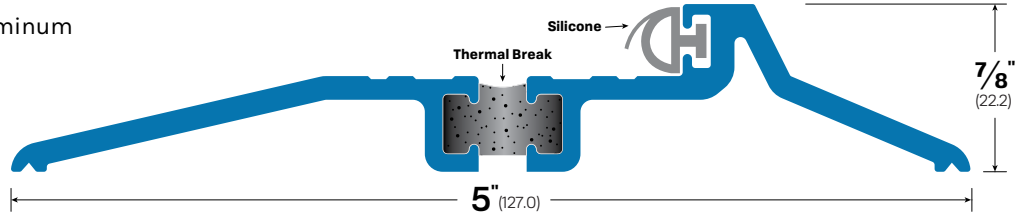


Commercial Saddles *Plain & Fluted Top*

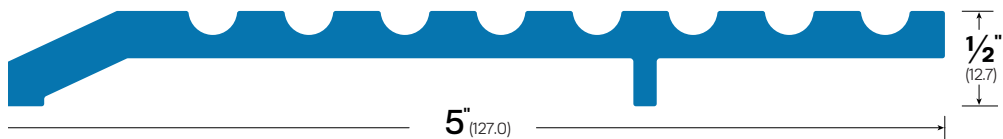
#935 Aluminum



#965T Aluminum

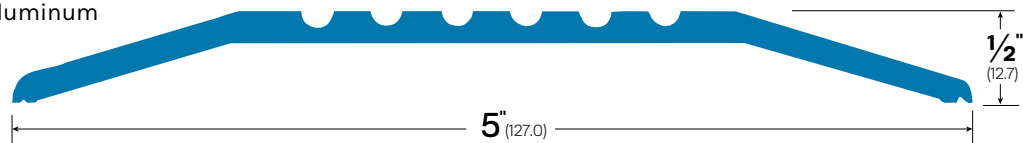


#905 Aluminum



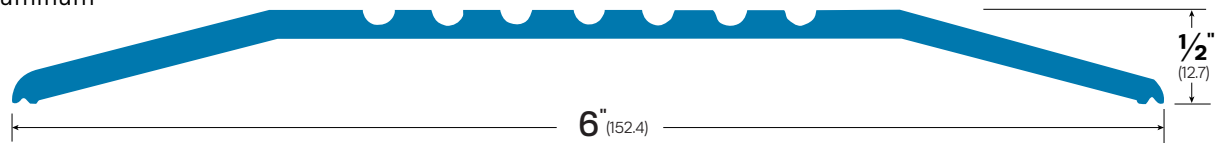
#812AA Bronze

#912AA Aluminum

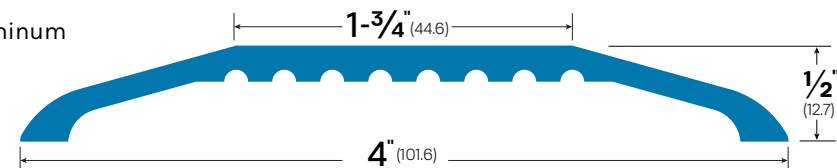


#812BB Bronze

#912BB Aluminum

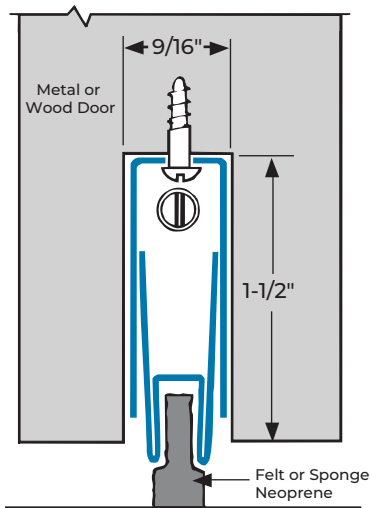


#3461 Aluminum

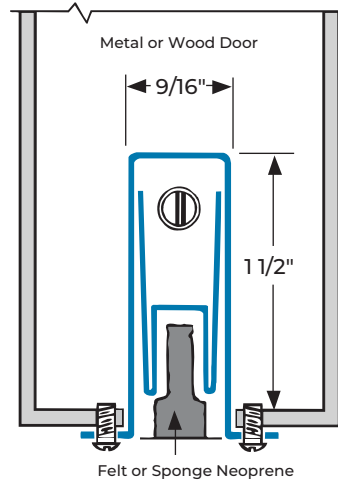


ACCURATE

#424 Aluminum



#424A Aluminum

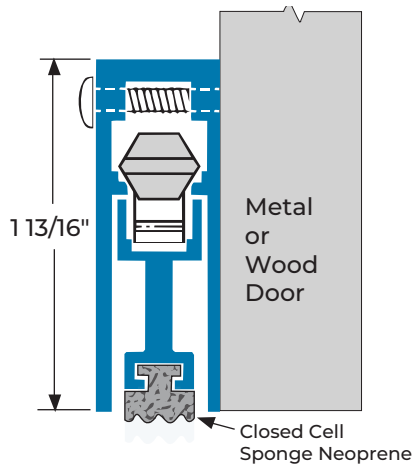


#424 and #424A

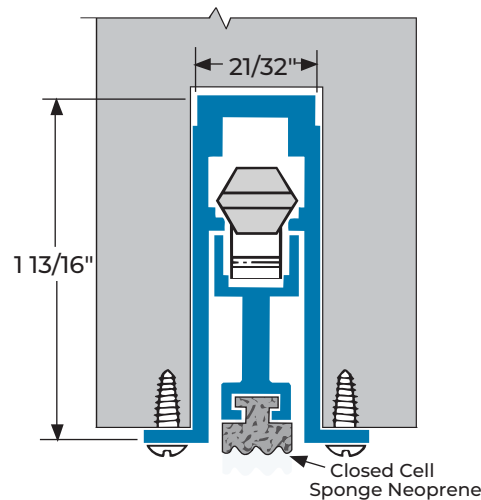
Stock Sizes Available: 32" (81.3) & 36" (91.4), may be cut down to 22 1/2" (57.2) minimum. 42" (106.7) & 48" (121.9), may be cut down to 36" (91.4) minimum. Adjustable from 0" to 1" (2.5).

