

# METAL WEATHER STRIPS

## *For Doors & Windows*

**We are proud to present Legacy's partnership with Accurate Metal Weatherstripping.**

Legacy recently acquired machinery and assets from Accurate Metal Weatherstripping, your long-standing supplier of door and window gasketing.

Since 1898, Accurate has been a pioneer in weatherstripping that meets all conditions and applications. We are incredibly proud to continue Accurate's legacy of quality, innovation, and customer service. This acquisition represents a harmonious integration of shared company values and product efficiencies.

As an Accurate customer, you may have some questions or concerns about this transition. We are here to help. Please do not hesitate to contact us via email, phone, or website. We are happy to provide you with quotes, AutoCAD drawings, and cut sheets. Enclosed you will find catalogs for Accurate's products along with Legacy Manufacturing's products. Going forward, we will serve you with a seamless experience.

[\*\*www.accurateweatherstrip.com\*\*](http://www.accurateweatherstrip.com)



**ACCURATE**

**ACCURATE METAL  
WEATHER STRIP Co. Inc.**  
**1-888-383-3330**

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Tel 718-292-5333 ■ Fax 888-383-3330



# METAL WEATHER STRIPS

**The Accurate Metal Weather Strip Company** began business in 1898 under the name of Acme Weather Strip. In 1917 the name was changed to Accurate Metal Weather Strip Company, Inc.

“**ACCURATE**” takes great pride in providing our customers with quality products for their particular project. The many varying types of sash and door construction used today make it impossible to provide one standard system of weatherstripping which will meet all conditions accurately and efficiently. “**ACCURATE**” metal weatherstrips are available in a number of designs to meet the peculiarities of the particular sash or door construction involved.

**Energy Conservation:** To maintain even temperatures, present day heating and cooling systems are designed to achieve a fine balance of distribution. The successful operation depends on the elimination of air leakage around doors and windows.

***ACCURATE... Everything The Name Implies!***

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### METRIC CONVERSION TABLE

Dimensions in inches and metric equivalents in centimeters shown herewith are indicated in the same manner throughout the catalog: 2-1/2" (6.35), 4" (10.16).

INCHES	CENTIMETERS	INCHES	CENTIMETERS
1/32"	.08	1 5/16"	3.33
1/16"	.16	1 3/8"	3.49
1/8"	.32	1 7/16"	3.65
3/16"	.48	1 1/2"	3.81
1/4"	.64	1 9/16"	3.97
5/16"	.79	1 5/8"	4.13
3/8"	.95	1 11/16"	4.29
7/16"	1.11	1 3/4"	4.45
1/2"	1.27	1 13/16"	4.60
9/16"	1.43	1 7/8"	4.76
5/8"	1.59	1 15/16"	4.92
11/16"	1.74		
3/4"	1.90	2"	5.08
13/16"	2.06	3"	7.62
7/8"	2.22	4"	10.16
15/16"	2.38	5"	12.70
		6"	15.24
1"	2.54	7"	17.78
1 1/32"	2.62	8"	20.32
1 1/16"	2.69	9"	22.86
1 1/8"	2.86	10"	25.40
1 3/16"	3.02	11"	27.94
1 1/4"	3.18	12"	30.48

# ORDERING INFORMATION

When ordering, refer to the individual part numbers found in the catalog and specify the class of material, quantity and length or refer to the seven digit number found in the price list and specify quantity and length.

Part number found in the price list are based on a seven digit number for billing purposes. The first two numbers designate a class of material, followed by the individual part number found in the catalog.

## CATALOG EXAMPLE

**No: 841** Polished Brass / 200 / 100ft

(Catalog Number, Type of Material, Quantity & Length)

## PRICE LIST EXAMPLE

**No: 8500841** / 200 / 100ft

(Type of Material (See Chart Below), Catalog Number, Quantity & Length)

MATERIAL TYPE	CLASS NO.
Zinc (Alloy 191)	11
Automatic Door Bottoms	14
Bronze (Alloy 230-85%cu.; 260-70%cu.)	22
Stainless Steel (Alloy 301)	44
Replacement Neoprene, Wool Pile, Vinyl	55
Fasteners	66
Tools & Misc	77
Polished Extruded Bronze (Alloy 385, Satin, Bright)	85
Dark Extruded Bronze (Alloy 385, Oxidized)	86
Mill Finish Extruded Bronze (Alloy 385)	88
Extruded Aluminum (Alloy 6063-T5)	99

“ACCURATE” offers some aluminum extrusions in a “Quaker Bronze” paint finish. In 250 Hrs. salt spray tests, conducted by a major hardware manufacturer, the material exhibited no corrosion (better than a duranodic 313 finish; Ref. ASTM B117). The color is medium bronze.

Shapes available with this finish are designed with a \* after the part number in this catalog. Other finishes include: clear anodized, gold anodized and mill. Please ask for availability on finishes.

## Materials Used In Production

### Metals

TYPE OR GRADE	230	260	190	6063	301
Nominal	Cu Zn	Cu Zn	Zn Cu Pb Cd Fe	Mg Si	C Mn P Si Cr Ni
Composition %	85 15	70 30	99 .9 .005 .005 .008	.45 .2-.6	.15 2 .045 1 16-18 6-8
Common Name	Red Brass	Cartridge Brass	Zinc	Aluminum	Stainless Steel

### Elastomers

TYPE	CHLOROPRENE (Neoprene)	ETHLENE (Propylene)
ASTM Designation	CR	EPDM
<b>MECHANICAL PROPERTIES</b>		
Hardness - Shore A	50 - 60	50 - 60
Flex Cracking Resistance	Very Good	Very Good
Tear Resistance	Good	Fair - Good
Abrasion Resistance	Excellent	Good - Excellent
Service Temperature (F)	-60° to -225°	-70° to -350°
<b>ENVIRONMENTAL RESISTANCE</b>		
Ozone	Very Good	Outstanding
Oxidation	Very Good	Excellent
Weathering	Very Good	Outstanding
Water	Good	Excellent
Radiation	Good	Good
Permeability To Gases	Low - Medium	Medium

Solid extrusions are EPDM unless noted otherwise. Closed cell sponge extrusions are a neoprene blend compound. Closed cell sponge strip meets Mil R6130 Class 2 Grade C. The preceding chart is a partial comparative list of properties.

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## \*SERIES NOS.

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### DOOR SADDLES

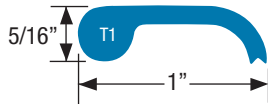
28C.....	6
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32D.....	7
34A.....	7
34.....	7
900.....	12, 13, 15

\*A series number is given to a particular weatherstrip system which consists of many different part numbers. Separate detail sheets are available.

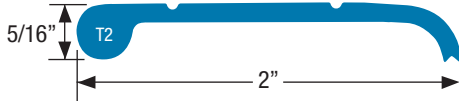
# HINGED DOOR WEATHERSTRIP SADDLES

## SECTIONAL TYPE

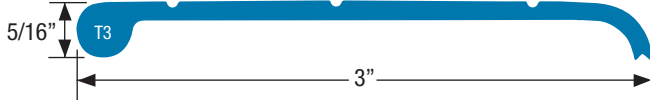
**No. T1**



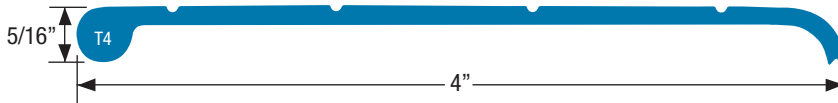
**No. T2**



**No. T3**



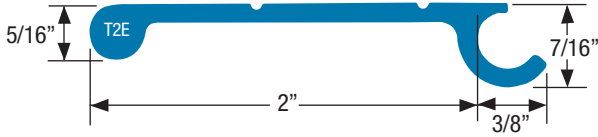
**No. T4**



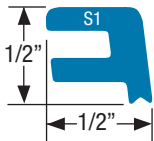
**No. T5**



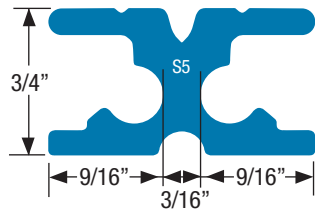
**No. T2E**



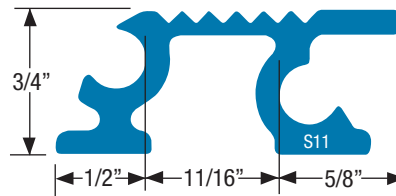
**No. S1**



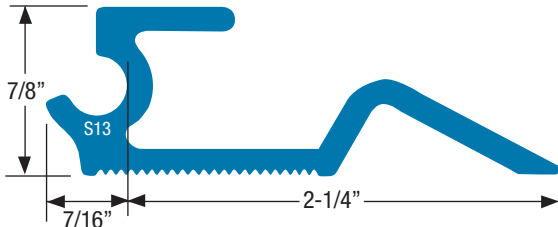
**No. S5**



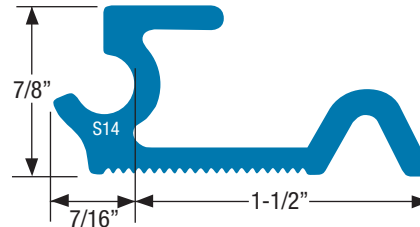
**No. S11**



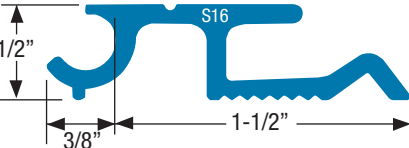
**No. S13**



**No. S14**



**No. S16**



### Sectional Unit Door Saddles

All Bronze Saddles furnished in Architectural Alloy No. 385. Finished Mill, Polished Bright, Satin or Dark (oxidized). All Aluminum Saddles furnished in Alloy 63 T5 Mill Finish.

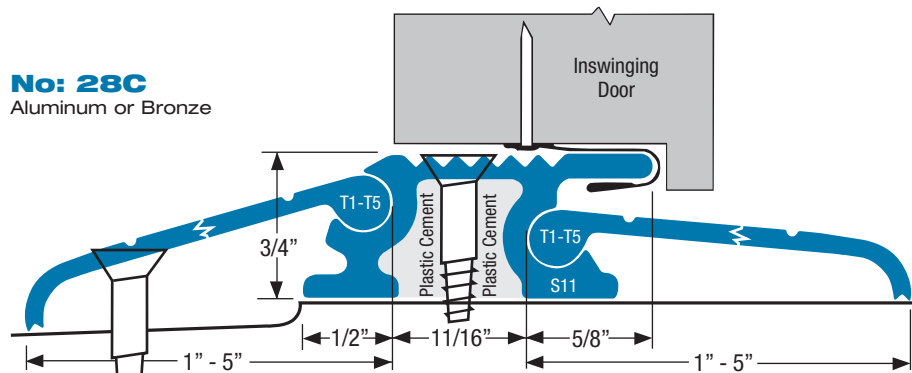
NOTE: Provision must be made on lower outside edge for water drainage.

# HINGED DOOR WEATHERSTRIP SADDLES

## SECTIONAL TYPE

### No: 28C

Aluminum or Bronze



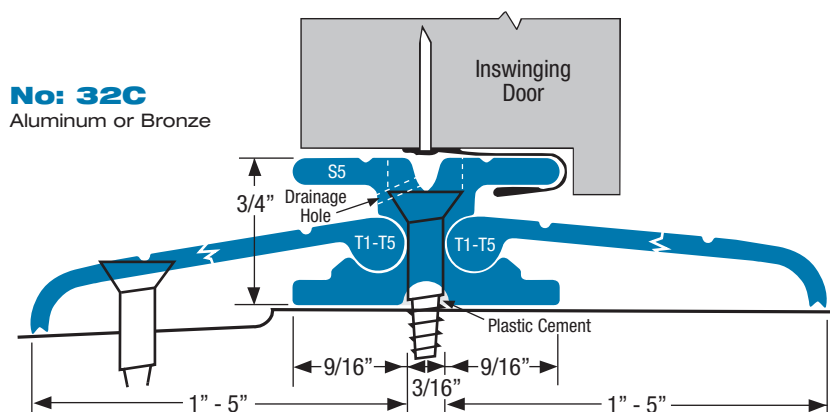
### Sectional Extruded Saddles

Combine features of flexibility not obtainable in the one piece type saddles. The extension members are interchangeable and carried in stock in standard widths from one inch to five inches with one inch variant, making it possible to extend or decrease the width of interior or exterior members to meet practically all conditions. For example, the width of Saddles 28B, 28C, 32C and 32B may have extensions of five inches on each side of the main member.

All Aluminum Saddles furnished in Alloy 63 T5 Mill Finish. All Bronze Saddles furnished in Architectural Alloy No. 385. Finished Mill, Polished Bright or Satin.

### No: 32C

Aluminum or Bronze



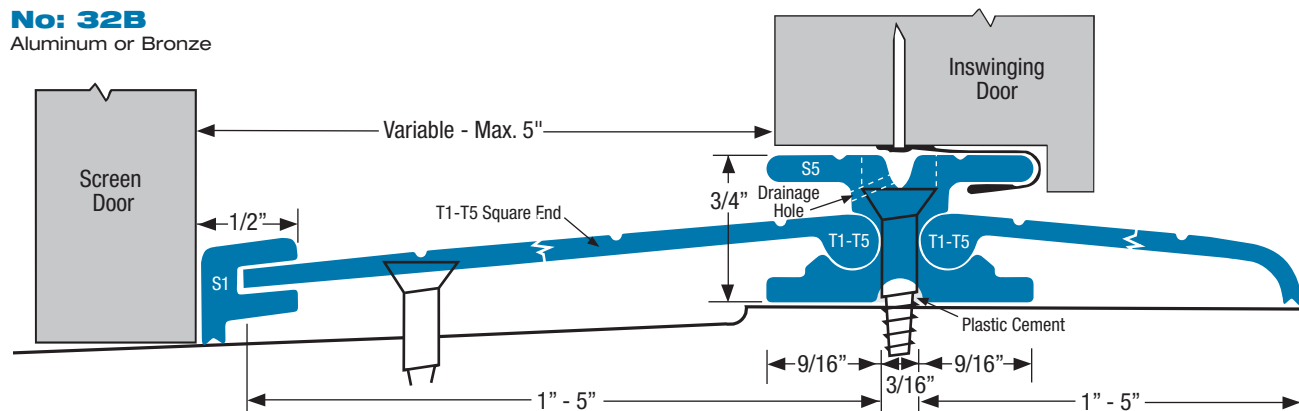
### Self-Leveling Principle

A most important feature is the Self-Leveling Principle of the pivoted extension members. This is particularly important when floor and sill levels vary. Both extension members may be screwed in place or the inner extension member may be left loose and made to extend over mats, runners or similar floor coverings.

Exterior doors opening in: the extruded brass raindrip No. 15 is recommended for use in all installations for doors opening in. See page 11.

### No: 32B

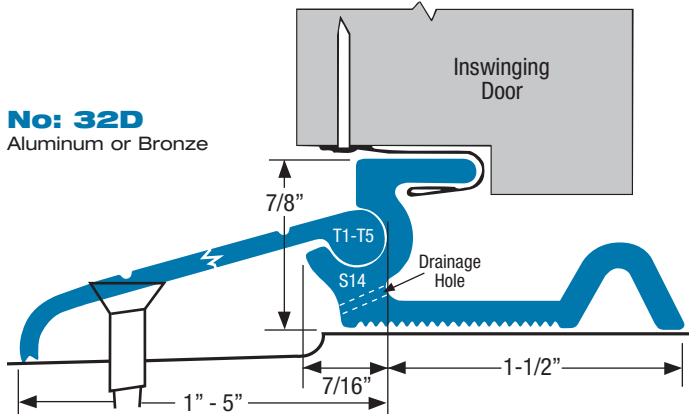
Aluminum or Bronze



# HINGED DOOR WEATHERSTRIP SADDLES

## SECTIONAL TYPE

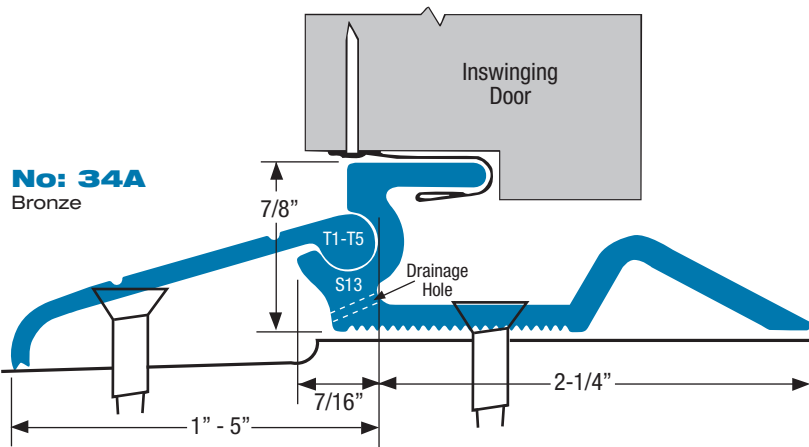
**No: 32D**  
Aluminum or Bronze



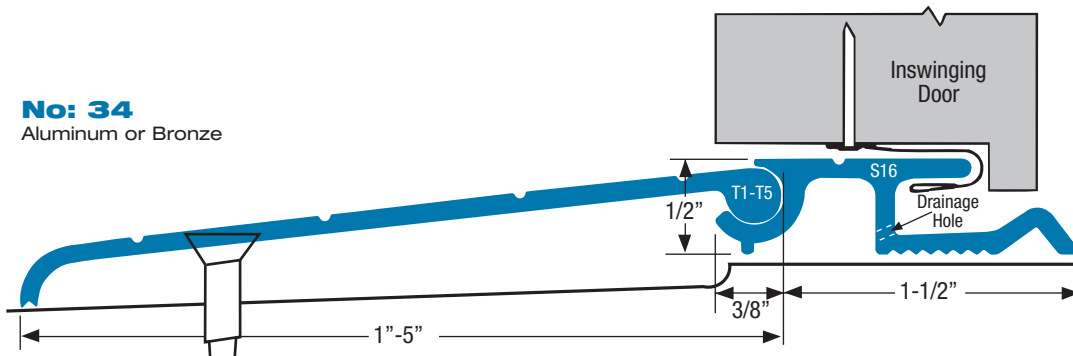
All Aluminum Saddles furnished in Alloy 63 T5 Mill Finish.  
All Bronze Saddles furnished in Architectural Alloy No. 385.  
Finished Mill, Polished Bright or Satin.