Materials + Finishes:
Galvanized Steel Housing.

#425S Aluminum



#425 Aluminum



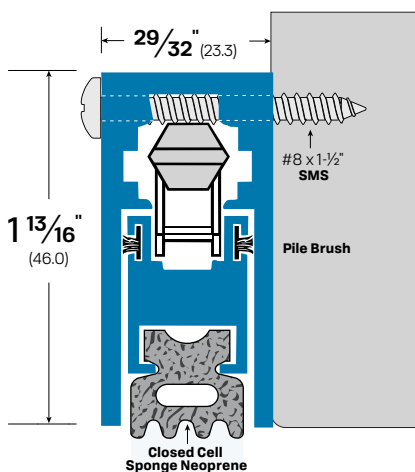
#425, #425S, #426 and #426S

Stock Sizes Available: 32" (81.3), 36" (91.4), 42" (106.7) & 48" (121.9). All sizes may be cut down 10". Adjustable from 0" to 1" (2.5) drop.

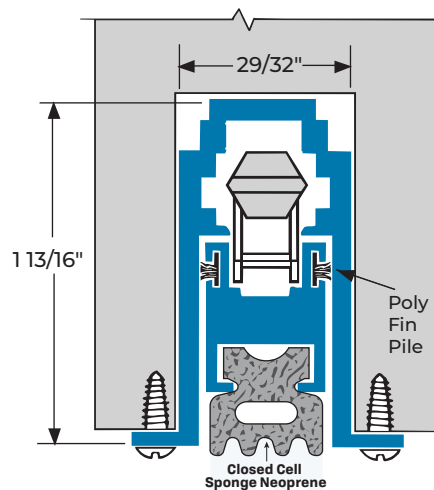
Materials + Finishes:
Extruded Aluminum Housing

Nos. 425S & 426S available with bronze or stainless steel cover.