Note: Drainage Provision

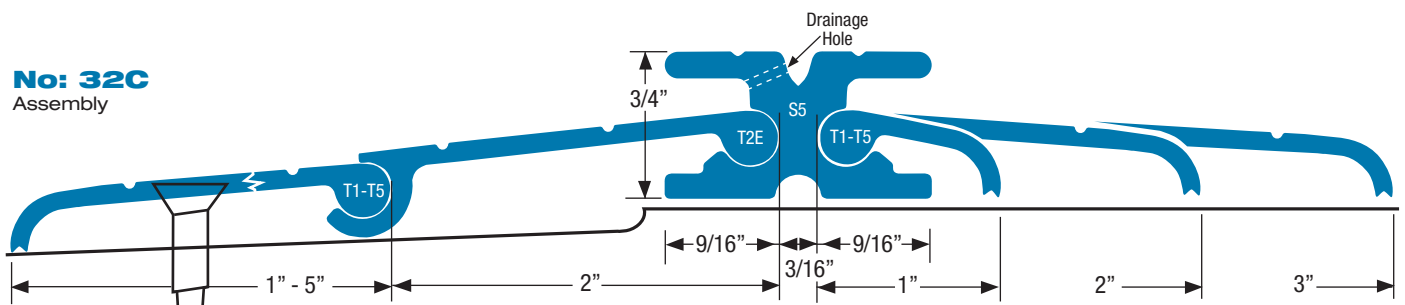
**No: 34A**  
Bronze



**No: 34**  
Aluminum or Bronze



**No: 32C**  
Assembly



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

ACCURATE

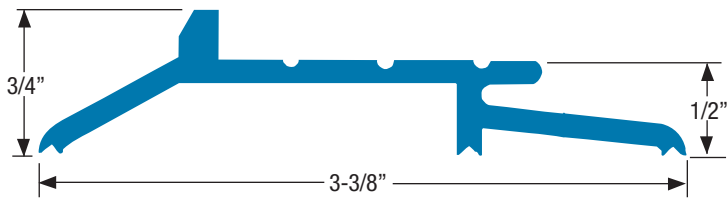
7

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**  
Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

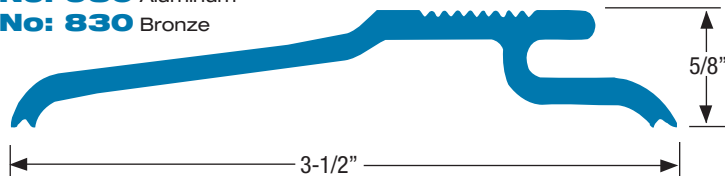
# OUT-SWINGING DOOR SADDLES

Can also be used for inswinging door where protected.

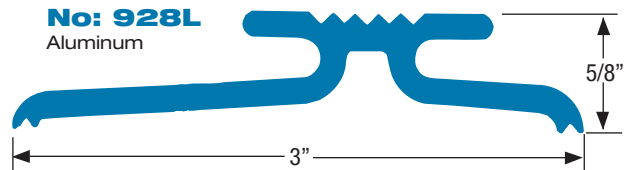
**No: 939A** Aluminum



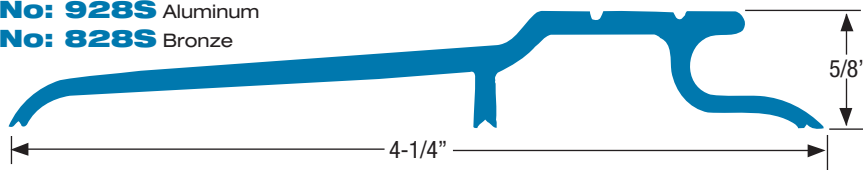
**No: 930** Aluminum  
**No: 830** Bronze



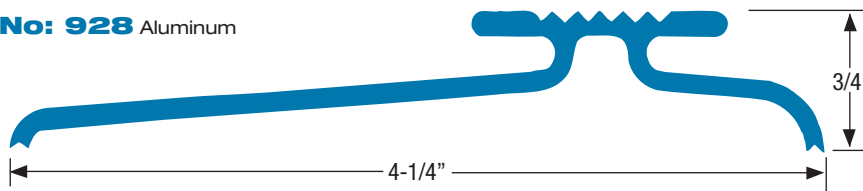
**No: 928L** Aluminum



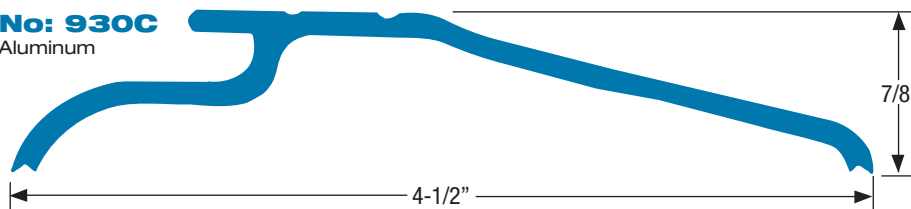
**No: 928S** Aluminum  
**No: 828S** Bronze



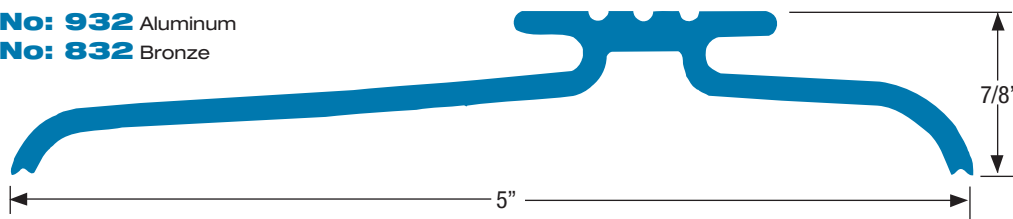
**No: 928** Aluminum



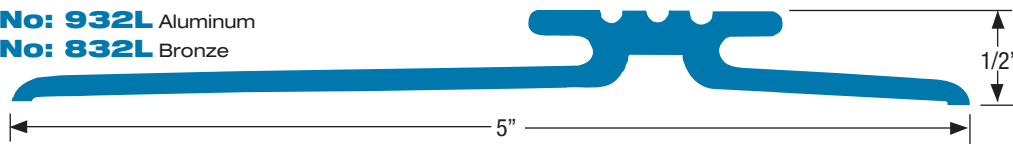
**No: 930C** Aluminum



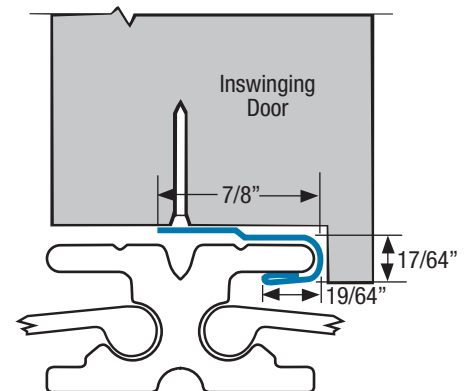
**No: 932** Aluminum  
**No: 832** Bronze



**No: 932L** Aluminum  
**No: 832L** Bronze



**No: 21Z** Hook-Zinc  
**No: 21B** Hook-Brass



## Elevators

**No: 931** Aluminum  
**No: 831** Bronze



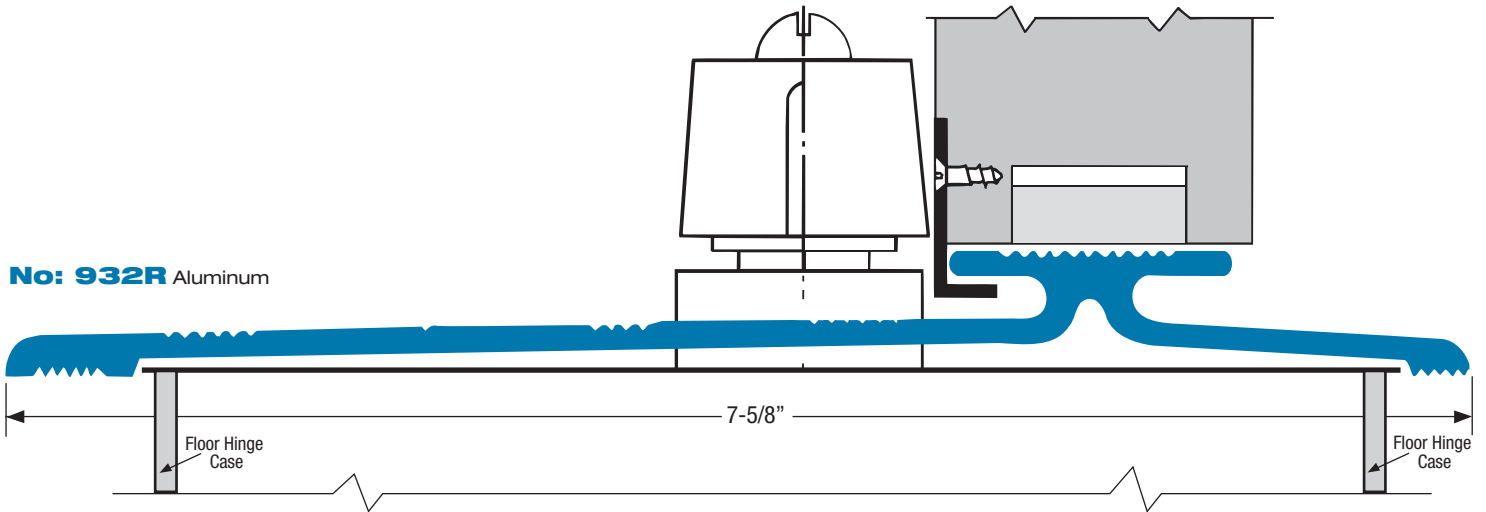
**No: 931E** Aluminum



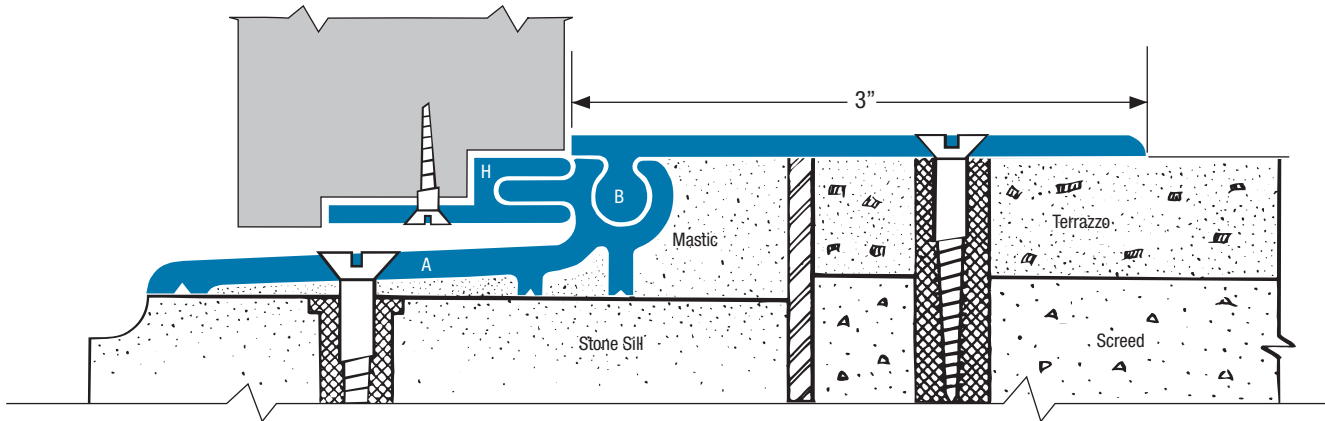


# OUT-SWINGING DOOR THRESHOLDS

**No: 932R** Aluminum

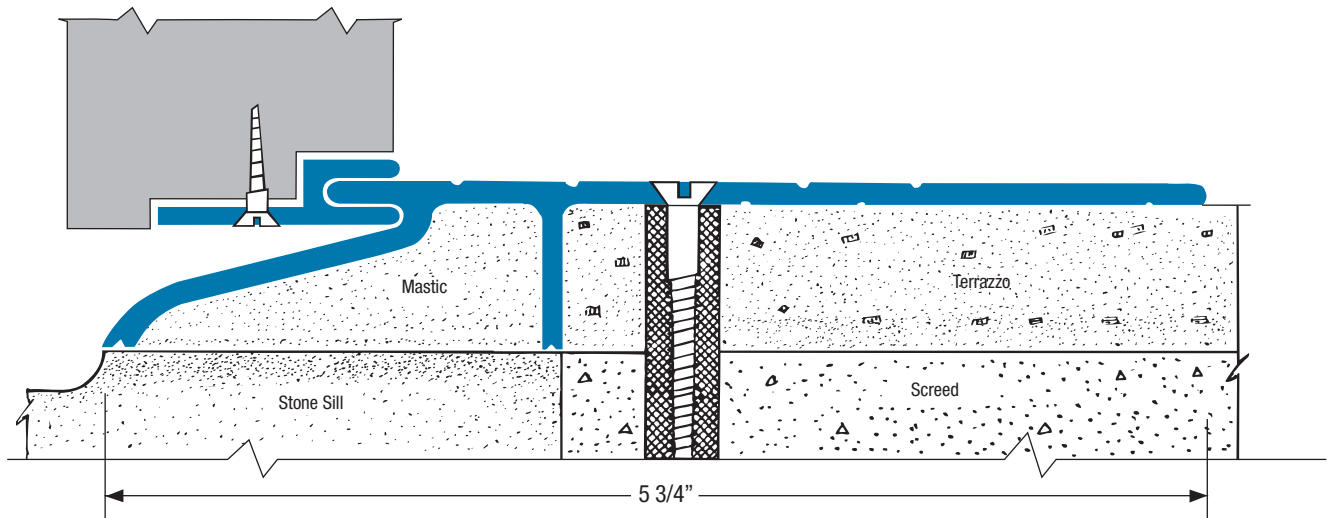


**No: 938B** Aluminum



**No: 938F** Aluminum

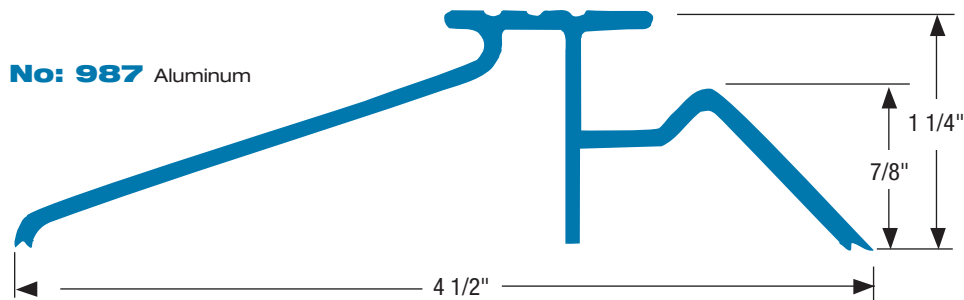
**No: 838F** Bronze



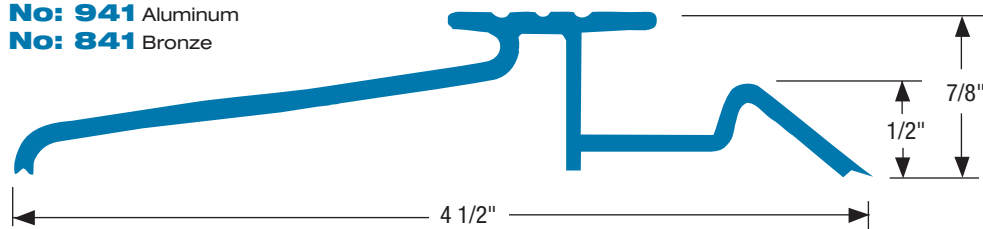
# IN-SWINGING DOOR SADDLES

## WATERPROOF

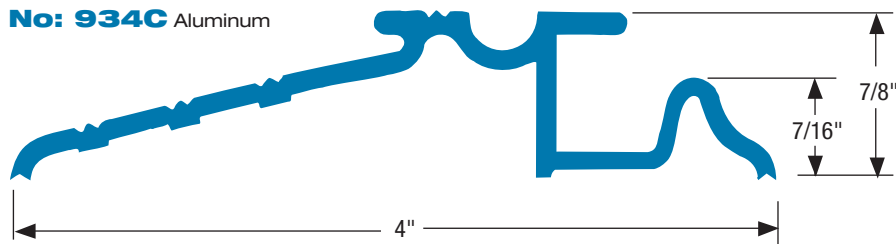
**No: 987** Aluminum



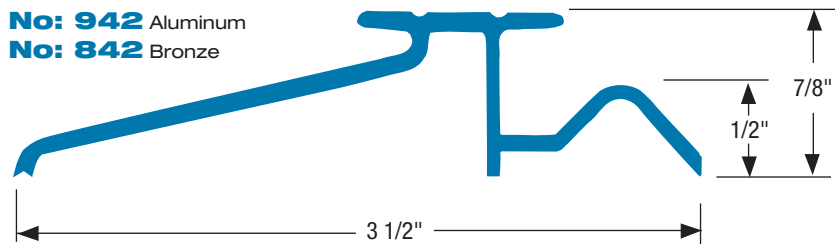
**No: 941** Aluminum  
**No: 841** Bronze



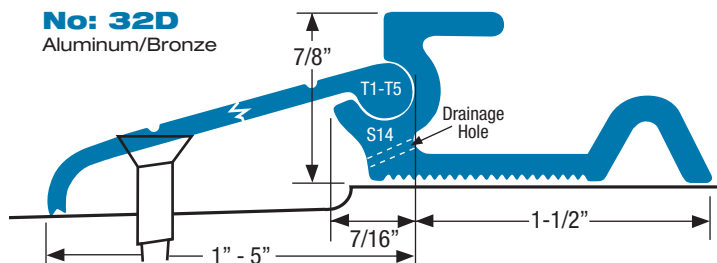
**No: 934C** Aluminum



**No: 942** Aluminum  
**No: 842** Bronze



**No: 32D**  
Aluminum/Bronze



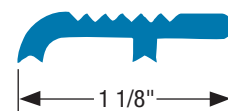
**No: 823** Bronze



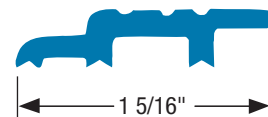
**No: 824** Bronze



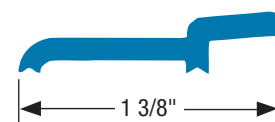
**No: 925** Aluminum  
**No: 825** Bronze



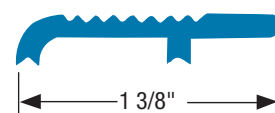
**No: 969B** Aluminum  
**No: 869B** Bronze