#426S Aluminum

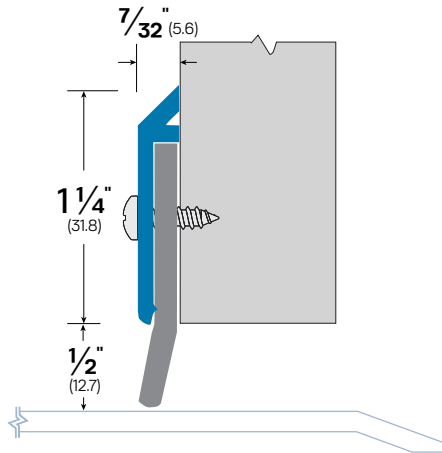


#426 Aluminum

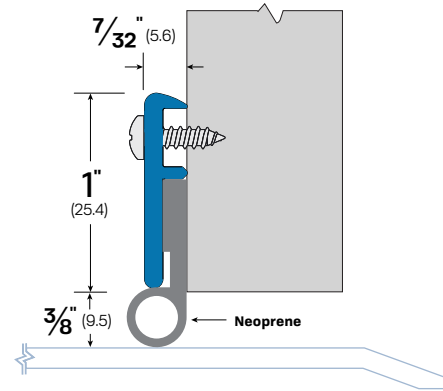


#850 Bronze

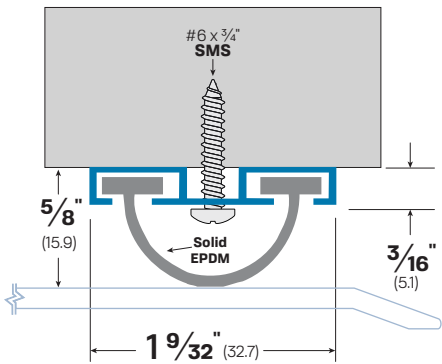
#950 Aluminum



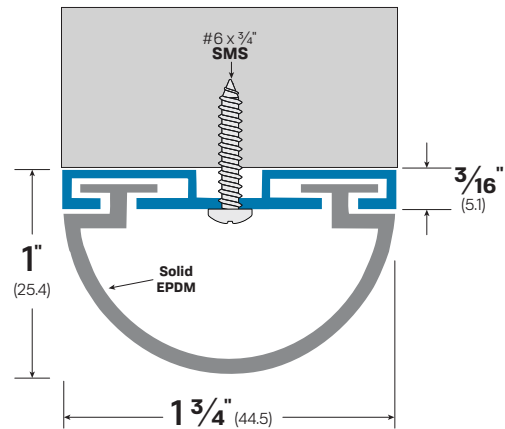
#192 Aluminum



#952 Aluminum

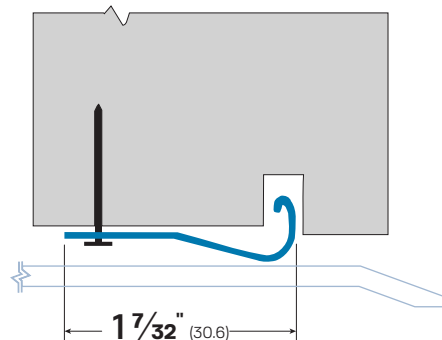


#972 Aluminum



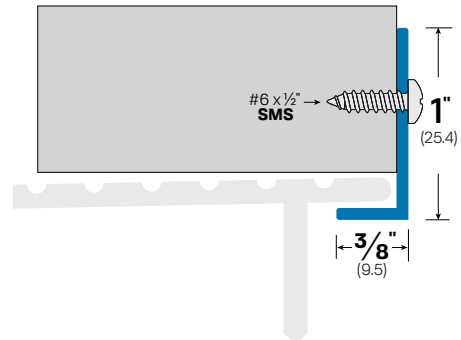
#B135 Spring Bronze

#S135 Stainless Steel

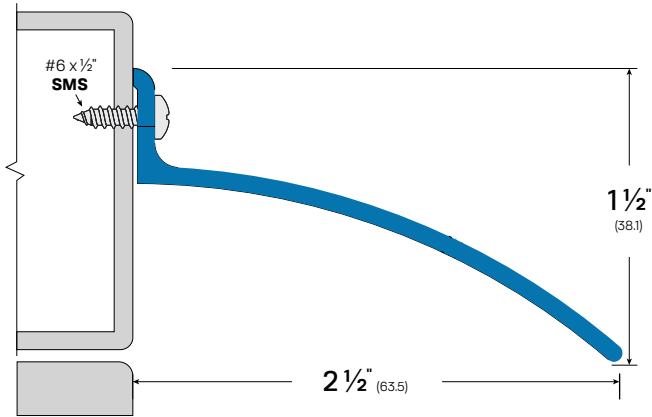


#8LE Bronze

#9LE Aluminum

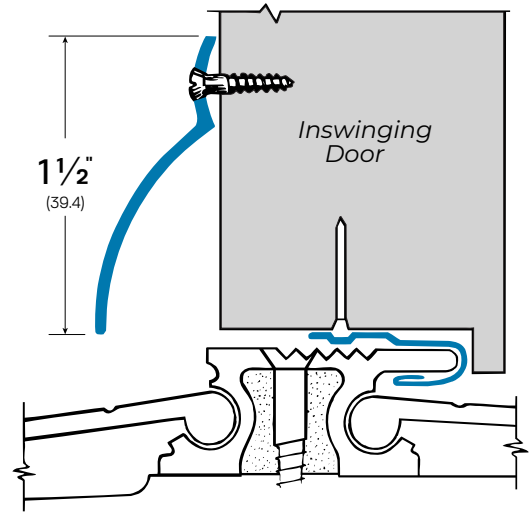


#15LC Aluminum

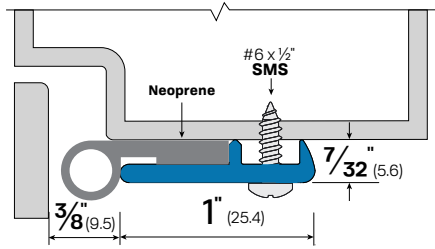


#A15 Aluminum

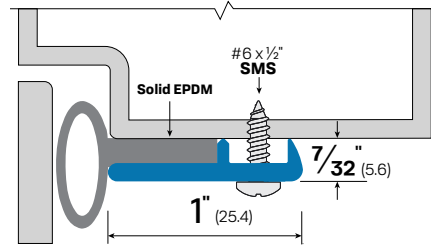
#B15 Bronze



#192 Aluminum

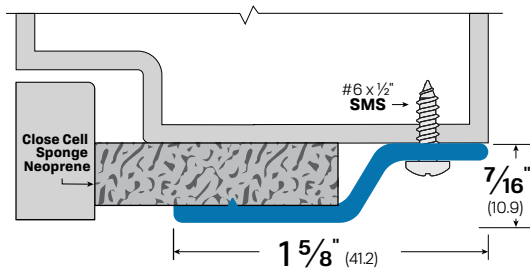


#191 Aluminum



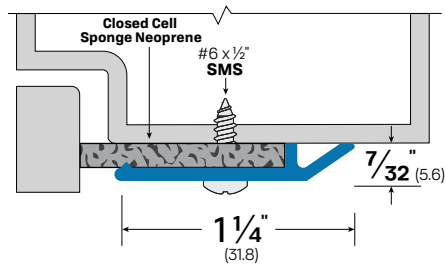
#804 Bronze

#904 Aluminum



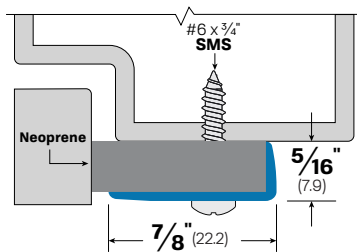
#850N Bronze

#950N Aluminum

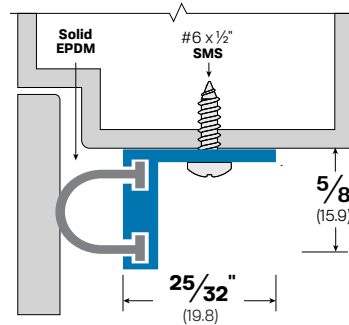


#803 Bronze

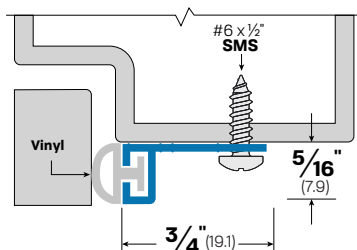
#903 Aluminum



#953S Aluminum

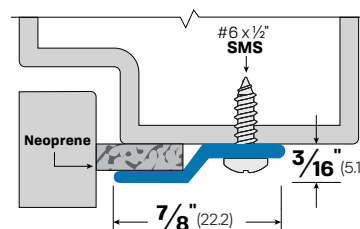


#900A Aluminum

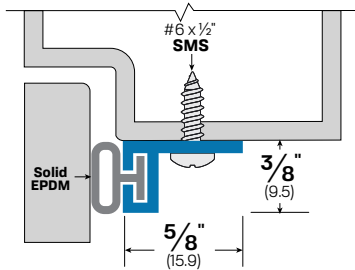


#8150 Bronze

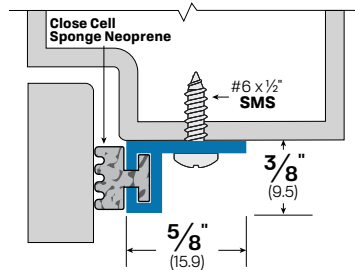
#9150 Aluminum



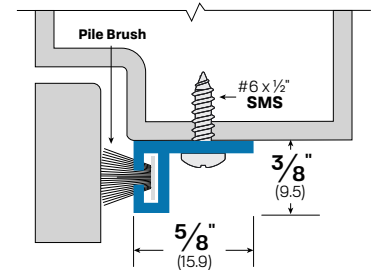
#2700V Aluminum



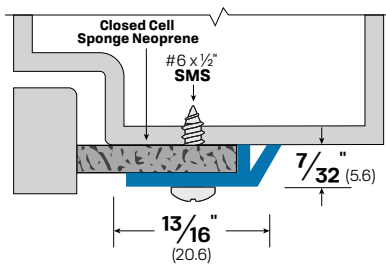
#2700N Aluminum



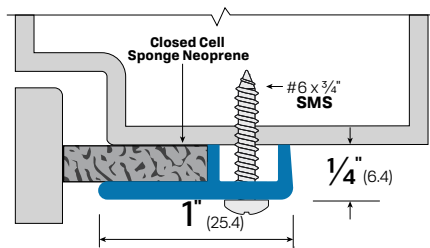
#2700P Aluminum



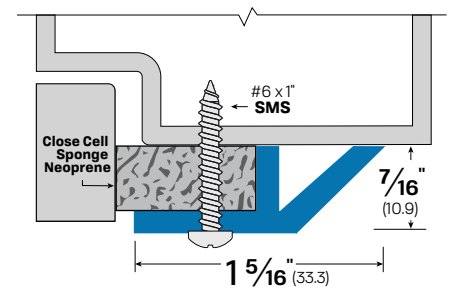
#1900 Aluminum



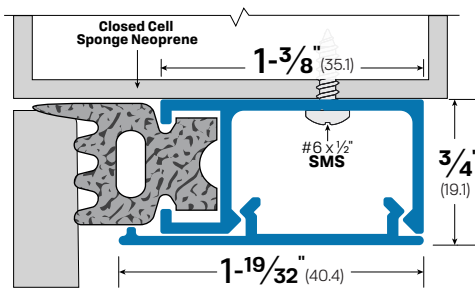
#3000 Aluminum



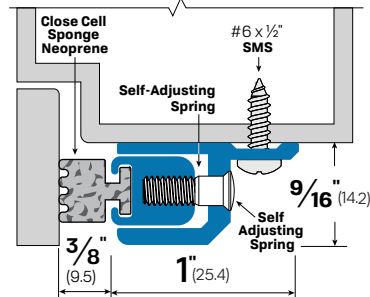
#2000 Aluminum



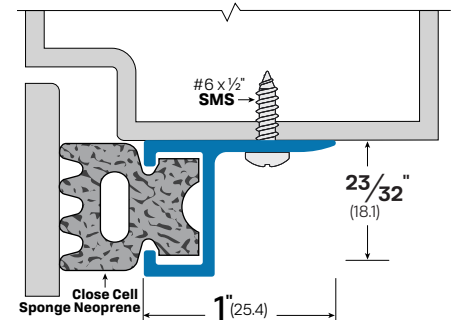
#1500 Aluminum



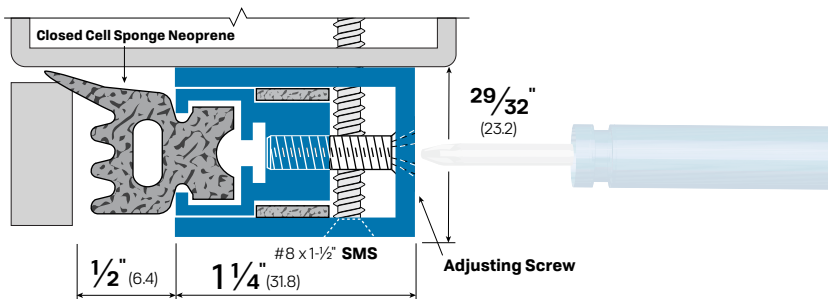
#1800N Aluminum



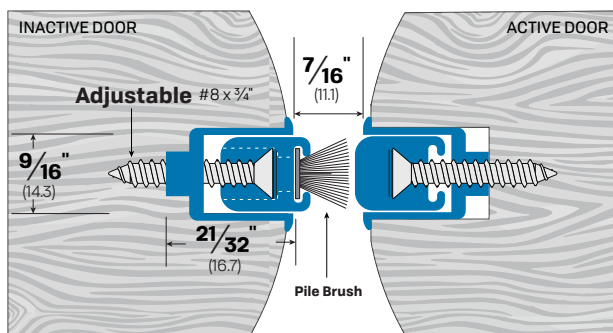
#2200 Aluminum



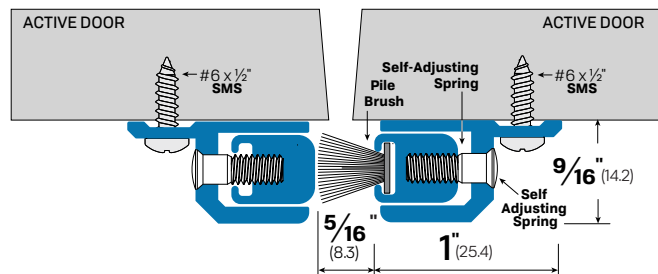