**No: 926A** Aluminum



**No: 826** Bronze



## Elevators

**No: 931** Aluminum  
**No: 831** Bronze



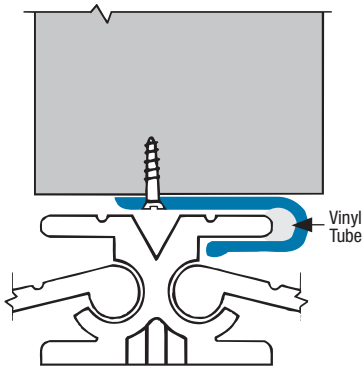
**No: 931E** Aluminum



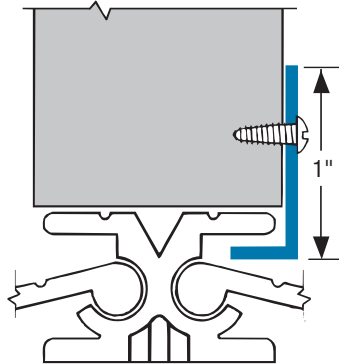
# DOOR BOTTOMS

## THRESHOLD WEATHERSTRIPPING

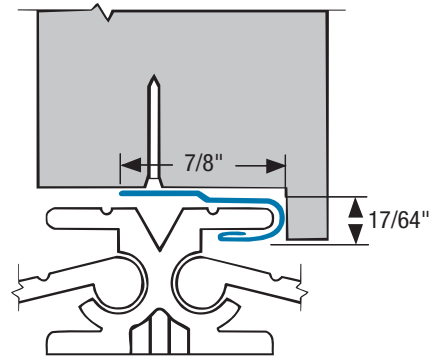
**No: 9113** Aluminum



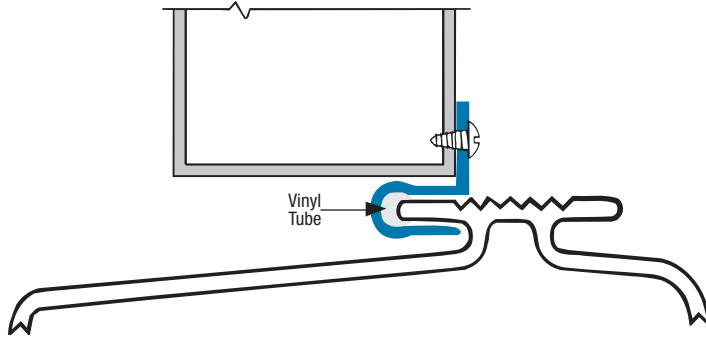
**No: 9LE** EII Interlocking-Aluminum  
**No: 8LE** EII Interlocking-Bronze



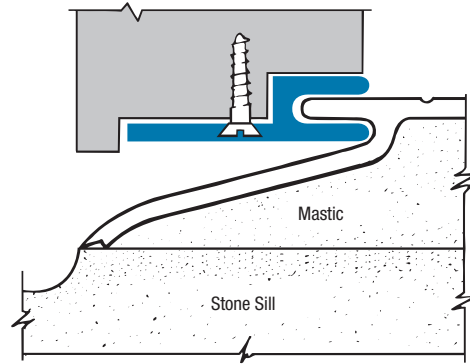
**No: 21Z** Hook-Zinc  
**No: 21B** Hook-Brass



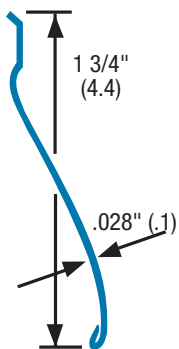
**No: 9112\*** Aluminum



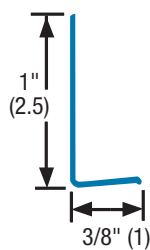
**No: 938H** Aluminum  
**No: 838H** Bronze



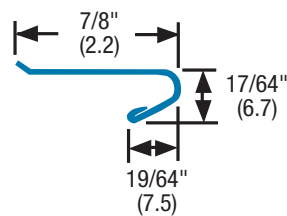
**No: 51Z** Zinc  
**No: 51B** Bronze



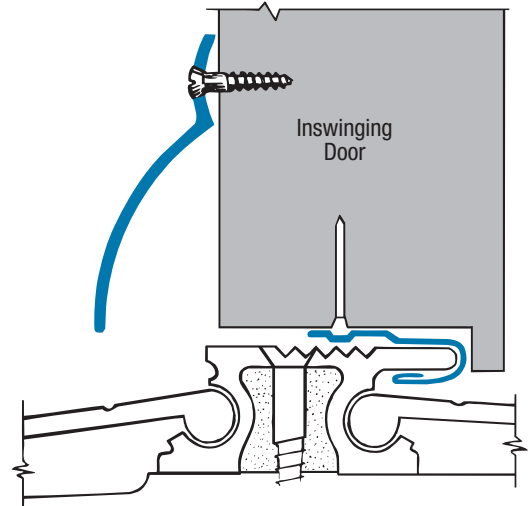
**No: 9LR** Aluminum  
**No: 8LR** Bronze



**No: 26Z** Zinc  
**No: 26B** Bronze



**No: A15\*** Aluminum  
**No: B15** Bronze

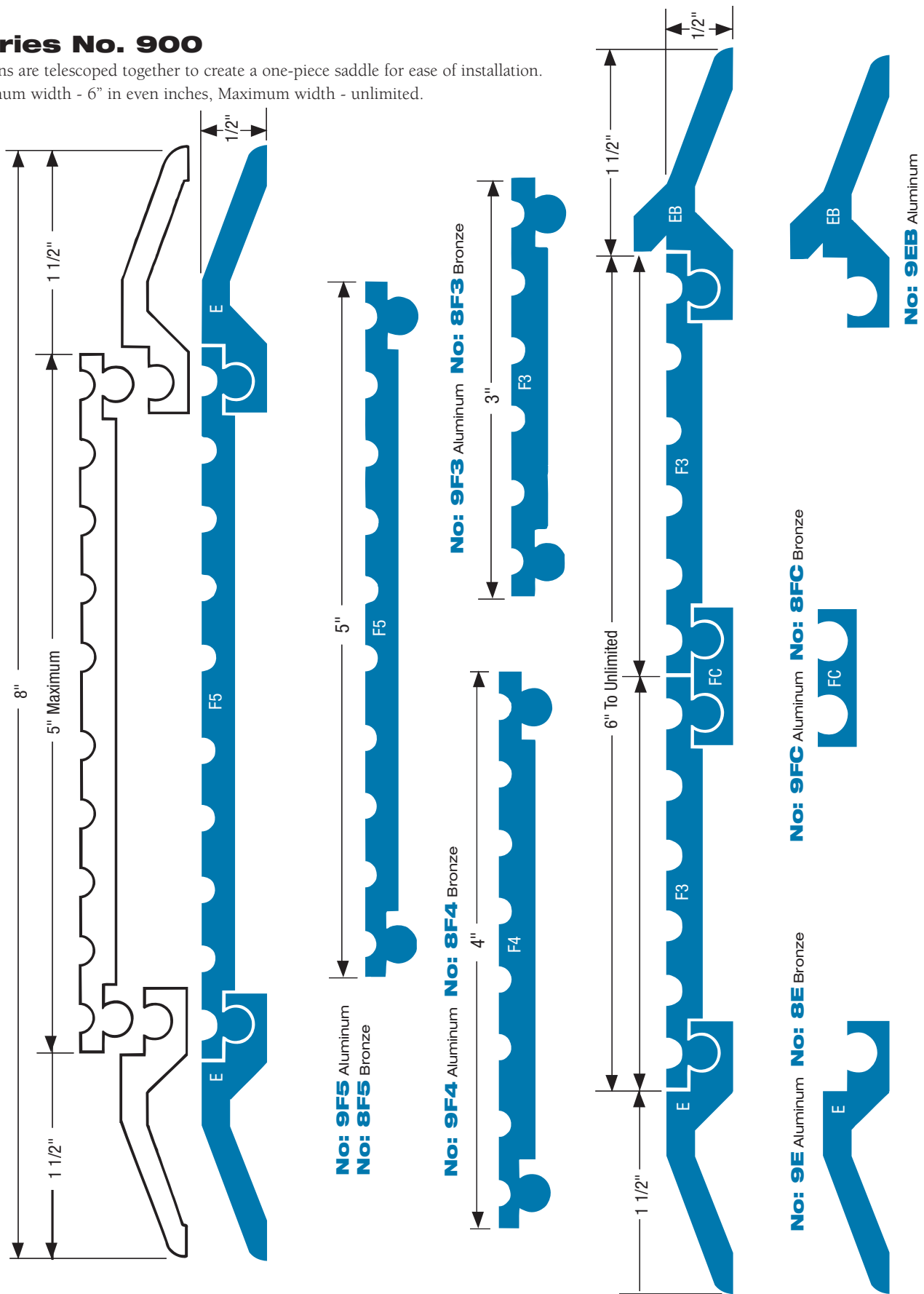


# COMMERCIAL SADDLES

## SECTIONAL TYPE

### Series No. 900

Sections are telescoped together to create a one-piece saddle for ease of installation.  
Minimum width - 6" in even inches, Maximum width - unlimited.

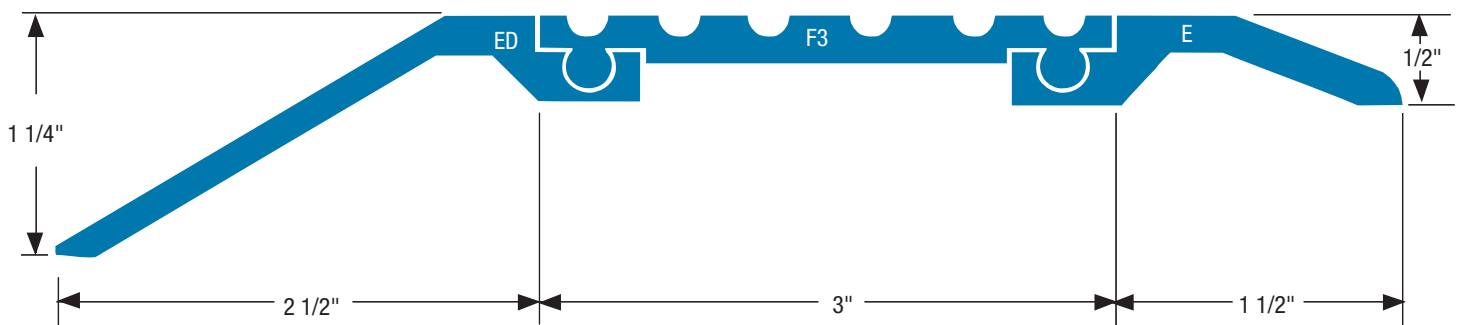
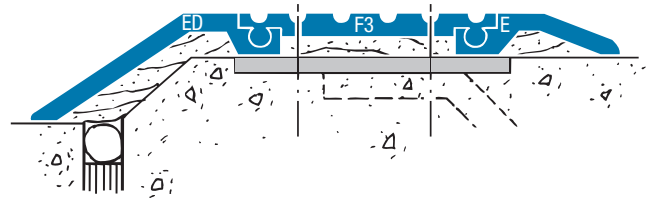
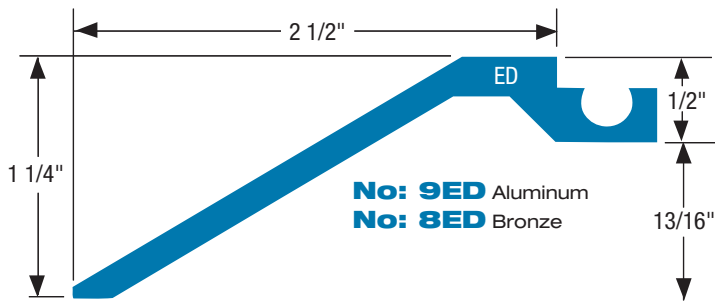
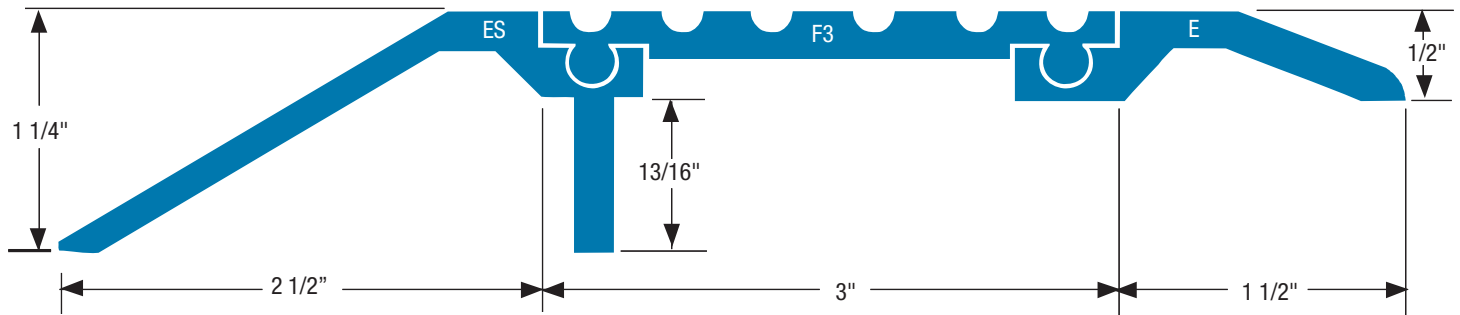
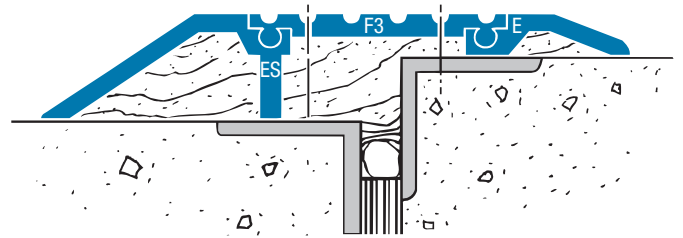
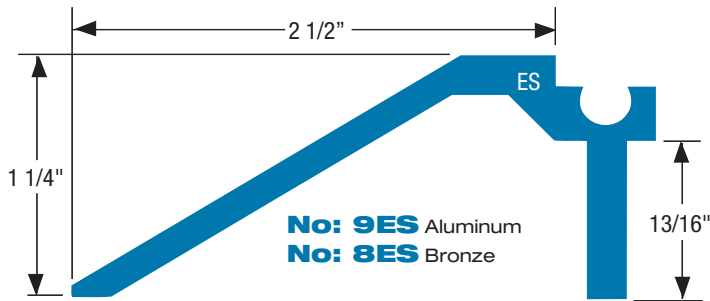


NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.  
Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

# COMMERCIAL SADDLES

## SECTIONAL TYPE

### Series No. 900



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

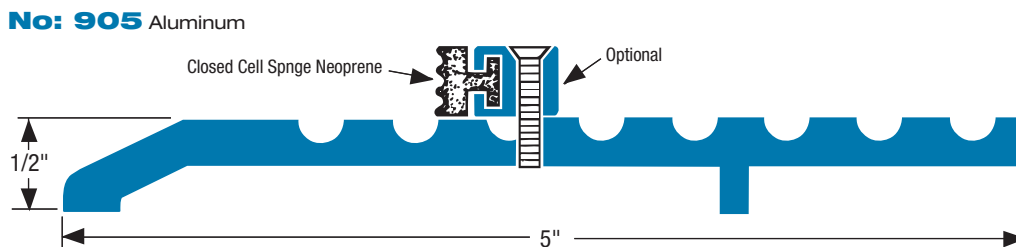
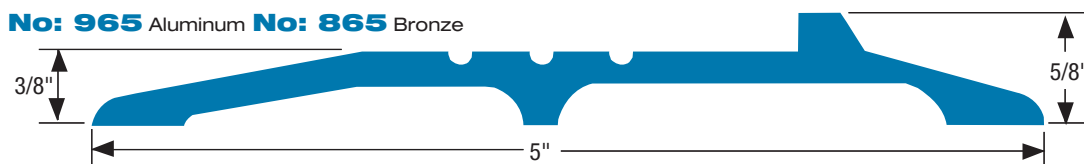
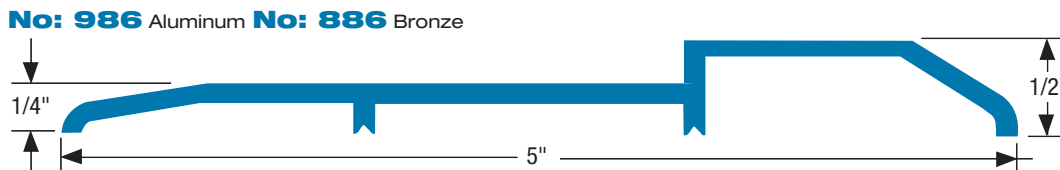
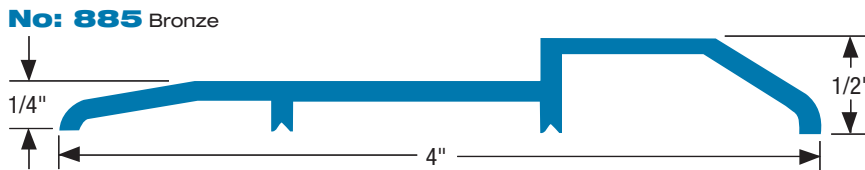
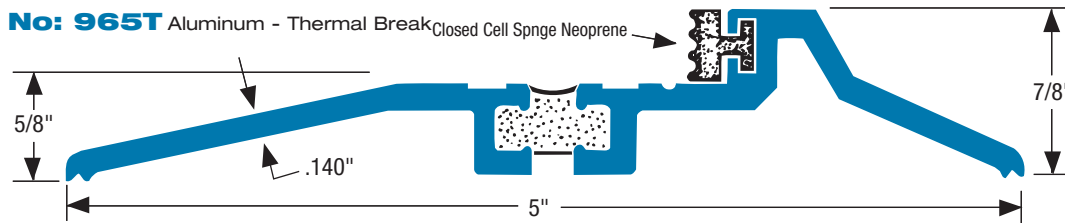
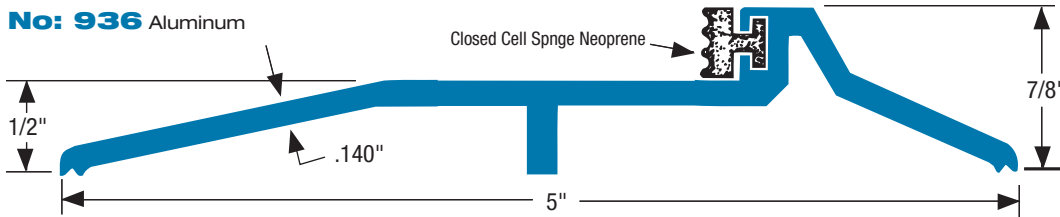
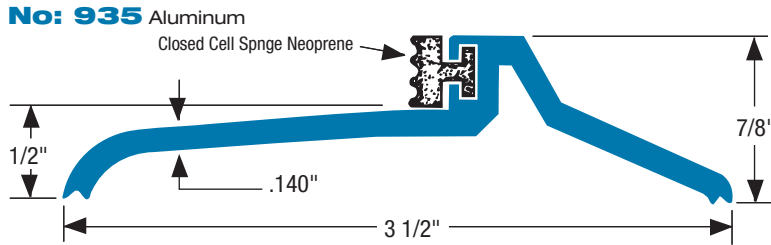
ACCURATE

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**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**  
 Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