#1700 Aluminum



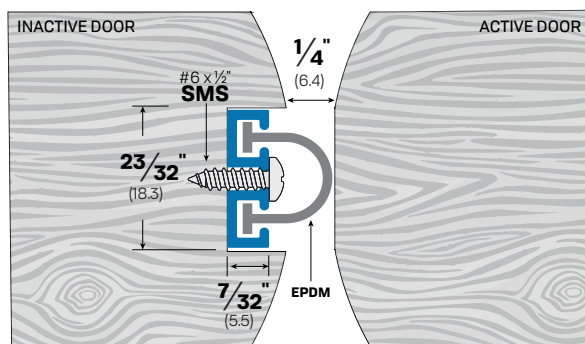
#9156 Aluminum



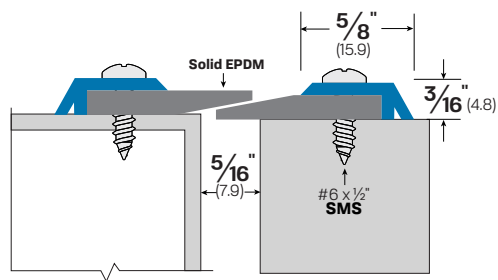
#9155 Aluminum



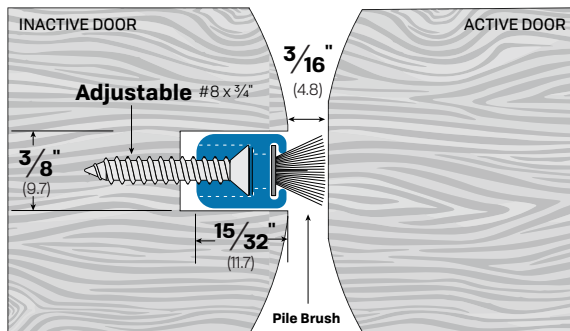
#953 Aluminum



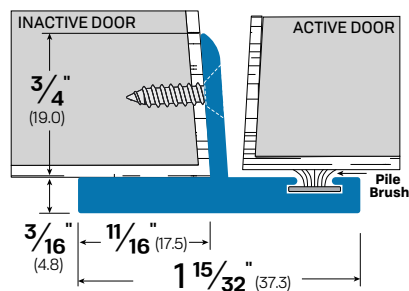
#9150M Aluminum



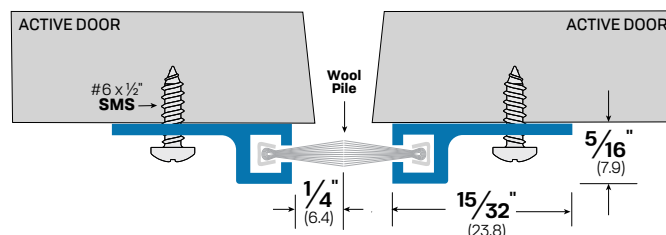
#93 Aluminum



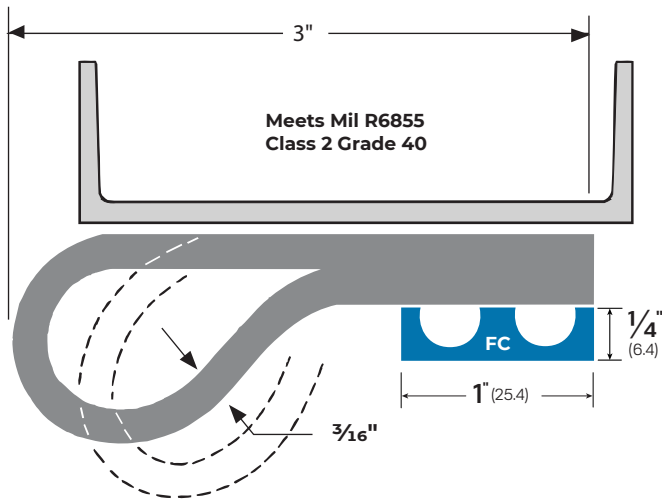
#714 Aluminum



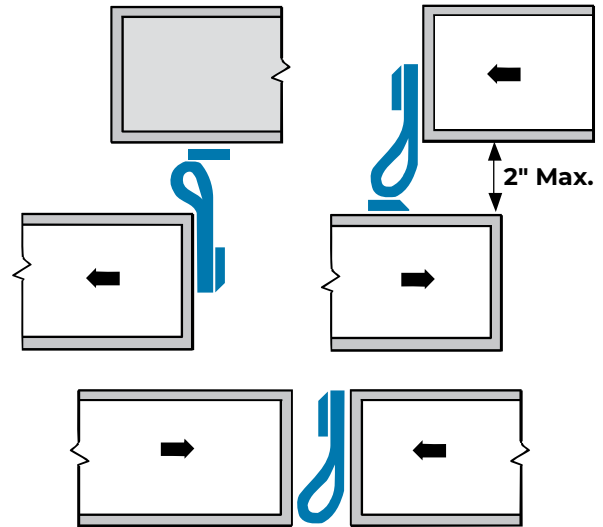
#901 Aluminum



#LN Looped Neoprene

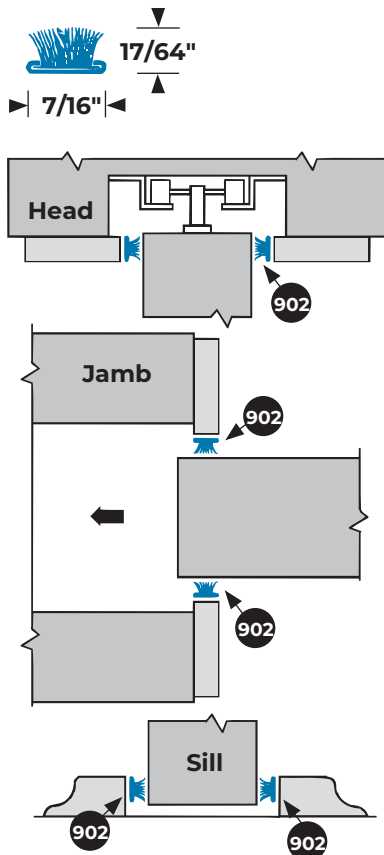


Aircraft Hanger Doors

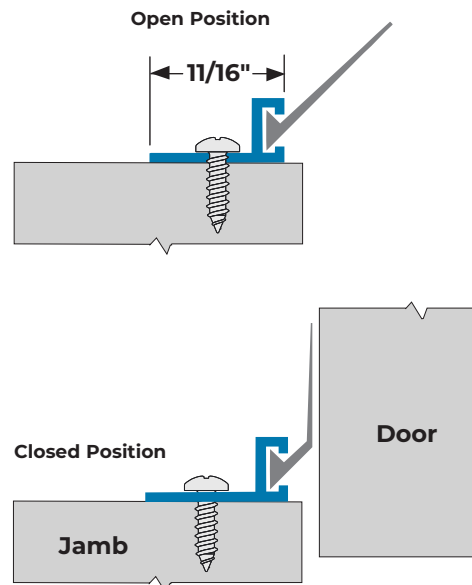


#902 Wool Pile for Sliding Doors

This wool pile encased in aluminum is extremely effective for light proofing on wood sliding doors



#2700G Aluminum



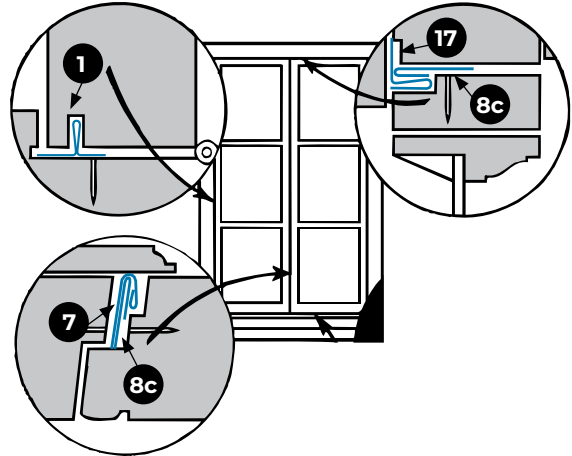
Casement Windows

Series #80 In-swinging Wood Casement

Interlocking type weather strips for inswinging wood casements.