# COMMERCIAL SADDLES

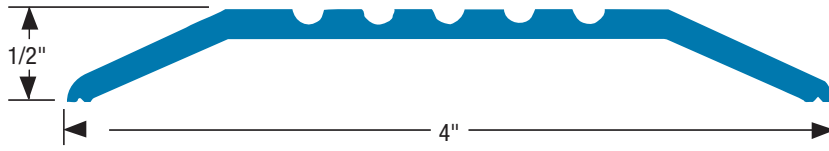
## PLAIN & FLUTED TOP



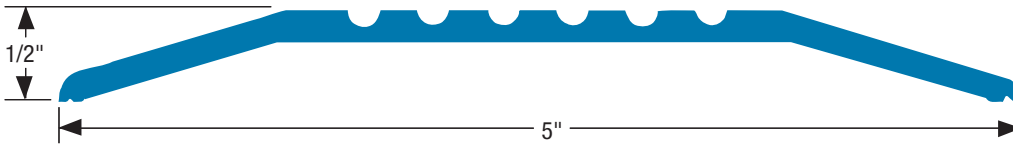
# COMMERCIAL SADDLES

PLAIN & FLUTED TOP

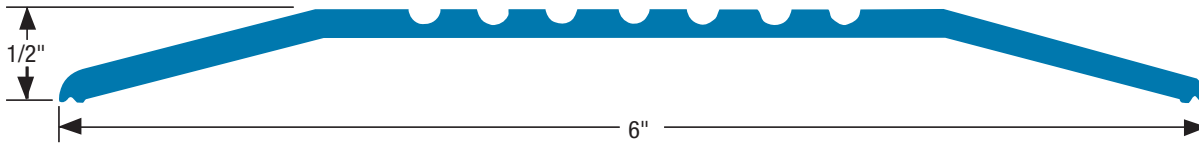
**No: 912** Aluminum **No: 812** Bronze



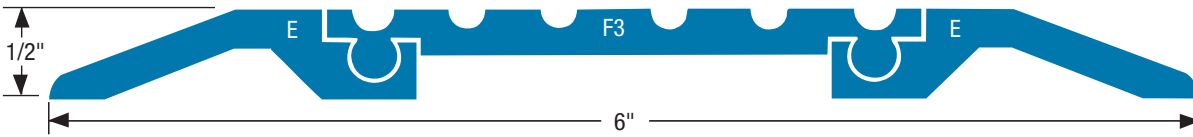
**No: 912AA** Aluminum **No: 812AA** Bronze



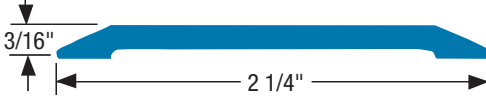
**No: 912BB** Aluminum **No: 812BB** Bronze



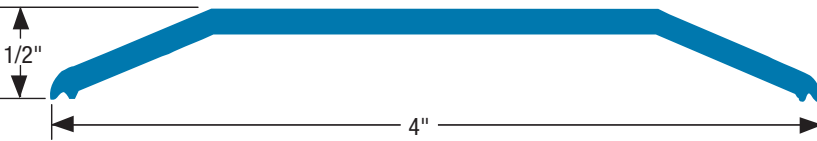
**No: 900** Aluminum **No: 800** Bronze



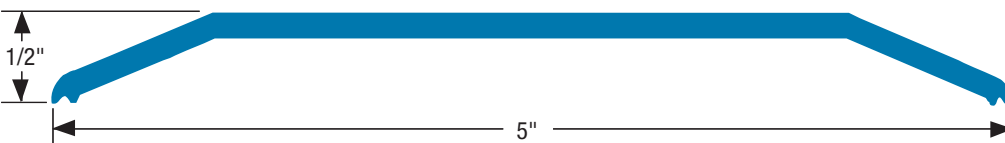
**No: 913** Aluminum **No: 813** Bronze (2 1/2" x 3/16")



**No: 913C** Aluminum **No: 813C** Bronze



**No: 813G** Bronze



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

ACCURATE

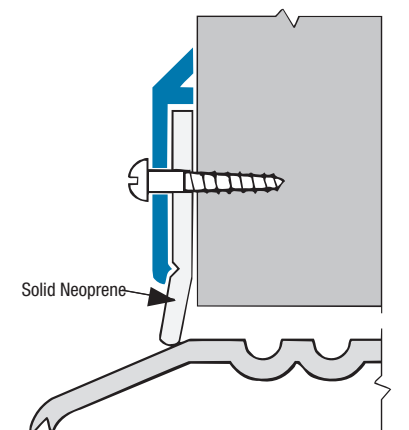
15

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**  
 Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

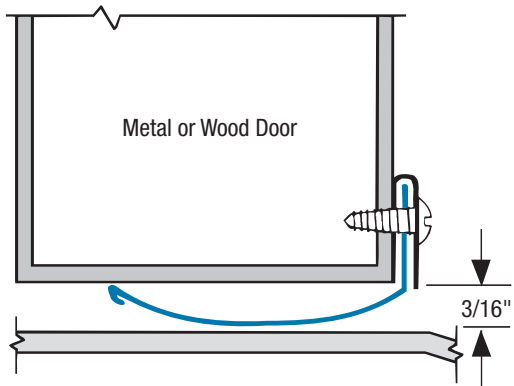
# DOOR BOTTOMS

SOUNDPROOF & LIGHTPROOF

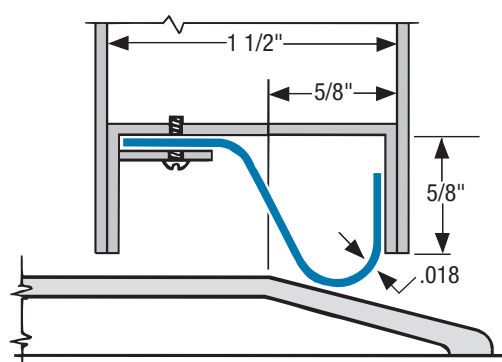
**No: 950\*** Extruded Aluminum  
**No: 850** Bronze



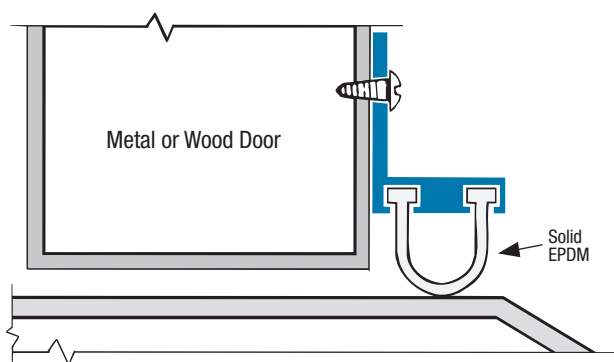
**No: S158** Stainless Steel  
**No: B158** Bronze



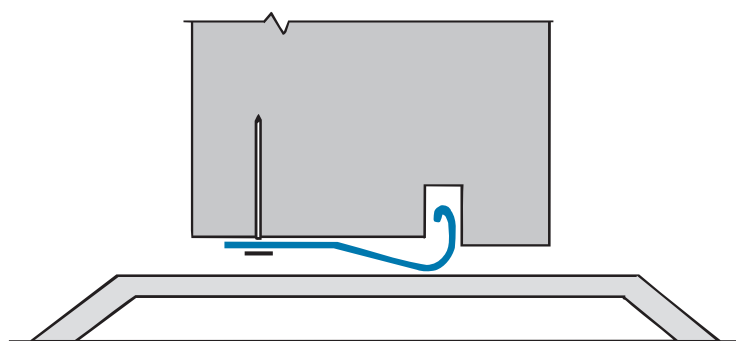
**No: B142** Spring Bronze  
**No: S142** Stainless Steel



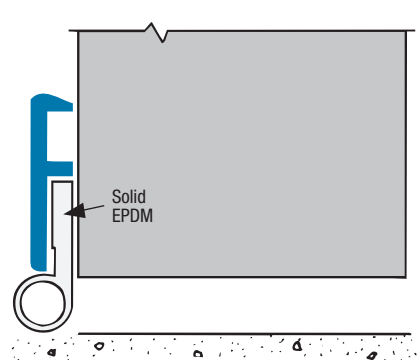
**No: 953S** Extruded Aluminum



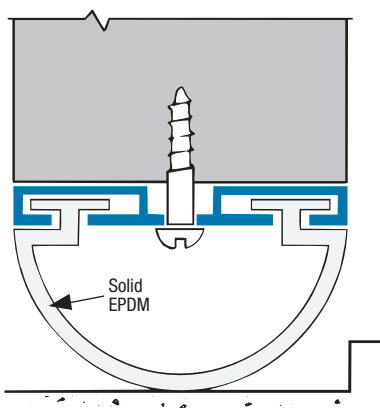
**No: B135** Spring Bronze  
**No: S135** Stainless Steel



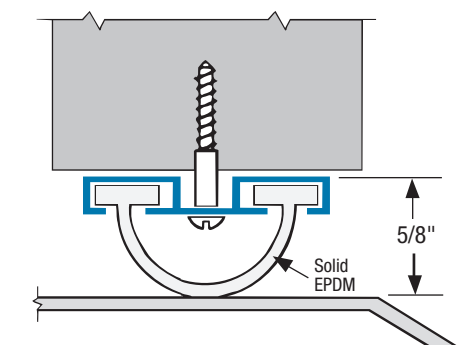
**No: 192\*** Extruded Aluminum



**No: 972** Extruded Aluminum  
(For overhead doors, or hinge side of pivot door)



**No: 952** Extruded Aluminum

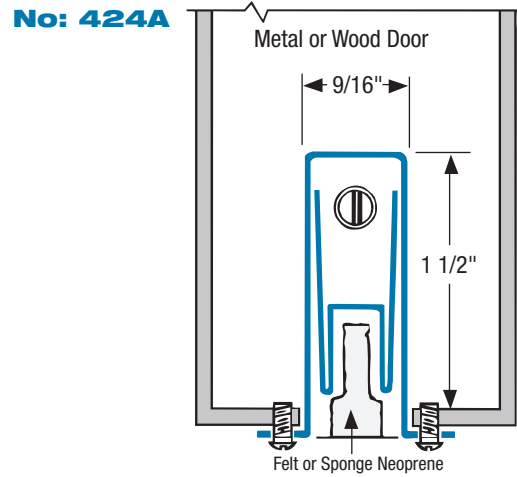
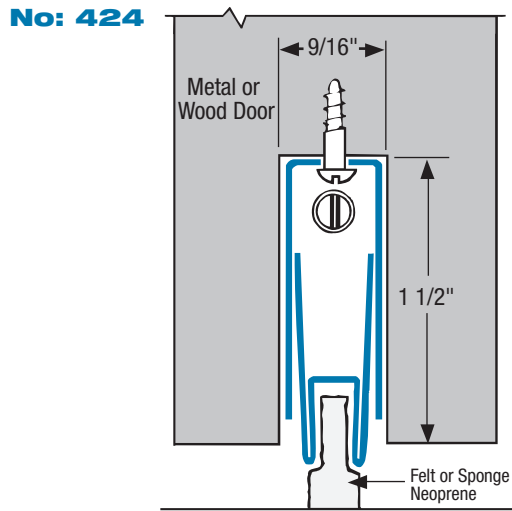




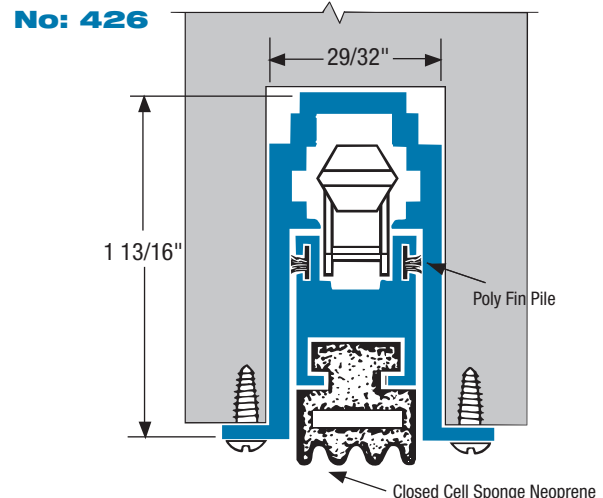
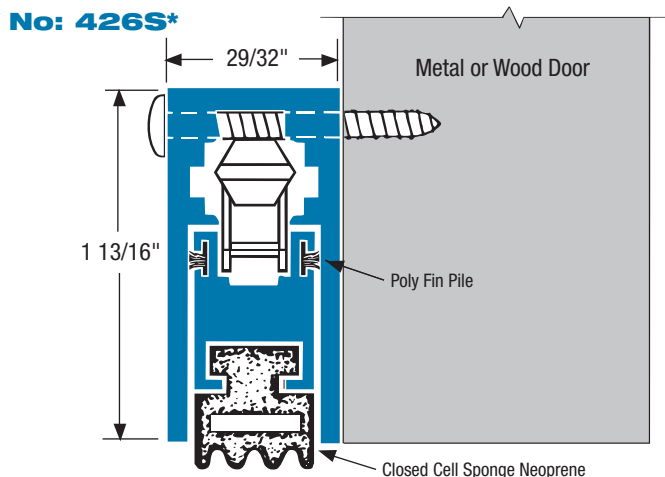
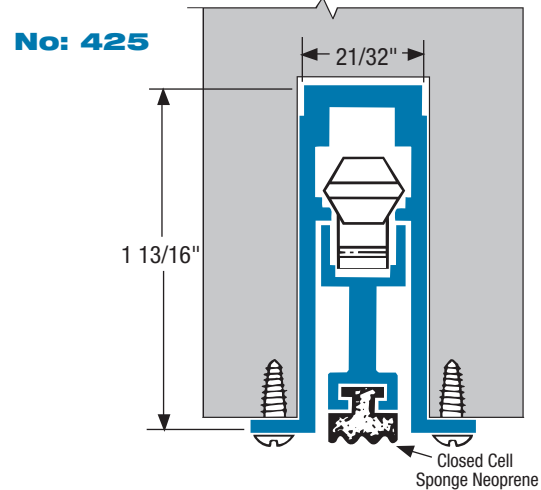
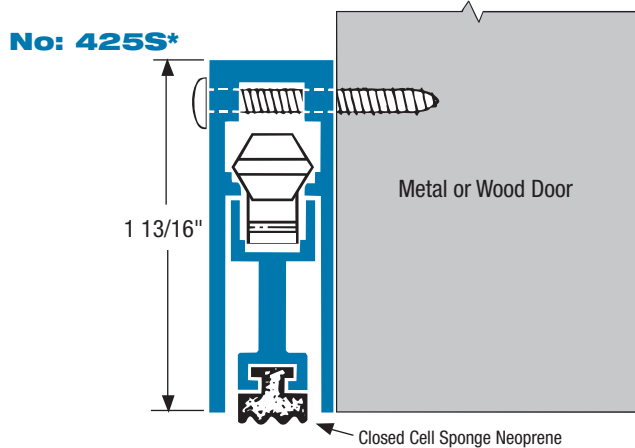
# AUTOMATIC DOOR BOTTOMS

SOUNDPROOF & LIGHTPROOF

**No: 424 & 424A** Stock Sizes Available: 32" (81.3) & 36" (91.4), may be cut down to 22 1/2" (57.2) minimum. 42" (106.7) & 48" (121.9), may be cut down to 36" (91.4) minimum. Adjustable from 0" to 1" (2.5). Galvanized Steel Housing.



**No: 425, 425S, 426 & 426S** Stock Sizes Available: 32" (81.3), 36" (91.4), 42" (106.7) & 48" (121.9). All sizes may be cut down 10". Adjustable from 0" to 1" (2.5) drop. Nos. 425S & 426S available with bronze or stainless steel cover. Extruded Aluminum Housing.



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

ACCURATE

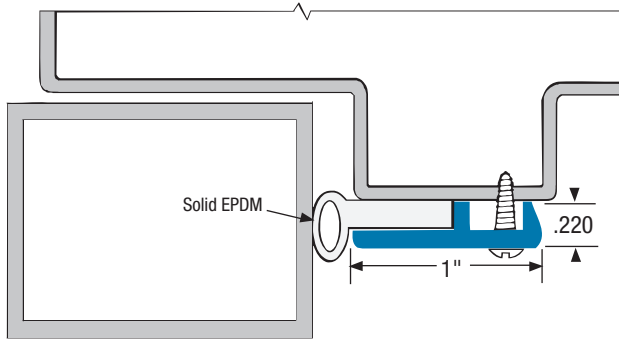
17

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**  
Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

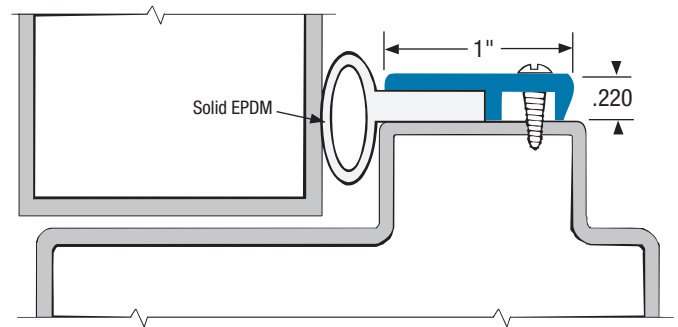
# ADJUSTABLE DOORSTOPS

SOUNDPROOF & LIGHTPROOF

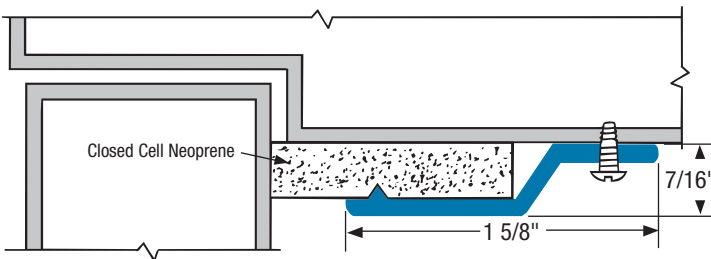
**No: 192\*** Aluminum



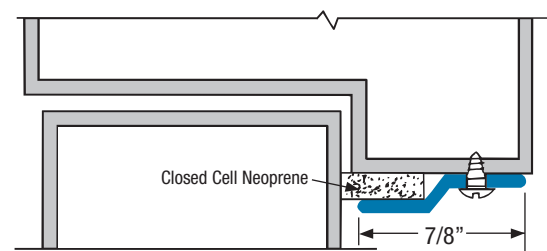
**No: 191\*** Aluminum



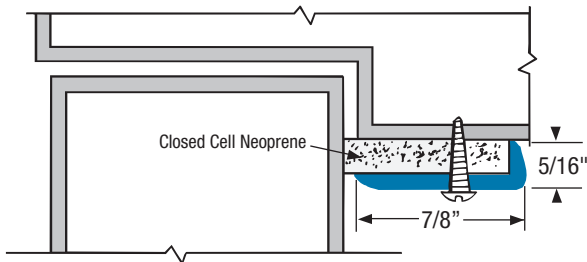
**No: 904\*** Aluminum **No: 804** Bronze



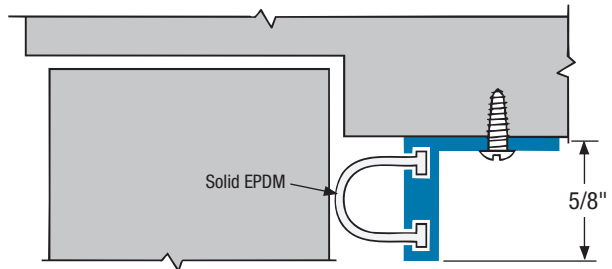
**No: 9150\*** Aluminum **No: 8150** Bronze



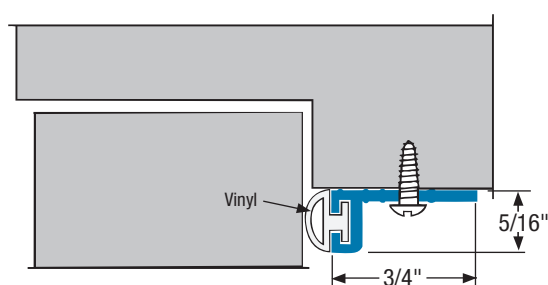
**No: 903\*** Aluminum **No: 803** Bronze



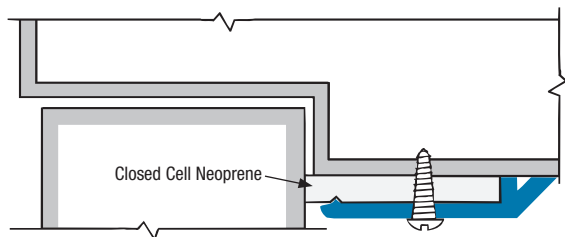
**No: 953S** Aluminum



**No: 900A\*** Aluminum



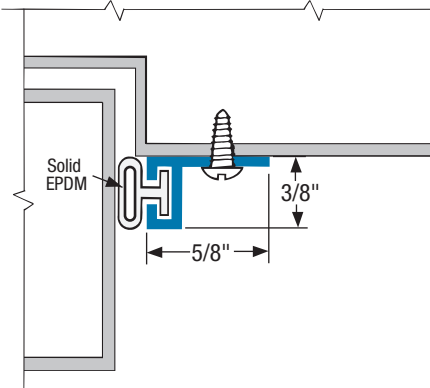
**No: 950N\*** Aluminum **No: 850N** Bronze



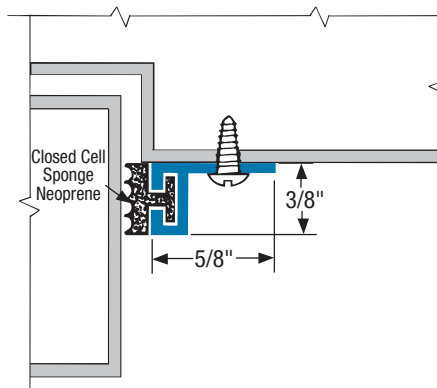
# ADJUSTABLE DOORSTOPS

SOUNDPROOF & LIGHTPROOF

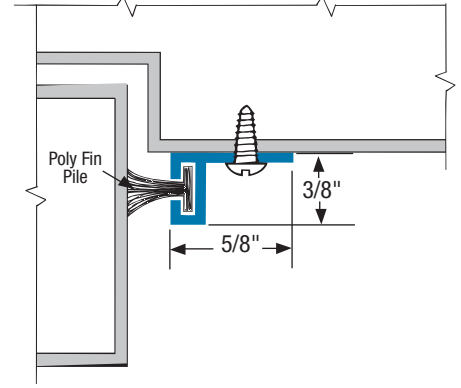
**No: 2700V\*** Aluminum



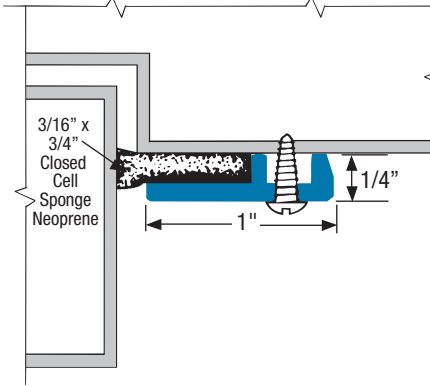
**No: 2700N\*** Aluminum



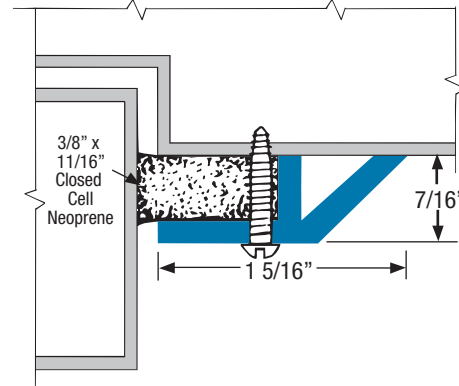
**No: 2700P\*** Aluminum



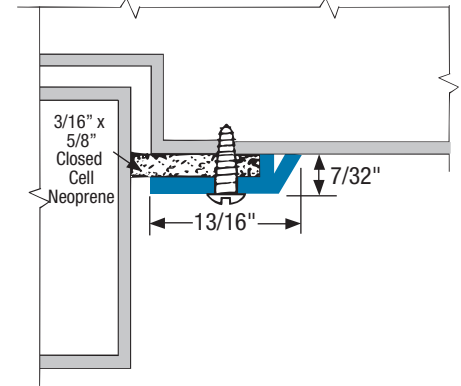
**No: 3000\*** Aluminum



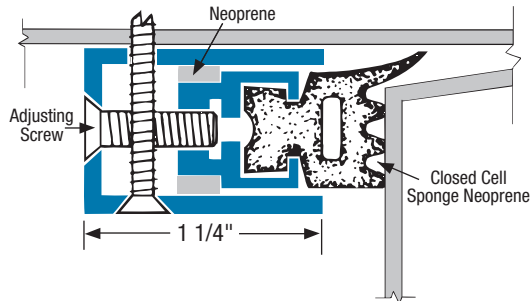
**No: 2000\*** Aluminum



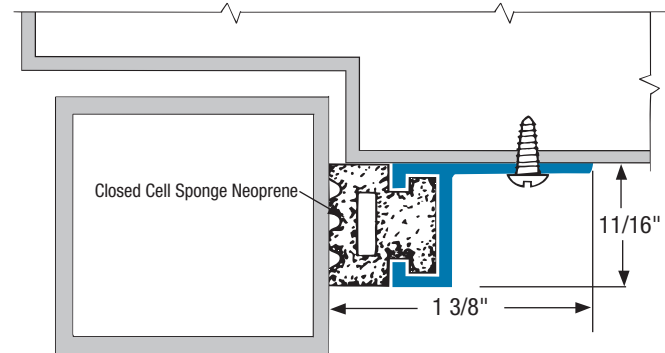
**No: 1900\*** Aluminum



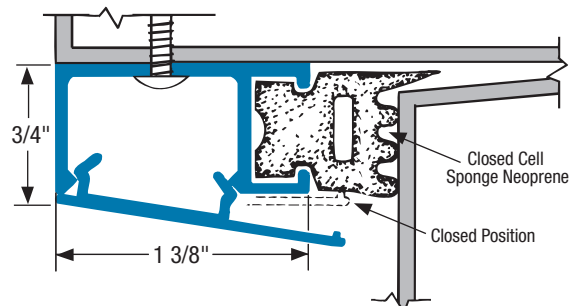
**No: 1700\*** Aluminum



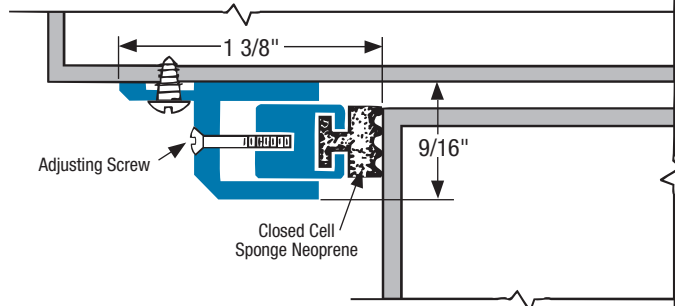
**No: 2200\*** Aluminum



**No: 1500\*** Aluminum



**No: 1800N\*** Aluminum



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

ACCURATE

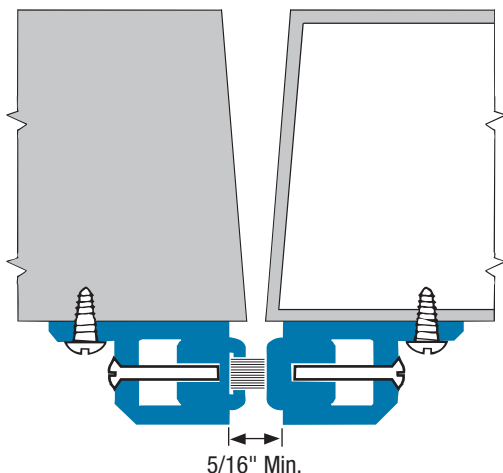
19

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**  
 Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

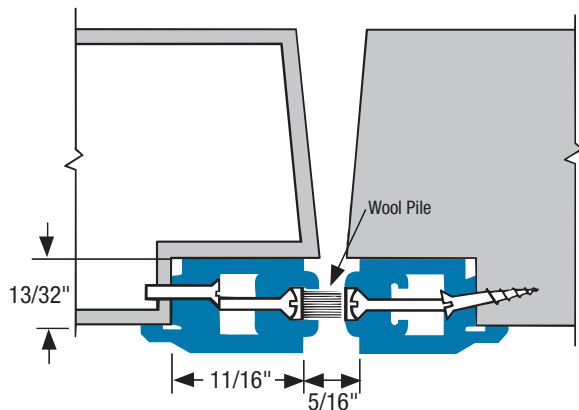
# MEETING STILES

## ADJUSTABLE ASTRAGLES

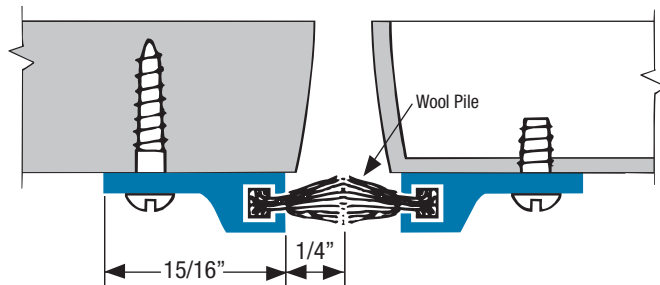
**No: 9155\*** Aluminum/Surface Astragal  
(For Wood or Hollow Metal Beveled Door Closure)



**No: 9157\*** Aluminum/Half Mortise Astragal  
(For Wood or Hollow Metal Beveled Door Closure)



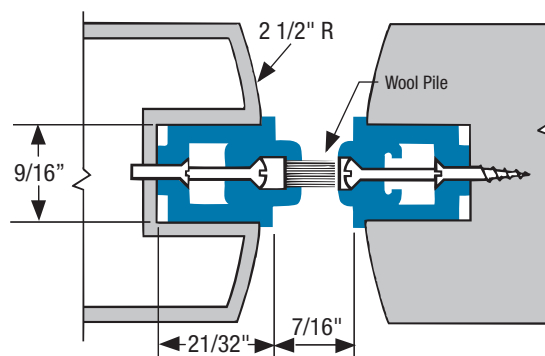
**No: 901\*** Extruded Aluminum & Wool Pile



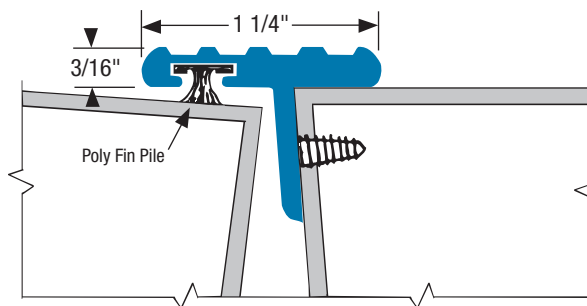
## Reversible Adjustable Astragal

**FEATURES:** A unique plunger design which permits incorporation of a wool pile insert strip, for a more positive weather seal than has been possible before. For less critical applications, the same plunger can be reversed to provide the customary metal-to-metal contact. Adjustable astragals provide an efficient and proven method of compensating for expansion and contraction of doors. They are designed to fit any type of door-and-stop as closely as possible, to help prevent drafts and exclude dirt and dust. Equally suitable for use with wood or metal doors, the astragals are practical, simple, sturdy and easily adjustable. Constructed from two extruded members (frame and plunger) the astragals operate by means of a special spring in conjunction with adjustment screws located approximately 10" on center. The adjustment screws are provided with underhead lugs which mesh into corresponding grooves in the astragal, thus preventing the adjustment from being disturbed by vibration. In applications where two floating members are employed, be sure that wool pile insert strips are used on one side only providing a metal-to-pile contact. If pile is used for both members, making a pile-to-pile contact, excessive friction will be encountered.

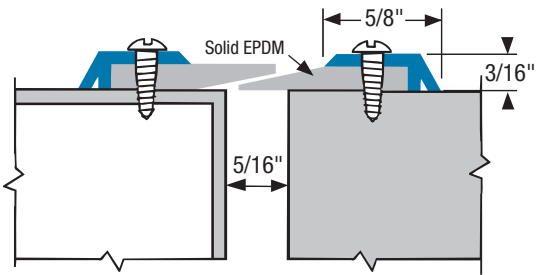
**No: 9156\*** Aluminum/Mortise Astragal  
(For Wood or Hollow Metal Bull-Nose Door Closure)



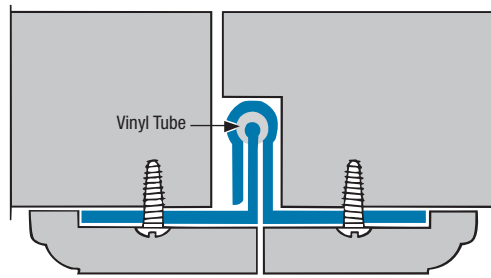
**No: 1000P\*** Extruded Aluminum & Wool Pile



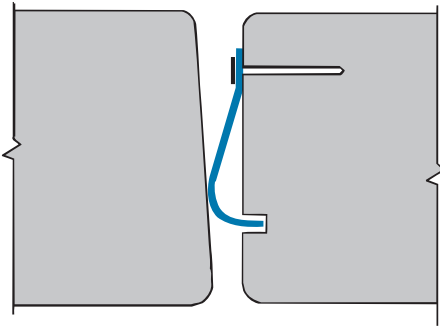
**No: 9150M\*** Aluminum



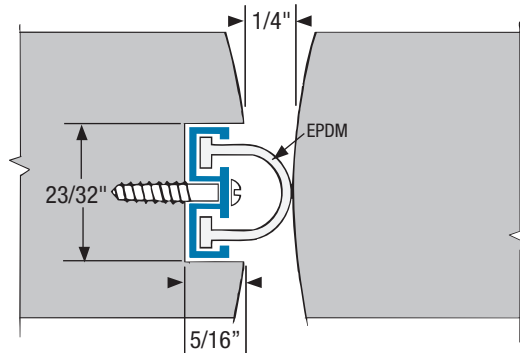
**No: 9111\*** Extruded Aluminum



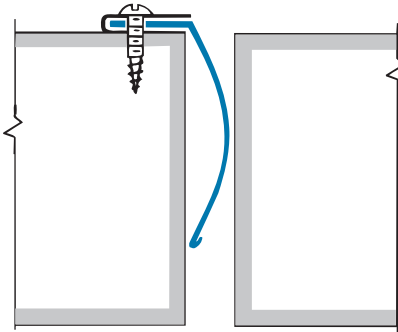
**No: S160** Stainless Steel  
**No: B160** Bronze



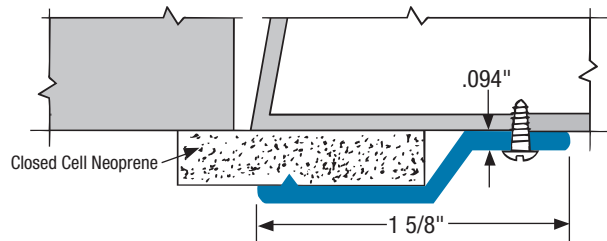
**No: 953** Aluminum



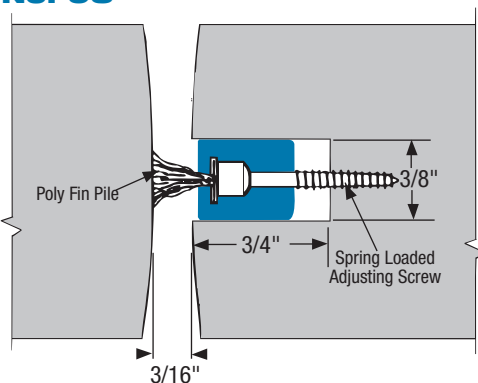
**No: S158** Stainless Steel  
**No: B158** Bronze



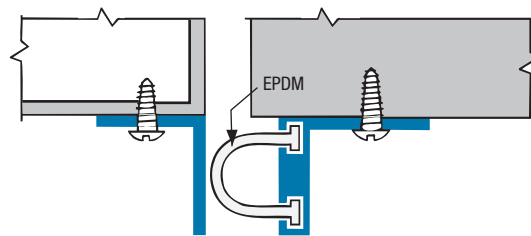
**No: 904\*** Aluminum  
**No: 804** Bronze



**No: 93**



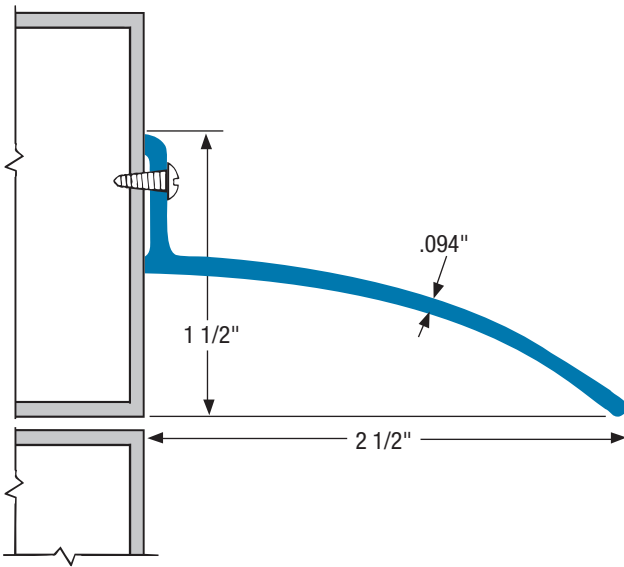
**No: 953SL\*** Extruded Aluminum



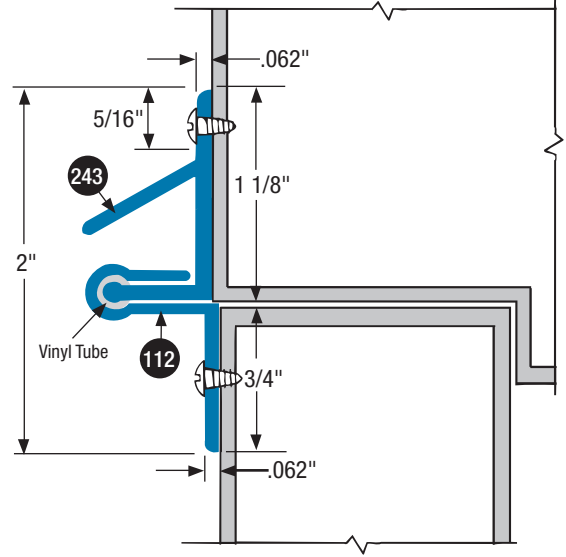
# INTERLOCKING HINGED DOOR WEATHERSTRIPS