Features: Special attention is given to inswinging casement windows to prevent water leakage. Trough type equipment at sill is essential to effect proper drainage.

How to Specify: All inswinging wood casements shall be equipped with Metal Weather Strips, Series No. 80 equipment, zinc or bronze with No.....sill, in accordance with manufacturer's standards.

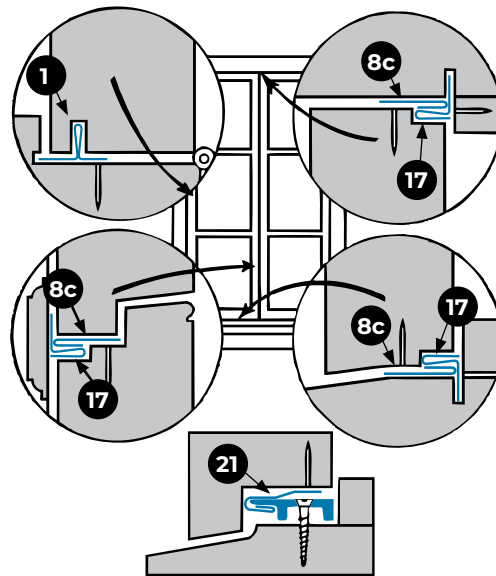


Series #90 Out-swinging Wood Casement

A simple yet efficient design for the most severe conditions.

Features: Sturdy interlocking type weather strip. If desired, brass saddle may be used at sill. No. 823, as shown at right, is recommended for this purpose.

How to Specify: All out-swinging wood casements shall be equipped with Metal Weather Strips, Series No. 90 equipment, zinc or bronze, and with No.....sill member, in accordance with manufacturer's standards.

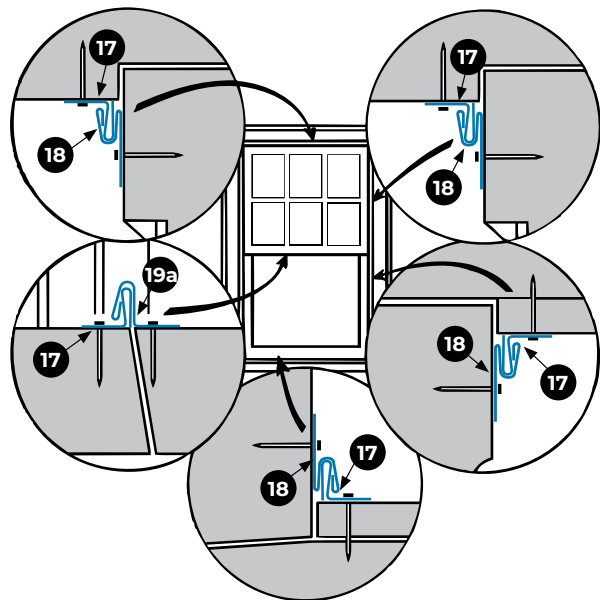


Double Hung Windows

Series #60 Kalamein Sash

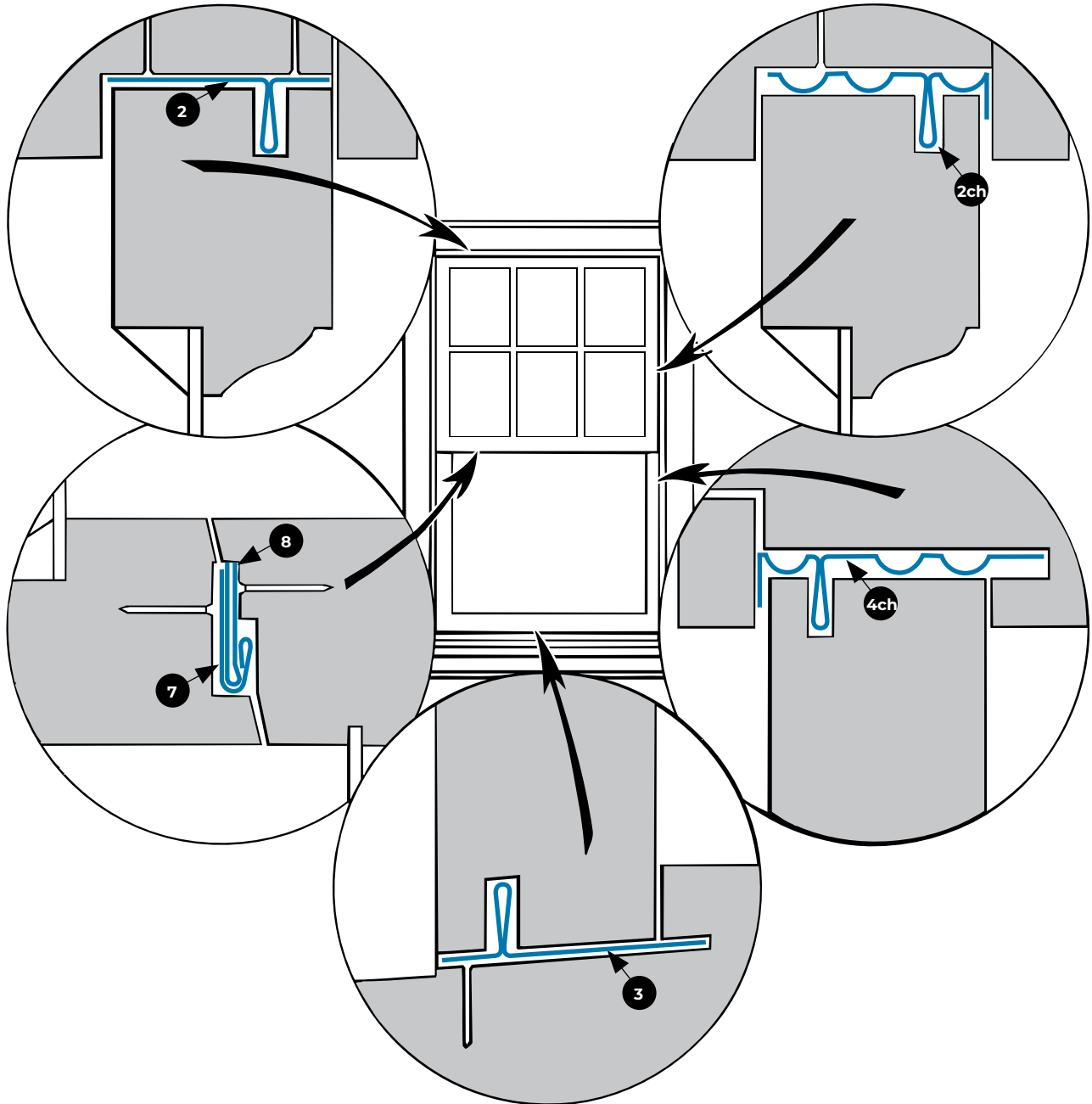
Used on a metal covered wood sash or hollow metal sash where special grooving for concealed weather stripping has not been provided by the manufacturer of the sash. We suggest that Architects request our shop drawings of required grooving for concealed type, before fabrication of sash.