## SURFACE

**No: 15LC\*** Aluminum

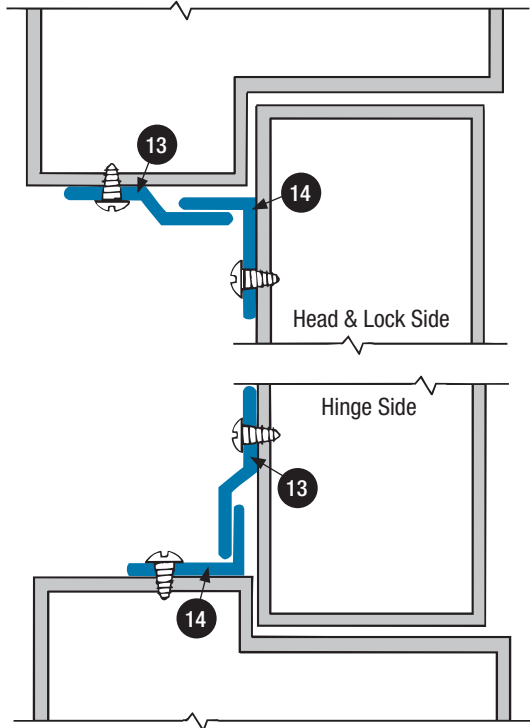


**No: 243\*** Aluminum



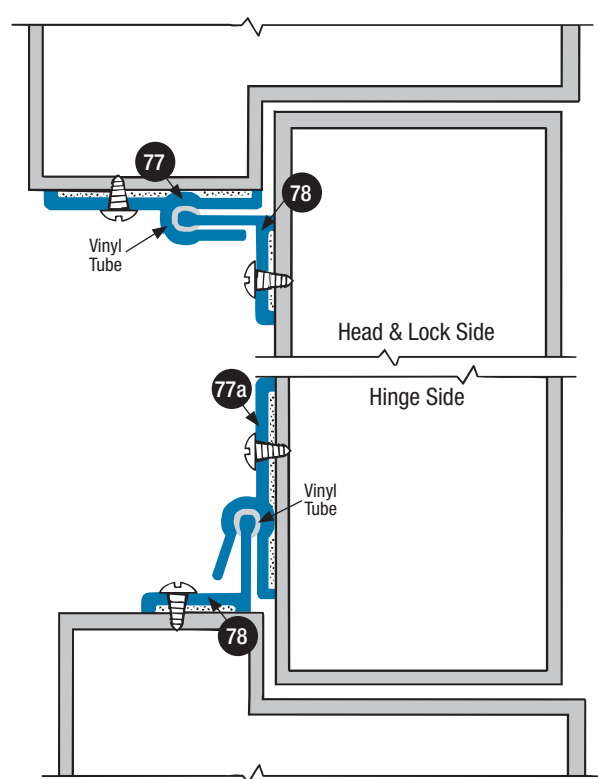
**Series No: 725\***

A13 & A14 Aluminum  
B13 & B14 Bronze



**Series No: 700\***

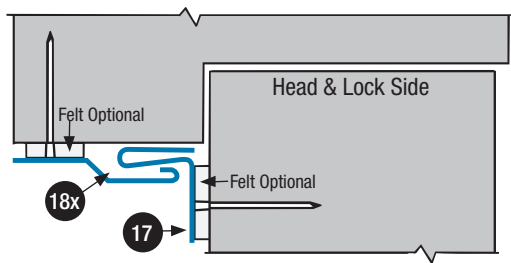
A77, A78 & A77a Aluminum  
B77, B78 & B77a Bronze



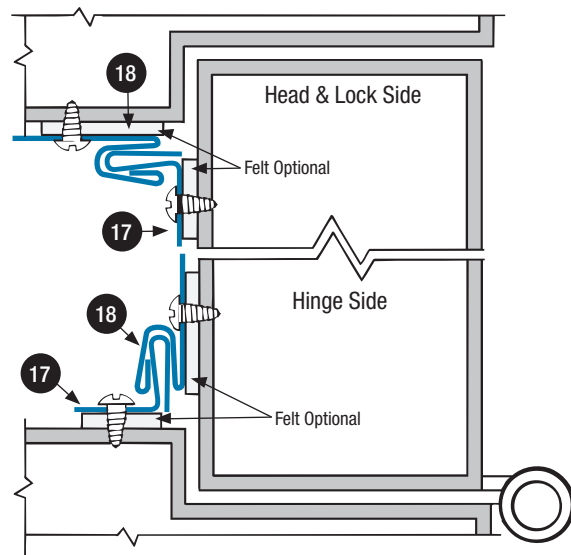
## Kalamein or Wood Entrance Doors

For inswinging or outswinging doors. Generally used on metal covered wood doors or hollow metal doors where special grooving for concealed weather stripping has not been provided by manufacturer of door.

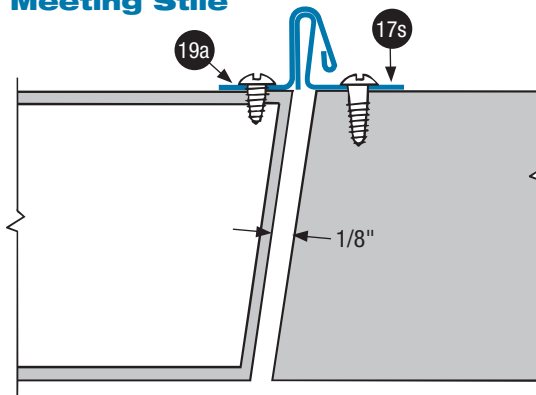
**Series No: 550** Alternate



**Series No: 550**



**Meeting Stile**

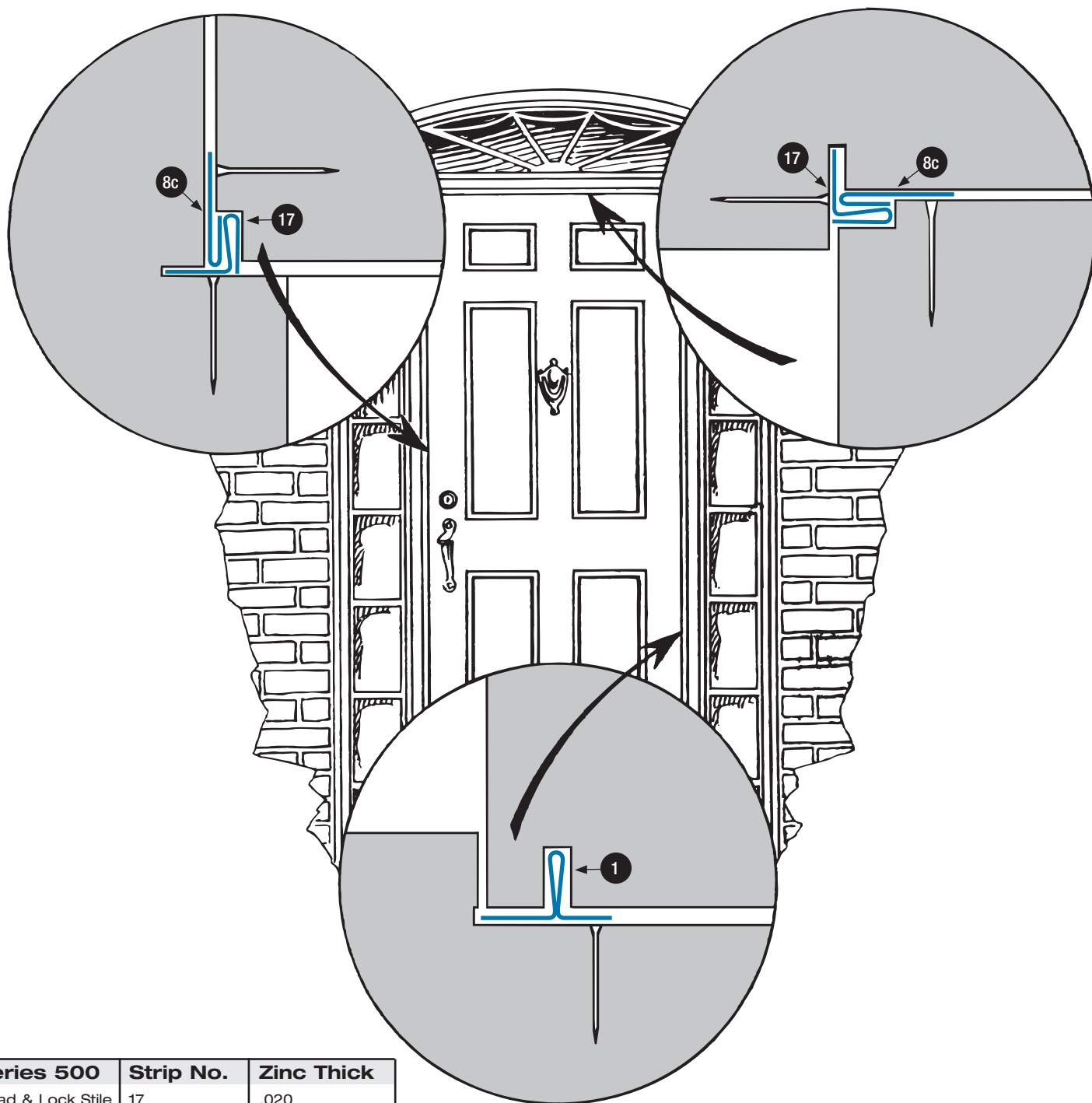


# INTERLOCKING HINGED DOOR WEATHERSTRIPS

## CONCEALED

### Wood Entrance Doors

The best type of weather stripping for wood doors and casement windows. Properly installed, this type provides maximum efficiency for the life of the door or casement window.



Series 500	Strip No.	Zinc Thick
Head & Lock Stile	17	.020
	8c or 8	.018
Hinge Stile	1	.018

All Bronze is .020" thick.

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**

Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

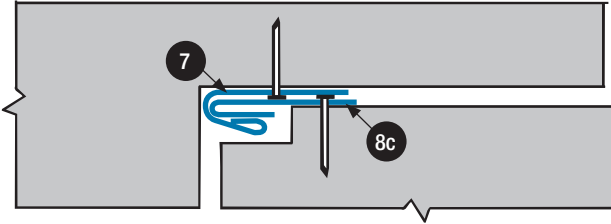


# INTERLOCKING HINGED DOOR WEATHERSTRIPS

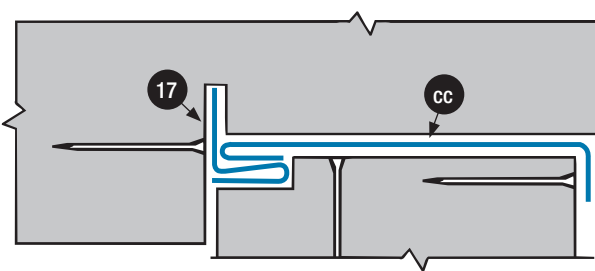
CONCEALED

## Wood Entrance Doors

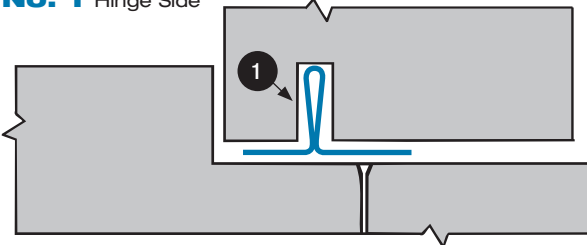
**No: 7-8-C** Head & Lock Side



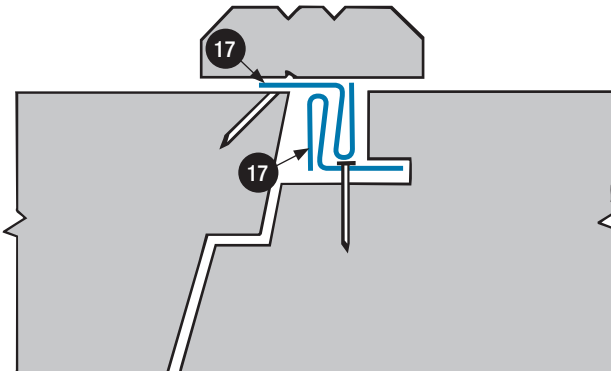
**Style CC** Combination cap & interlock  
(.020" zinc or bronze cap used with interlocking weatherstripping)  
Alternate head. CC-1 (1-3/4"), CC-2 (2-1/4")



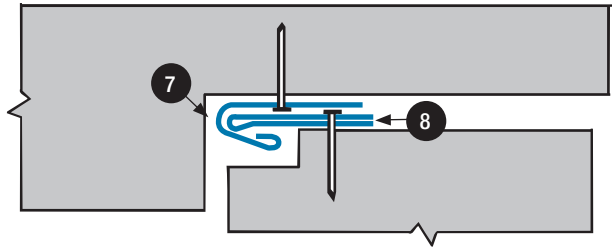
**No: 1** Hinge Side



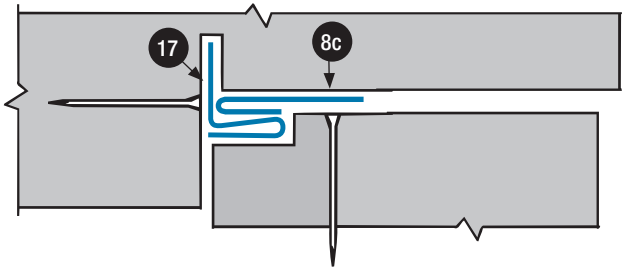
**No: 17-17** Meeting Stile



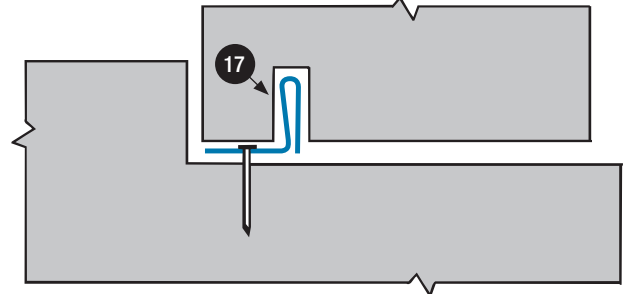
**No: 7-8** Head & Lock Side



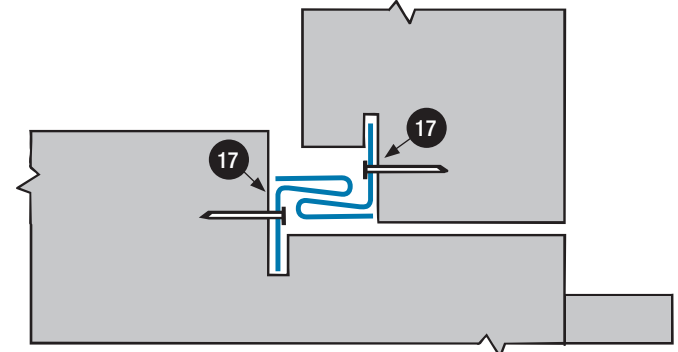
**No: 17-8C** Head & Lock Side



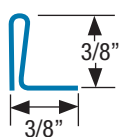
**No: 17** Hinge Side



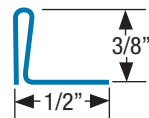
**No: 17-17** Head & Lock Side



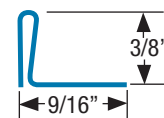
**No: 17N**



**No: 17**



**No: 17S**



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

ACCURATE

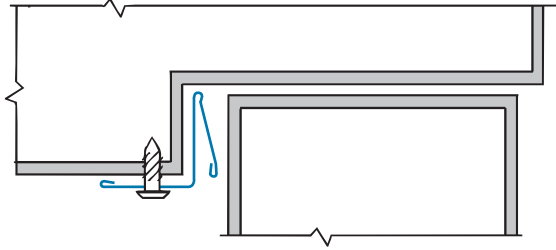
25

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**  
Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

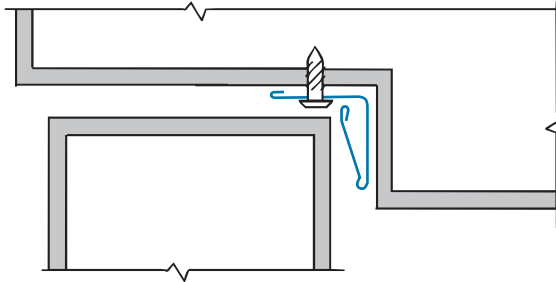
# HINGED DOOR WEATHERSTRIPS

## SPRING TYPE

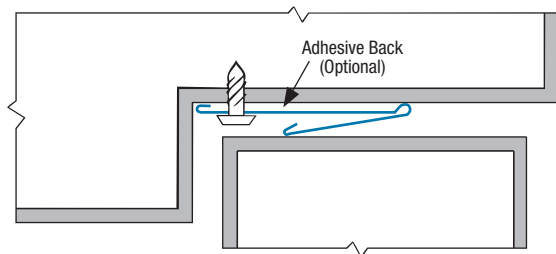
**No: S118L** Stainless Steel (.005" thick)  
**No: B118L** Bronze (.0063" thick)



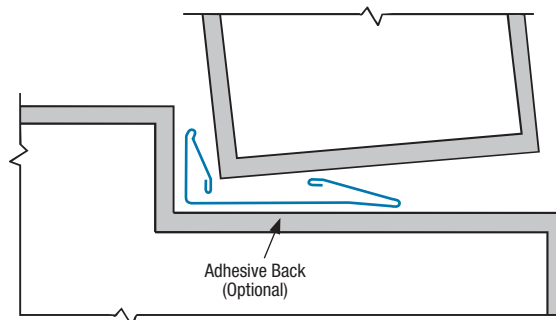
**No: S183** Stainless Steel (.005" thick)  
**No: B183** Bronze (.0063" thick)



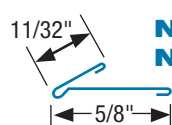
**No: S182** Stainless Steel (.006 thick)  
**No: B182** Bronze (.009 thick)