How to Specify: All metal covered or hollow metal double hung windows shall be equipped with Metal Weather Strips, Series No. 60 equipment, all zinc (or cold rolled bronze) in accordance with manufacturer's standards.



Series #10-up 1 3/8" or 1 3/4" Double Hung Sash

Accurate series 10UP equipment in zinc or bronze is standard for residential or light commercial construction. Grooving the sash next to the parting stops, and mitering the tongues at the corners, provides a continuous seal all around the window.

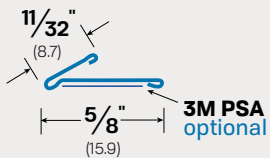


Location	1- 3/8"	1-3/4"	Thickness	Attachment
Head	#2	#3	.018	Nails
Sill	#3	#6	.018	Nails
Meeting Rail	#7	#7	.020	Nails
	#8	#8	.018	
Upper Sides	#2CH	#3CH	.018	Nails
Lower Sides	#4CH	#5CH	.018	Nails

Interlocking Weather Strips *Hinge Door Springs*

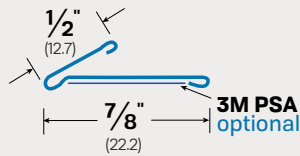
Hinge Door Springs

#B180 | #S180



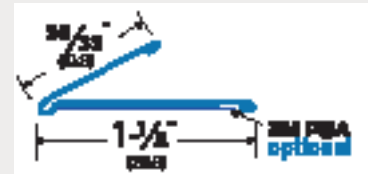
Hinge Door Spring
MATERIALS: BR, SS
OPTIONS: PSA

#B181 | #S181



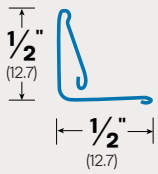
Hinge Door Spring
MATERIALS: BR, SS
OPTIONS: PSA

#B182 | #S182



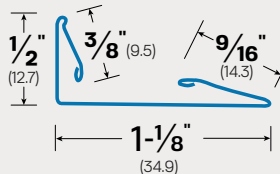
Hinge Door Spring
MATERIALS: BR, SS
OPTIONS: PSA