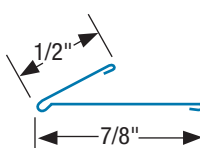
**No: S184** Stainless Steel (.005" thick)  
**No: B184** Bronze (.0063" thick)



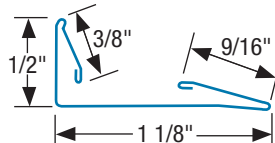
**No: S180**  
**No: B180**



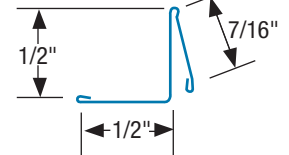
**No: S181**  
**No: B181**



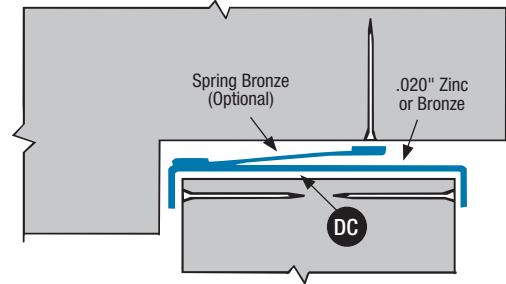
**No: S184**  
**No: B184**



**No: S118L**  
**No: B118L**

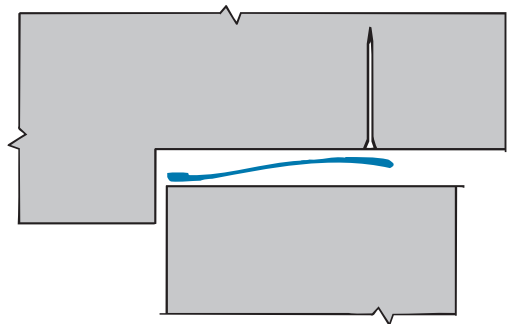


**No: DC-1** (1-3/4") Drip Cap  
**No: DC-2** (2-1/4") Drip Cap

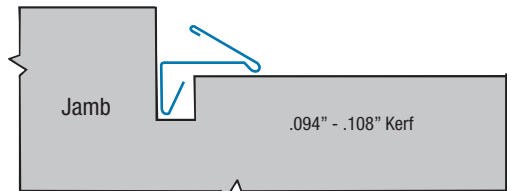


**Series 600** Made of special .009" thick high tempered bronze which assures a permanent spring.

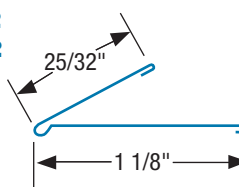
B602 - 1" (2.5)      B603 - 1 1/8" (2.9)  
 B604 - 1 1/4" (3.2)      B605 - 1 3/8" (3.5)  
 B606 - 1 1/2" (3.8)



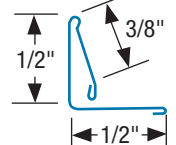
**No: B185** Bronze (.0063")



**No: S182**  
**No: B182**

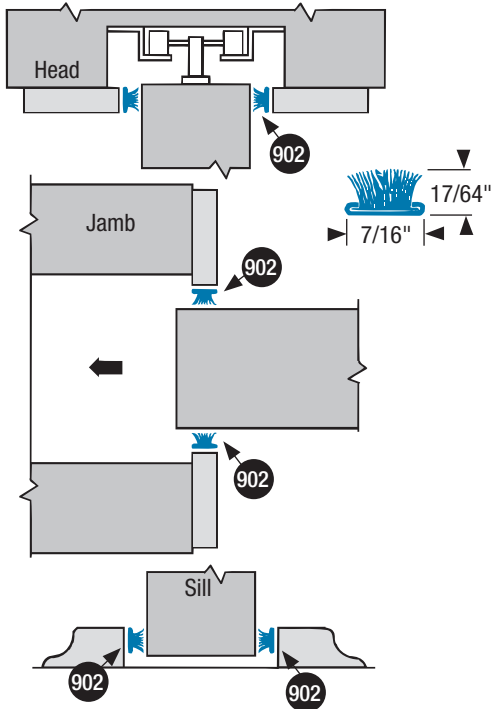


**No: S183**  
**No: B183**

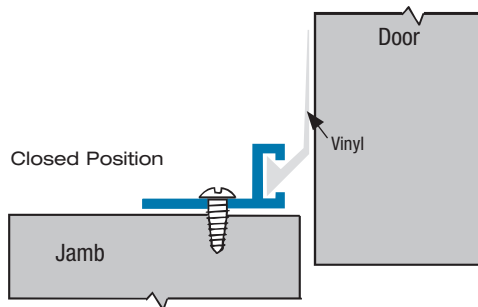
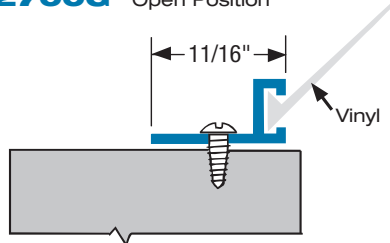


### No: 902 Sliding Door

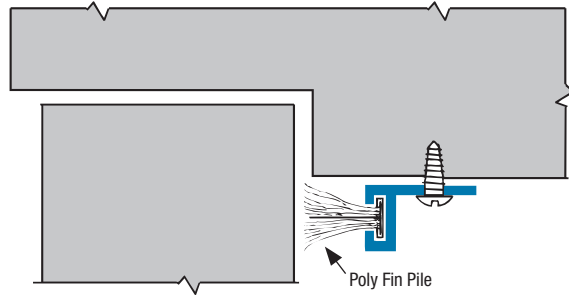
This wool pile encased in aluminum is extremely effective for light proofing on wood sliding doors



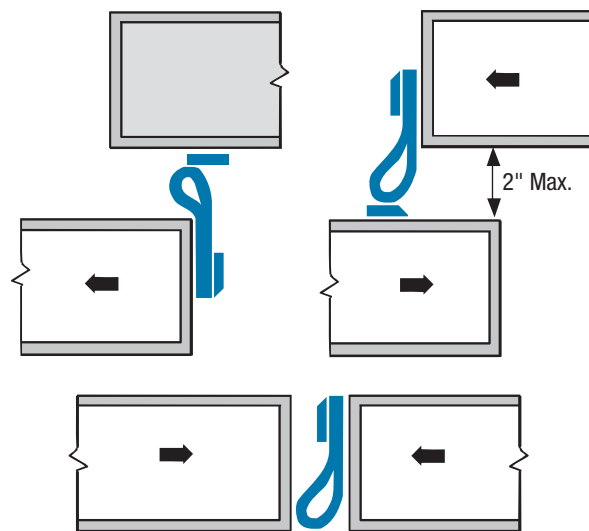
### No: 2700G\* Open Position



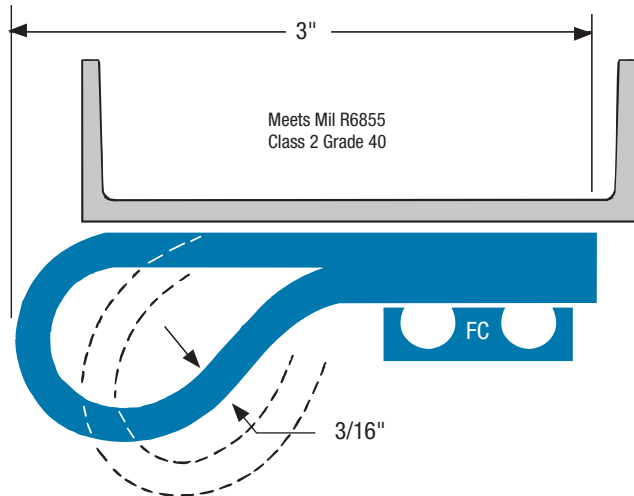
### No: 2700\*P



### Aircraft Hanger Doors



### No: LN Looped Neoprene

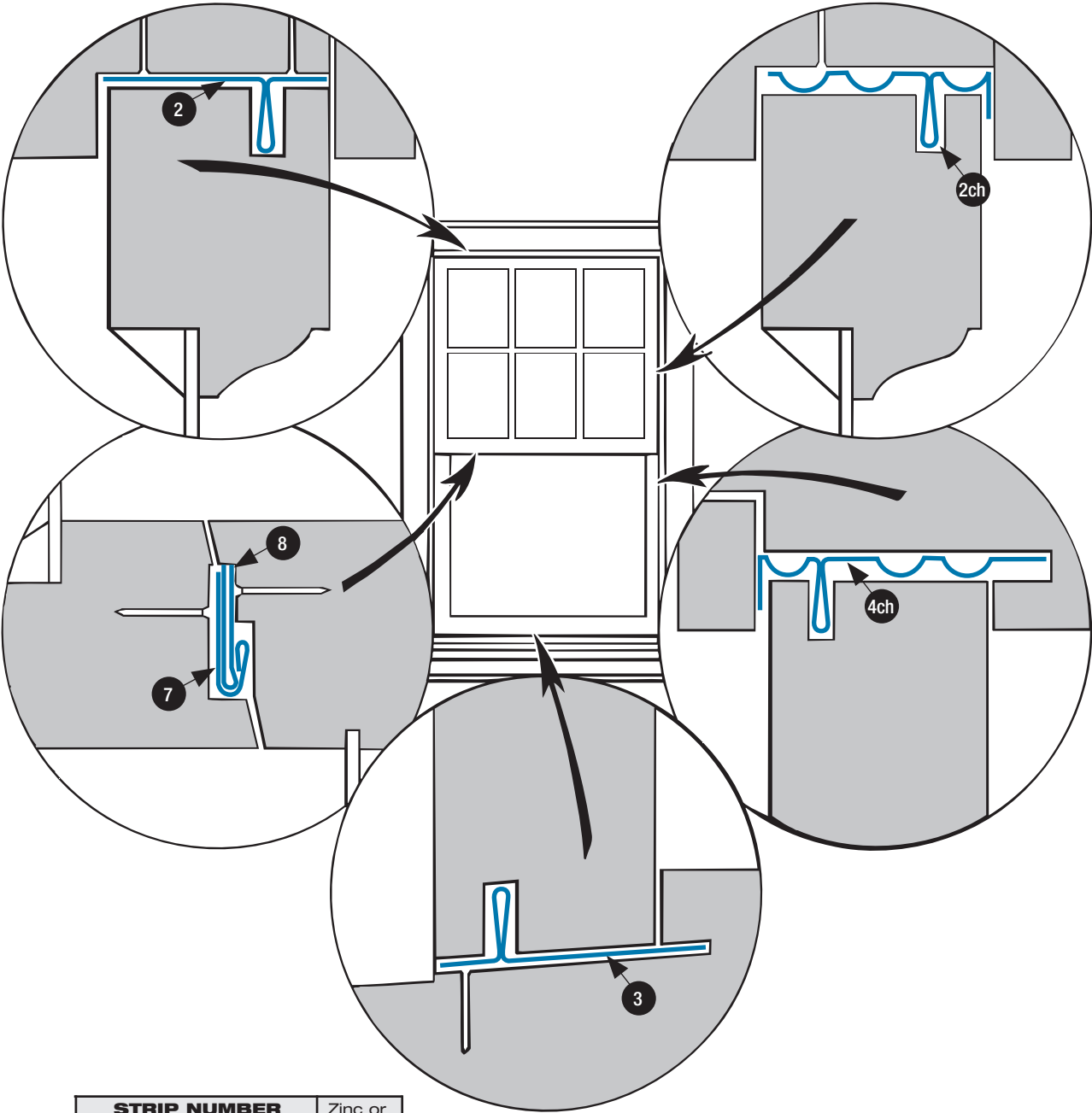


# WINDOW WEATHER STRIPS

## DOUBLE HUNG WINDOWS

### Series No: 10-Up 1 3/8" or 1 3/4" Double Hung Sash

Accurate series 10UP equipment in zinc or bronze is standard for residential or light commercial construction. Grooving the sash next to the parting stops, and mitering the tongues at the corners, provides a continuous seal all around the window



Series No. 10-UP	STRIP NUMBER		Zinc or Bronze Inches Thick	How Attached
	1 3/8" Sash 10-UP	1 3/4" Sash 10B-UP		
Head	2	3	.018	Nails
Sill	3	6	.018	Nails
Meeting Rail	7	7	.020	Nails
	8	8	.018	
Upper Sides	2CH	3CH	.018	Nails
Lower Sides	4CH	5CH	.018	Nails

All bronze is .020" thick unless noted heavier.

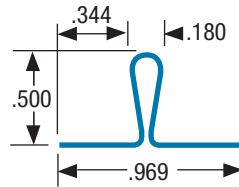
# WINDOW WEATHER STRIPS

## DOUBLE HUNG WINDOWS

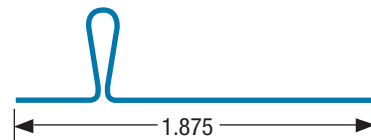
### Series No. 10X (1 3/4" sash or 2 1/4" sash)

Similar to Series 10UP with the exception of having a higher and wider tongue (groove is 3/16" x 1/2"). Used in schools, institutions and hotels on 1 3/4" sash. Always recommended for 2 1/4" sash. Thickness of material: Zinc - .018"; No. 1X is also available in .028" and .045". Bronze material is .020".

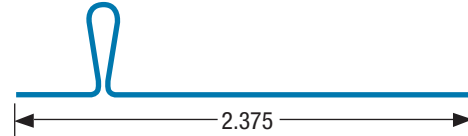
#### No: 1X



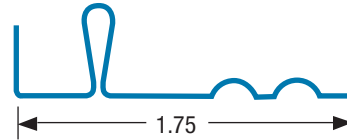
#### No: 3X



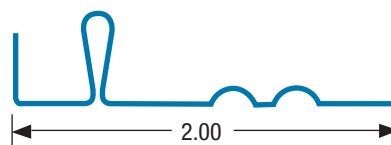
#### No: 6X



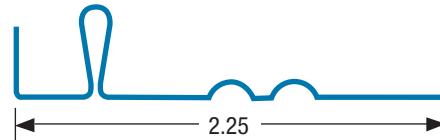
#### No: 4CHX



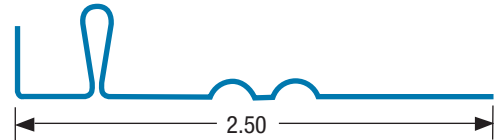
#### No: 5CHX



#### No: 6CHX



#### No: 7CHX



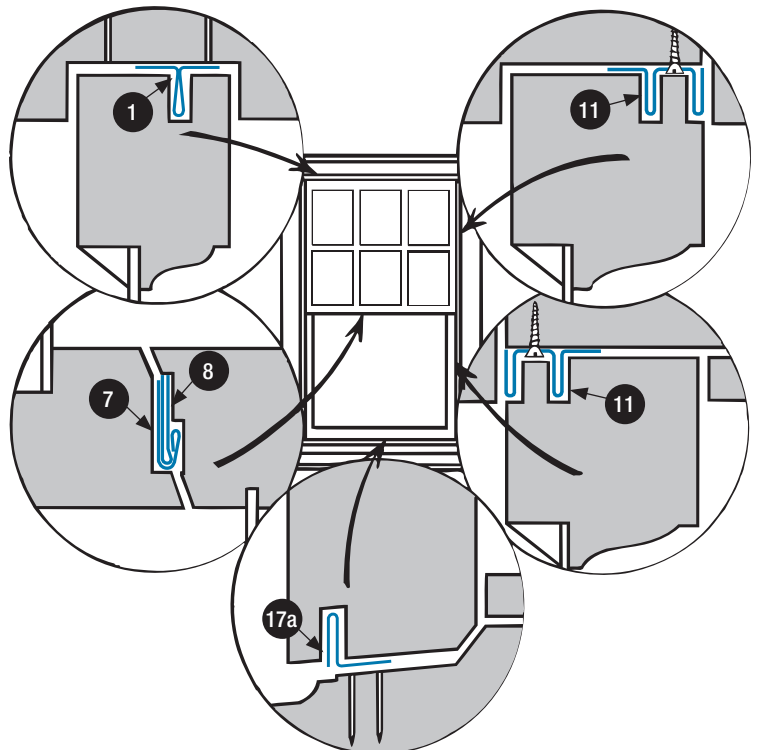
### Series No. 20 Double Groove Type

A highly efficient type for the better class work.

**Features:** this equipment gives double contact at sash cord borings and on pulley stiles. The pulley stile strips are attached with screws, permitting easy removal. After sash are squared, variation in alignment is corrected by packing out the No. 11 type strip with water-proofing Ruberoid strips making the pulley stile members parallel.

Series No. 20	Strip Number (All Sash Thickness)	Zinc or Bronze Inches Thick	How Attached
Head	1	.018	Nails
Sill	17a	.028	Nails
Meeting Rail	7	.020	Nails
	8c	.018	
Upper Sides	11	.018	Nails or Screws
Lower Sides	11	.018	Nails or Screws

**How to Specify:** all double hung windows shall be equipped with Metal Weather Strips, Series No. 20 equipment, with heavy duty 12 gauge sill member and double tongue side members, all zinc (or cold rolled bronze) in accordance with manufacturer's standards.



# WINDOW WEATHER STRIPS

## DOUBLE HUNG WINDOWS

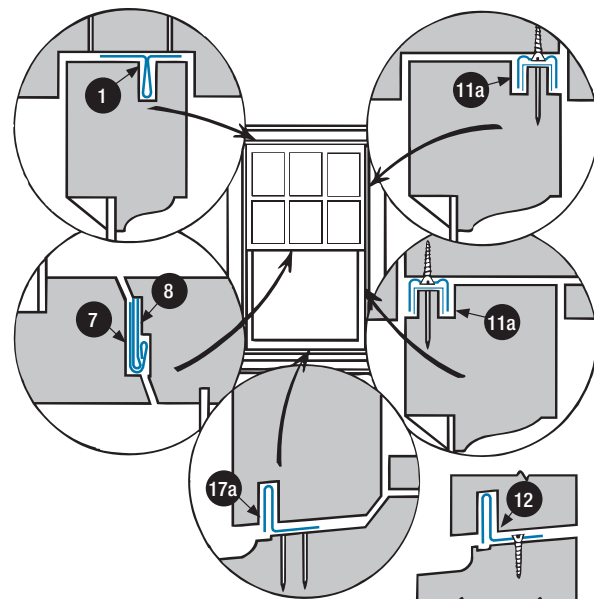
### Series No. 30 Heavy Duty Type

Ideal for use in schools, office buildings, hospitals and institutions where ruggedness is a prime requisite.

**Features:** a heavy No. 16 gauge channel is screwed to the pulley stiles and engages a channel type lining on the sash to provide an efficient and extremely durable installation.

**How to Specify:** all double hung windows shall be equipped with Metal Weather Strips, Series No. 30 equipment with heavy duty No. .... gauge sill member, all zinc (or cold rolled bronze) in accordance with manufacturer's standards. Note: specify gauge of sill member desired. No. 12 gauge sill is required to meet government specifications

Series No. 30	Strip Number (All Sash Thickness)	Zinc or Bronze Inches Thick	How Attached
Head	1	.018	Nails
Sill	17a (or 12)	.028 .045	Nails Screws
Meeting Rail	7	.020	Nails
Upper Sides	8	.018	
Lower Sides	11a	.045	Nails & Screws



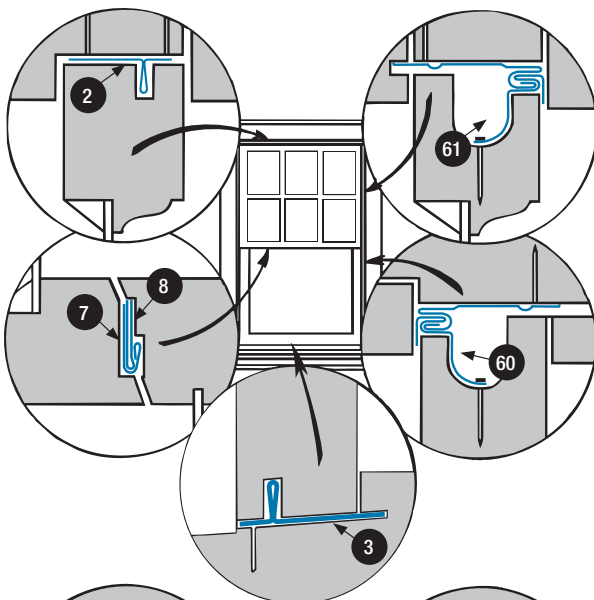
### Series No. 35 Unique Balance Type

Designed especially for use with Unique Balance Sash.

**Features:** the interlocking strip offers weather tight construction without interfering with the operation of the balance. It also allows for expansion and contraction of the sash.

**How to Specify:** all double hung windows shall be equipped with Unique Sash Balances shall be equipped with Series No. 35 equipment, all zinc (or cold rolled bronze) in accordance with manufacturer's standards

Series No. 35	STRIP NUMBER		Zinc or Bronze Inches Thick	How Attached
	1 3/8" Sash	1 3/4" Sash		
Head	2	3	.018	Nails
Sill	3	6	.018	Nails
Meeting Rail	7	7	.020	Nails
	8	8	.018	
Upper Sides	61	61a	.018	Nails
Lower Sides	60	60a	.018	Nails

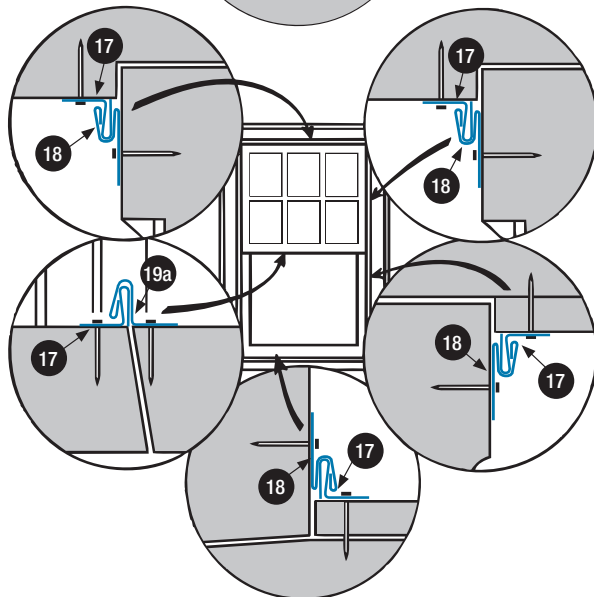


### Series No. 60 Kalamein Sash

Used on metal covered wood sash or hollow metal sash where special grooving for concealed weather stripping has not been provided by manufacturer of sash. We suggest that Architects request our shop drawings of required grooving for concealed type, before fabrication of sash.

**How to Specify:** all metal covered or hollow metal double hung windows shall be equipped with Metal Weather Strips, Series No. 60 equipment, all zinc (or cold rolled bronze) in accordance with manufacturer's standards.

Series No. 30	Strip Number (All Sash Thickness)	Zinc or Bronze Inches Thick	How Attached
Head	17	.020	Nails or Screws
Sill	18	.020	Nails or Screws
	17	.020	Nails or Screws
Meeting Rail	18	.020	Nails or Screws
	17	.020	Nails or Screws
Upper Sides	19a	.020	Nails or Screws
	17	.020	Nails or Screws
Lower Sides	18	.020	Nails or Screws
	17	.020	Nails or Screws
	18	.020	Nails or Screws



# WINDOW WEATHER STRIPS

## CASEMENT WINDOWS

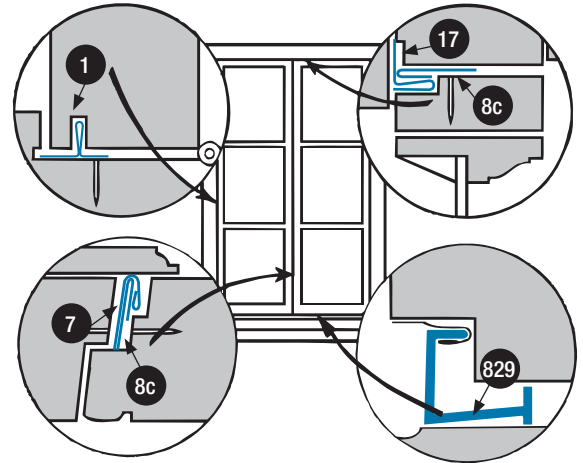
### Series No. 80 Inswinging Wood Casement

Interlocking type weather strips for inswinging wood casements.

**Features:** special attention is given to inswinging casement windows to prevent water leakage. Trough type equipment at sill is essential to effect proper drainage.

**How to Specify:** all inswinging wood casements shall be equipped with Metal Weather Strips, Series No. 80 equipment, zinc or bronze with No.....sill, in accordance with manufacturer's standards.

Series No. 80	STRIP NUMBER		Zinc or Bronze Inches Thick	How Attached
	Sash 1 3/4" To 2 1/4" (80A)	Sash 1 1/8" To 1 3/8" (80B)		
For Head & Lock Stile	8c	8c	.018	Nails
Hinged Stiles	17	17	.020	Nails
Sill	1	1	.018	Nails
Meeting Stiles	829	29b		Screws
	Extruded	29z		
	7	7	.020	Nails
	8c	8c	.018	



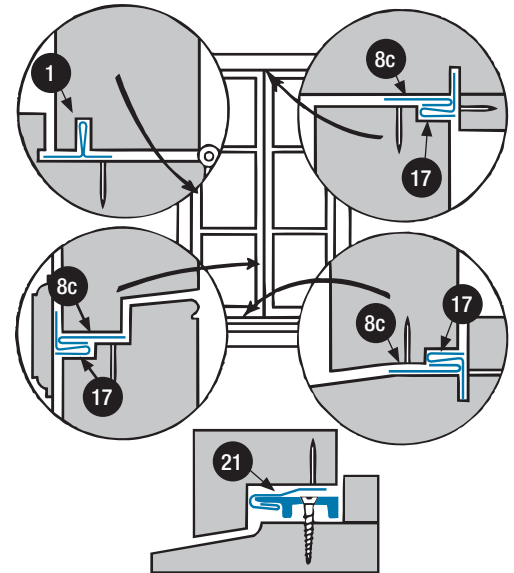
### Series No. 90 Outswinging Wood Casement

A simple yet efficient design for the most severe conditions.

**Features:** sturdy interlocking type weather strip. If desired, brass saddle may be used at sill. No. 823, as shown at right, is recommended for this purpose.

**How to Specify:** all outswinging wood casements shall be equipped with Metal Weather Strips, Series No. 90 equipment, zinc or bronze, and with No.....sill member, in accordance with manufacturer's standards.

Series No. 90	Strip Number (All Sash Thickness)	Zinc or Bronze Inches Thick	How Attached
Head & Lock Stiles	8	.018	Nails
Hinged Stiles	17	.020	Nails
Sill	1	.018	Nails
	823(extruded)		Screws
Meeting Stiles	21		Nails
	17	.020	Nails
	8c	.018	Nails



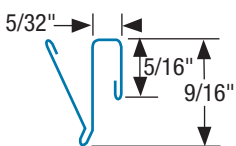
### Series No. 100 All Types of Metal Casements

Weather strip details vary with make and type.

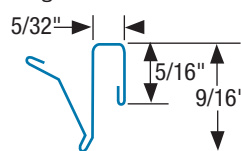
**Features:** the drawing at right illustrates the most efficient type of Steel Sash Equipment for average conditions. However, the many variations found in steel sash construction usually find special details advisable.

**How to Specify:** All steel casements shall be equipped with Metal Weather Strips, Series No. 100 equipment, special spring bronze, or stainless steel 35B & S gauge in accordance with manufacturer's standards.

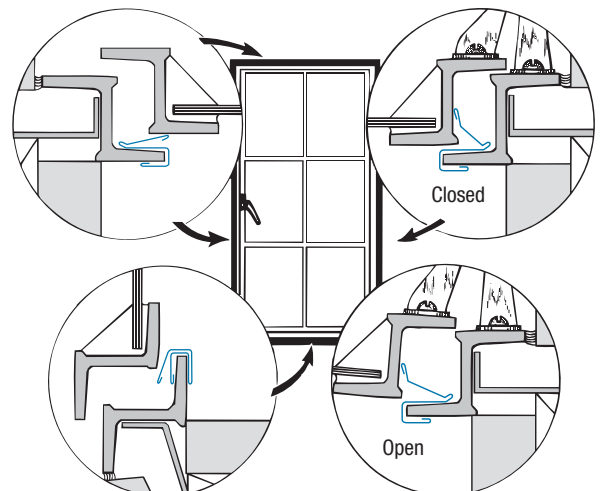
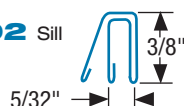
#### 200 Head/Lock



#### 201 Hinge



#### 202 Sill



For Metric Conversion Table See Page 2

ACCURATE METAL WEATHER STRIP CO., INC.

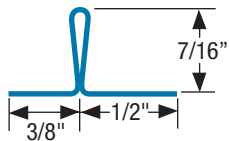
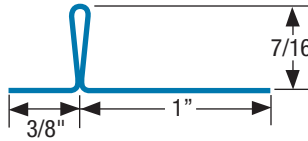
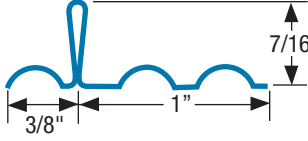
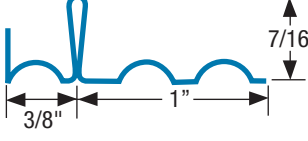
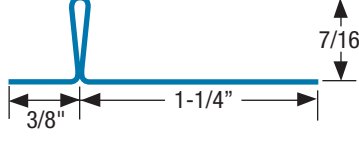
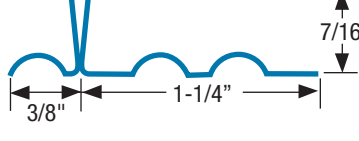
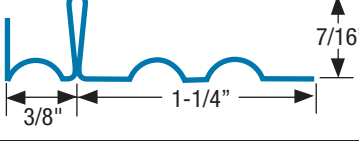
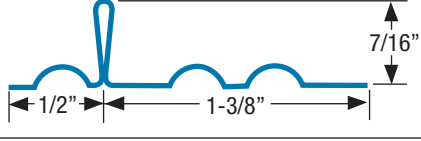
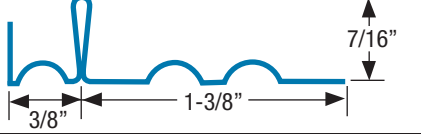
ACCURATE

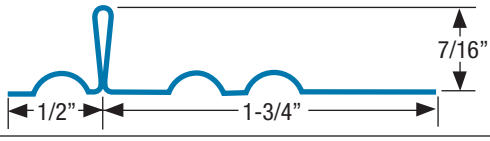
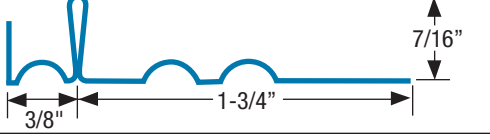
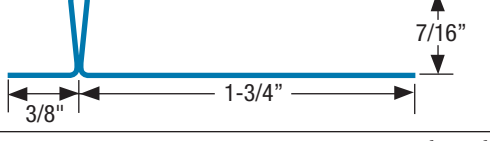
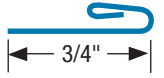
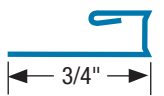
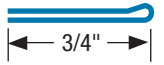
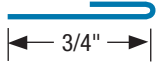
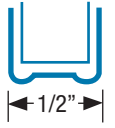
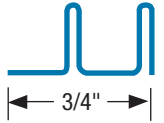
31

**NOTE: FOR PROPER FIT, DO NOT CUT ANYTHING BEFORE MATERIALS ARE RECEIVED. Accurate Metal is not liable in any way for improper installation.**

Class 85 - Polished Ext. Bronze, Class 86 - Dark Ext. Bronze, Class 88 - Mill Finish Ext. Bronze, Class 99 - Ext. Aluminum, \*Designated Available In "Quaker Bronze Finish (Specify "D" After Material Number)

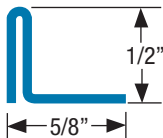
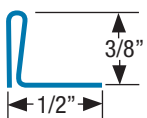
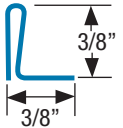
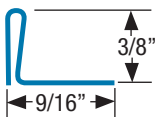
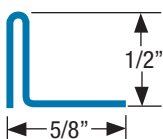
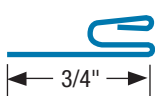
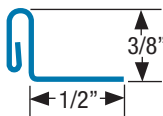


# INTERLOCKING WEATHER STRIPS

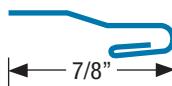
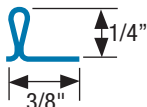

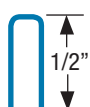
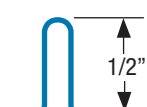

Item	Thick	Description
<b>1</b>	0.018	Plain Rub Strip 1" Base 
<b>2</b>	0.018	Plain Rub Strip 1-3/8" Base 
<b>2c</b>	0.018	Side Strip 1-3/8" Base 
<b>2ch</b>	0.018	Side Strip 1-3/8" Base 
<b>3</b>	0.018	Plain Rub Strip 1-5/8" Base 
<b>3c</b>	0.018	Side Strip 1-5/8" Base 
<b>3ch</b>	0.018	Side Strip 1-5/8" Base 
<b>4c</b>	0.018	Side Strip 1-7/8" Base 
<b>4ch</b>	0.018	Side Strip 1-3/4" Base 

Item	Thick	Description
<b>5c</b>	0.018	Side Strip 2-1/4" Base 
<b>5ch</b>	0.018	Side Strip 2-1/8" Base 
<b>6</b>	0.018	Plain Rib Strip 2-1/8" Base 
<b>7</b>	0.02	Meeting Rail Hook 
<b>7s</b>	0.02	Meeting Rail Hook 
<b>8</b>	0.018	Meeting Rail Flat 
<b>8c</b>	0.018	Meeting Rail Flat 
<b>11a</b>	0.018 0.045	Side Strip Liner & Channel 
<b>11</b>	0.018	Side Strip Simplex Type 



# INTERLOCKING WEATHER STRIPS

Item	Thick	Description
<b>12</b>	0.045	Sill Strip 
<b>17</b>	0.020	Regular Single Base 
<b>17n</b>	0.020	Narrow Single Base 
<b>17s</b>	0.020	Wide Single Base 
<b>17a</b>	0.028	Heavy Single Base 
<b>18</b>	0.020	Surface Interlock 
<b>19a</b>	0.018	Surface Interlock 
<b>20</b>	0.018	Series 10UP Liner Strip 3/16" Groove 
<b>20a</b>	0.018	Series 10UP Liner Strip 3/16" Groove 

Item	Thick	Description
<b>21</b>	0.018	Interlock For Thresholds 
<b>22</b>	0.018	Lock Strip 9" Interlock 
<b>22h</b>	.006 Bronze .005 Steel	Spring Brone Lock Strip 9" Stainless Steel 
<b>30</b>	0.018	Series 10x Liner Strip 7/32" Groove 
<b>31</b>	0.018	Series 10x Liner Strip 7/32" Groove 
<b>217</b>	0.018	Meeting Rail Block 
		Note: All bronze is .020" thick unless noted heavier.

# TERMS & CONDITIONS OF SALE

**TERMS:** All prices are F.O.B. factory. Minimum charge \$50.00 net. Customers with satisfactory credit rating and/or account status, terms of 1% 10 days net 30 will be allowed. All others C.O.D. payable in U.S. currency. Interest at 1 1/2% per month (18% per year) will be charged on all past due balances after 30 days. The purchaser agrees to pay all cost of collection, including a reasonable attorney's fee in the event the invoice is placed with an attorney for collection whether a suit is brought or not. Account unpaid after 60 days will be subject to C.O.D. shipment. A \$25.00 service fee will be charged for all bank returns.

**RETURNS & ALLOWANCES:** No merchandise will be accepted for return unless prior approval is obtained. Merchandise must be of resalable size and condition. A 30% charge plus freight will be made for returns. Material which is not of recent sale (60 days), made to special order or non-stock items are not returnable.

**CLAIMS:** All claims for shortages and/or damage in transit must be made within 10 days of receipt of goods. Defective goods shall be replaced, however, no claims for delays, damage incurred or work done thereon will be allowed.

**MATERIAL LENGTH:** Most extrusions are 15' - 3" in length. On certain items, cut lengths which produce a drop off of under 7' will be charged as 15' - 3". Bronze, zinc and stainless steel weather-strip materials are stocked in the following lengths: 32", 36", 42, 48", 60" 72", 86", 96" plus 1/2" extra for fitting. Bronze extrusion stock sizes: 30", 32", 37", 43", 49", 61", 65", 73", 85", 97", 109", 121", 133", 145", 185". If the size you order is larger than the stock size, your bill will reflect the cost of the next larger stock size.

Terms, prices, discounts and product availability are subject to change without notice.

## **MANUFACTURING FACILITIES**

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Due to the efficient manufacturing facilities, purchasers of all "ACCURATE" metal weather strips are assured dependable workmanship and prompt service. All departments are located under one roof in a completely equipped, modern, fire proof building which is owned by the company.

## **ARCHITECT CONSULTING SERVICE**

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Satisfactory results from weatherstrip depend upon three major factors:

1. Quality of equipment.
2. Selection of equipment designed to meet the individual conditions & requirements.
3. Proper installation. Where time permits, we strongly urge that you permit us to submit complete and specific recommendations.



***Call Us Today For More Information***

**ACCURATE METAL  
WEATHER STRIP CO. INC.**

**1-888-383-3330**

415 Concord Avenue Bronx, NY 10455

**Tel 718-292-5333 ■ Fax 888-383-3330**