#B183



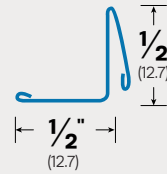
Hinge Door Spring
MATERIALS: BR

#B184



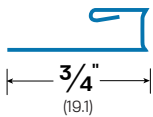
Hinge Door Spring
MATERIALS: BR

#B118L



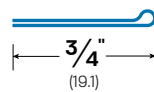
Hinge Door Spring
MATERIALS: BR

#7S



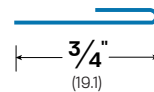
Meeting Rail Hook
MATERIALS: ZN

#8



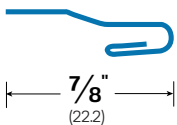
Meeting Rail Flat
MATERIALS: BR, ZN

#8C



Meeting Rail Flat
MATERIALS: BR, ZN

#21



Interlocking Threshold Hook
OPTIONS: ZN

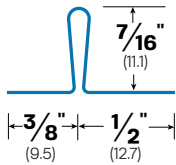
#416C



Flat Head Nails - 7/8" #16
OPTIONS: Copper, Brass

ACCURATE

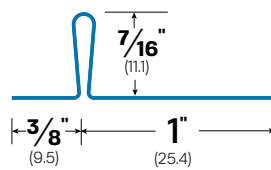
#1



Plain Rib Strip 1" Base

MATERIALS: BR, ZN

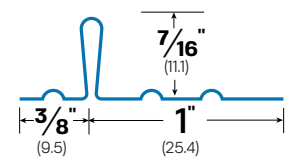
#2



Plain Rib Strip 1-3/8" Base

MATERIALS: ZN

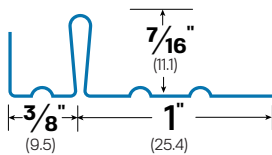
#2C



Side Strip 1-3/8" Base

MATERIALS: BR

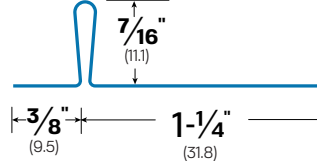
#2CH



Side Strip 1-3/8" Base

MATERIALS: BR, ZN

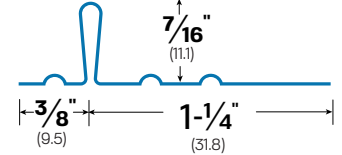
#3



Plain Rib Strip 1-5/8" Base

MATERIALS: ZN

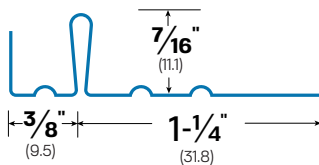
#3C



Plain Rib Strip 1-5/8" Base

MATERIALS: BR, ZN

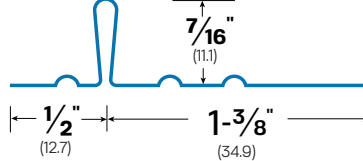
#3CH



Side Strip 1-5/8" Base

MATERIALS: BR

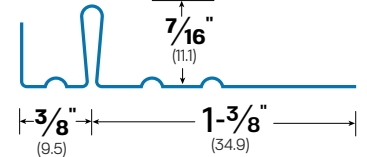
#4C



Plain Rib Strip 1-7/8" Base

MATERIALS: BR

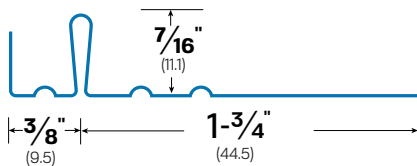
#4CH



Plain Rib Strip 1-3/4" Base

MATERIALS: BR, ZN

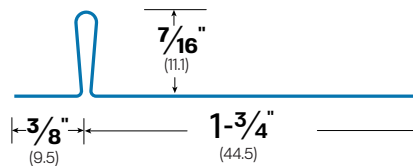
#5CH



Side Strip 2-1/8" Base

MATERIALS: BR, ZN

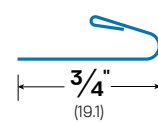
#6



Plain Rib Strip 2-1/8" Base

MATERIALS: BR, ZN

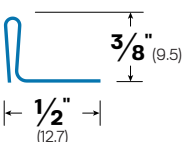
#7



Meeting Rail Hook

MATERIALS: BR, ZN

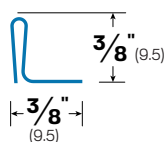
#17



Regular Single Base

MATERIALS: BR, ZN

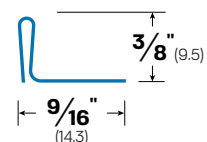
#17N



Narrow Single Base

MATERIALS: ZN

#17S



Wide Single Base

MATERIALS: ZN

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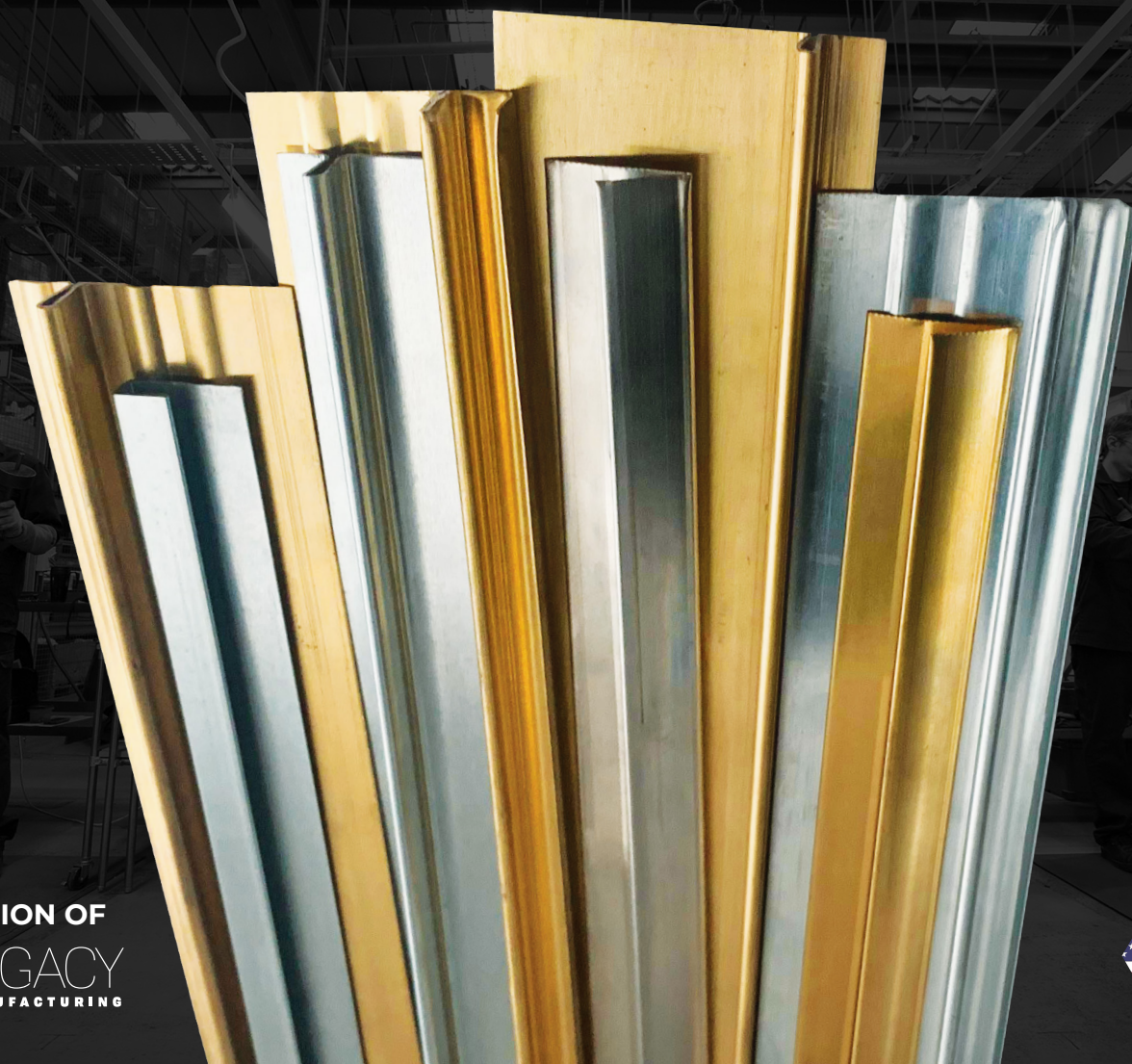
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